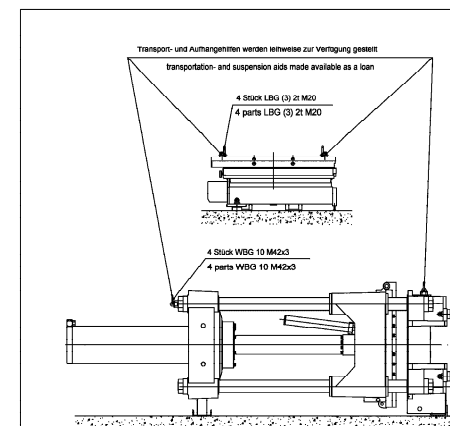
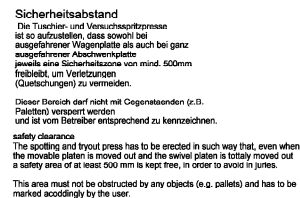
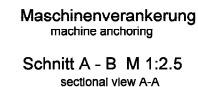


Load on the machine support points with max. 12 tons total weight of die

1. base load = proportional machine load
2. total load consisting of:
 - a) proportional machine load
 - b) load by max. allowed entire die or die half in resp. position
 - c) dynamic forces
 - d) make weights for not centrically distributed die weights

[illegible]