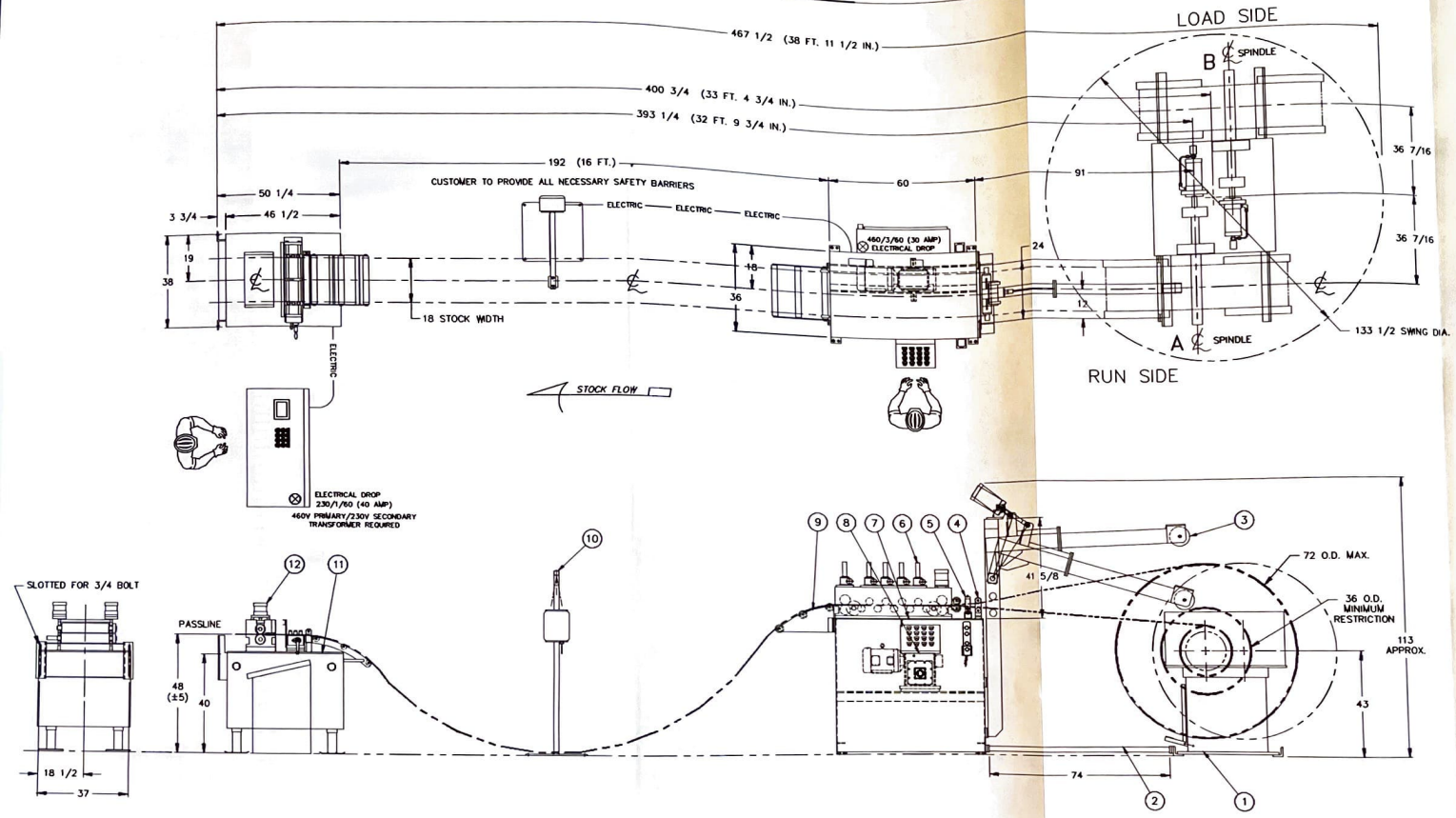

INSTALLATION NOTES:

CUSTOMER IS RESPONSIBLE FOR IN PLANT POWER HOOK-UP TO DALLAS EQUIPMENT.

CUSTOMER IS TO FILL HYDRAULIC RESERVOIR WITH #10 WT. HYDRAULIC OIL BEFORE STARTING EQUIPMENT.

CUSTOMER TO LEVEL AND "LAG" EQUIPMENT BEFORE START UP.

LEVELING PADS ARE TAPPED 7/8-9
LAG BOLT HOLES ARE 1 1/16 DIA.

CUSTOMER TO PROVIDE ALL NECESSARY SAFETY BARRIERS

DALLAS NOTES:

MARK ℄ OF ALL EQUIPMENT NEAR FLOOR FOR CUSTOMER INSTALLATION.

COPIES OF ALL AIR, ELECTRIC & HYDRAULIC CIRCUITS ARE TO BE PUT IN THE ELECTRIC PANEL BEFORE SHIPPING EQUIPMENT.

QTY.	ITEM NO.	PART NAME	DRAWING NO.	PART NO.	DESCRIPTION	SUPPLIER
12	1	MILL FEED	74112E		SMF-488	DALLAS
11	1	CABINET ASSEMBLY	5360AE			DALLAS
10	1	LOOP CONTROL ASSEMBLY	185748		14 x 24, 18 x 72	DALLAS
9	1	EXIT CURVE STOCK SUPPORT	185809			DALLAS
8	1	BRAKE ASSEMBLY	164888		7 1/2 HP AC	DALLAS
7	1	CABINET ASSEMBLY	5.360AE			DALLAS
6	1	PIERCING SUBASSEMBLY ASSEMBLY	82304E		SPS-3 1/2-9-18	DALLAS
5	1	VERTICAL GUIDE ASSEMBLY	152628			DALLAS
4	1	ADJUSTING CLAMP RING ASSEMBLY	165540			DALLAS
3	1	PIERCE DIE WORKING ASSEMBLY	166624			DALLAS
2	1	TIE BRACKET ASSEMBLY	152720		6 - 74, 8 - 24	DALLAS
1	1	DOUBLE END REEL ASSEMBLY	87148E		DUCR-5.000E X 18 X 72 SS	DALLAS

DUFFY TOOL

6,000# RH DOUBLE END REEL LAE with

DUCR-5.000E X 18
CR-18
DPS-3-9-8 1/2 C.D.-18
DRF-418

.125 X 18 SIDE & .250 X 6 SIDE

460/3/60 PLANT VOLTAGE

S.O. #'s: 20844 thru 20847

DALLAS INDUSTRIES, INC.
TROY, MICHIGAN

20844-20847