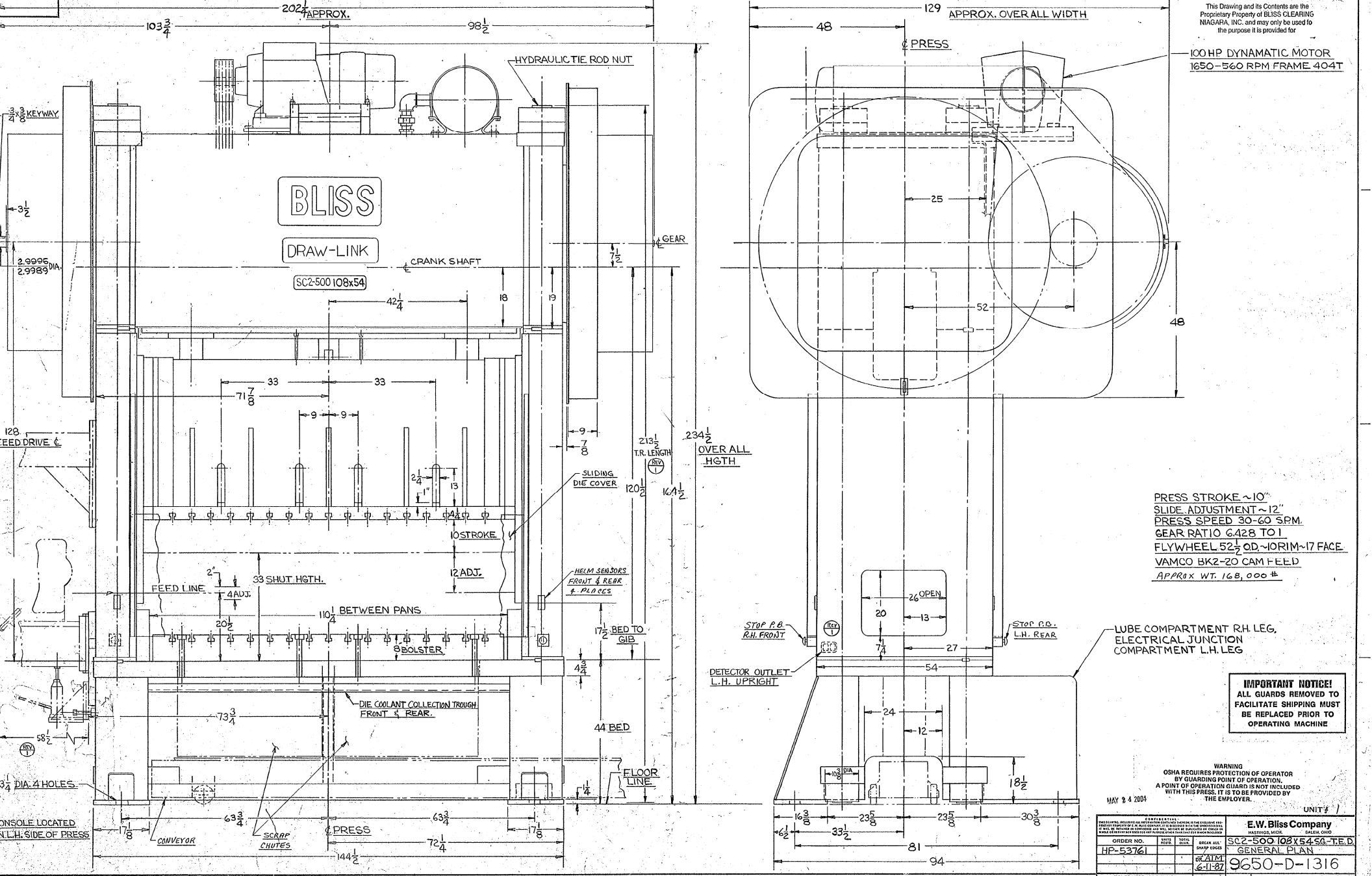

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PRESS STROKE ~10"
SLIDE ADJUSTMENT ~12"
PRESS SPEED 30-60 S.P.M.
GEAR RATIO 6.428 TO 1
FLYWHEEL 52 1/2 O.D. ~10 RIM ~17 FACE
VAMCO BK2-20 CAM FEED
APPROX WT. 168,000 #

IMPORTANT NOTICE!
ALL GUARDS REMOVED TO FACILITATE SHIPPING MUST BE REPLACED PRIOR TO OPERATING MACHINE

WARNING
OSHA REQUIRES PROTECTION OF OPERATOR BY GUARDING POINT OF OPERATION. A POINT OF OPERATION GUARD IS NOT INCLUDED WITH THIS PRESS. IT IS TO BE PROVIDED BY THE EMPLOYER.

MAY 24 2004

UNIT # 1

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E.W. Bliss Company
HASTINGS, MICH. SALEM, OHIO

ORDER NO.	UNITS REQ'D.	TOTAL QUAN.	BREAK ALL SHARP EDGES	
HP-53761				SC2-500 108X54 SG-T.E.D. GENERAL PLAN
			DR. ATM 6-11-87	9650-D-1316

TOLERANCE ALLOWANCE UNLESS OTHERWISE SPECIFIED
FRACTIONAL FINISH DIMENSIONS ± 1/64
DECIMAL FINISH DIMENSIONS ± .003
CH.
SCALE 1/16 = 1"

DESCRIPTIONS	DATE	BY
REVISIONS		

58 1/2 WAS 34 5/8; ADD 213 1/2 DIM
ADD DETECTOR OUTLET
11-23-87 HOLCOMB

MYLAR MADE FROM 9650-D-1276

RM E.W.B.T-9 REV.7

A B C D E F

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