



TABLE BENDERS

#11 MECHANICAL BENDER



Every KRB Table Bender comes with a laser scanner that covers the table top as standard equipment.

The #11 Mechanical Bender is designed for heavy duty production applications. The Mechanical Bender has a direct drive free of chains, sprockets, gears, or electric brakes; therefore minimal maintenance is required. With infinite speed adjustment, the KRB #11 Mechanical operates safely and efficiently.





SPECIFICATIONS	
ELECTRIC	<p>Inverter Duty Motor</p> <p>5.4 hp (4kw) 480 VAC 3-phase 60 hz</p> <p>Other voltages available upon request.</p> <p>Turntable speed is infinitely variable from 2-17 rpm</p>
CONTROLS	<p>All electrical controls are U.L. (Underwriters Laboratories) and c.U.L. Listed.</p> <p>All wiring meets N.E.C. (National Electrical Code) Standards.</p> <p>All electrical enclosures meet NEMA 4/12 rating. (Watertight, dust tight, oil tight).</p> <p>2 stage safety foot pedal</p> <p>Standard safety limit switch package</p>
ACCESSORIES	<p>Standard pin and forming roll package (included)</p> <p>(2) back-up barrel assemblies</p>
WEIGHT	Bender—1500 lb. (680kg)
OPTIONS	<p>Standard bender tables (Available)</p> <p>Forming rolls</p> <p>Small radius attachment</p> <p>Epoxy protection</p> <p>Conversational BCD Computer Controller with downloading and bar scanning capabilities</p>

CAPACITY CHART Grade 60 or 65kg/mm ²		Grade 80	Grade 100	
BAR SIZE		QTY OF BARS	QTY OF BARS	QTY OF BARS
IMPERIAL	METRIC			
3	10mm	12	12	12
4	12mm	8	7	6
5	16mm	6	5	4
6	20mm	4	3	3
7	22mm	3	3	2
8	25mm	2	2	1
9	28mm	1	1	1
10	32mm	1	1	1
11	40mm	1	1	1*
*bend around 9.5" tool				



Standard Bender Head 2000 Controller



An optional BCD Controller and optional 2D Bar Code Scanner allows tags to be scanned directly into the control head.