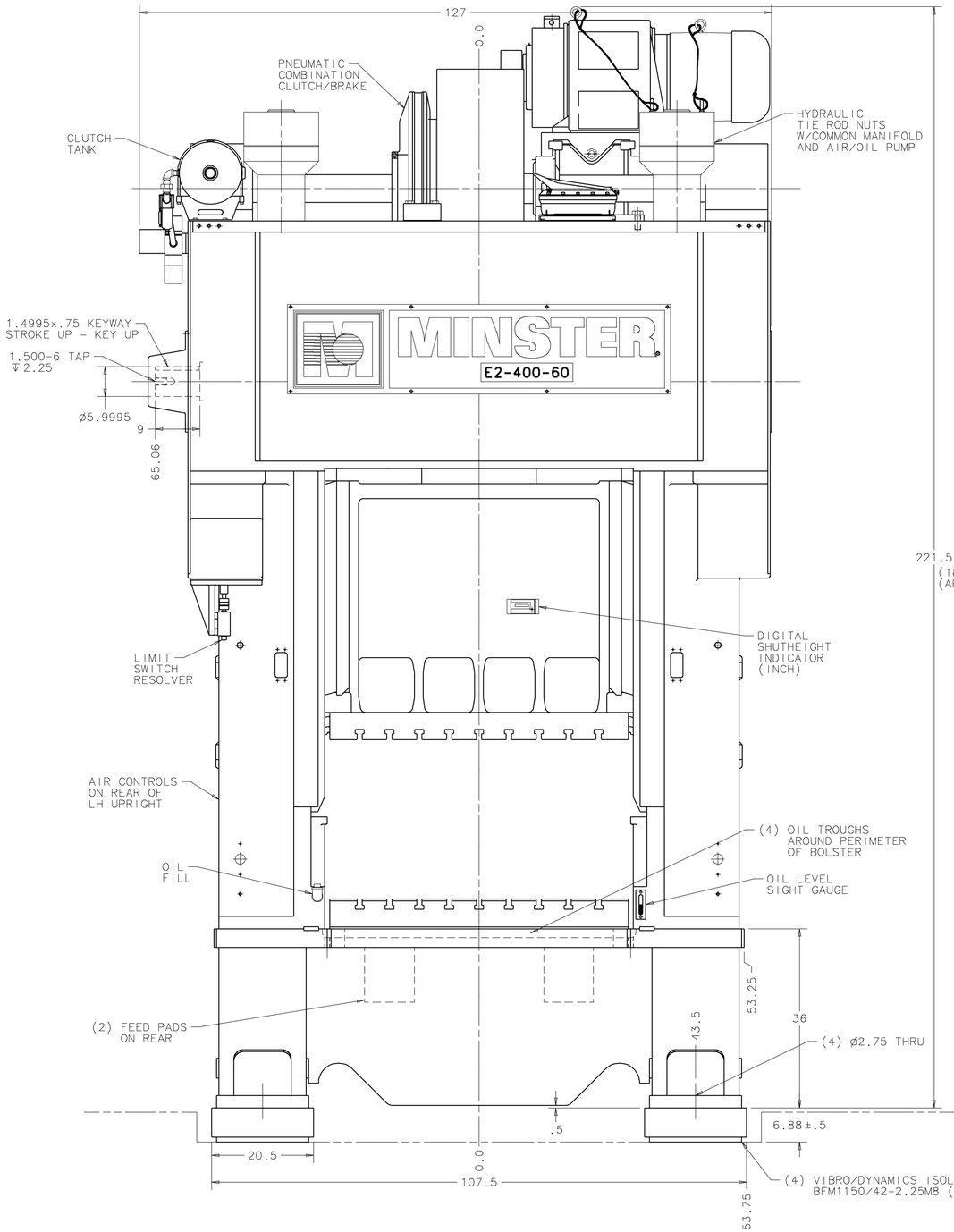
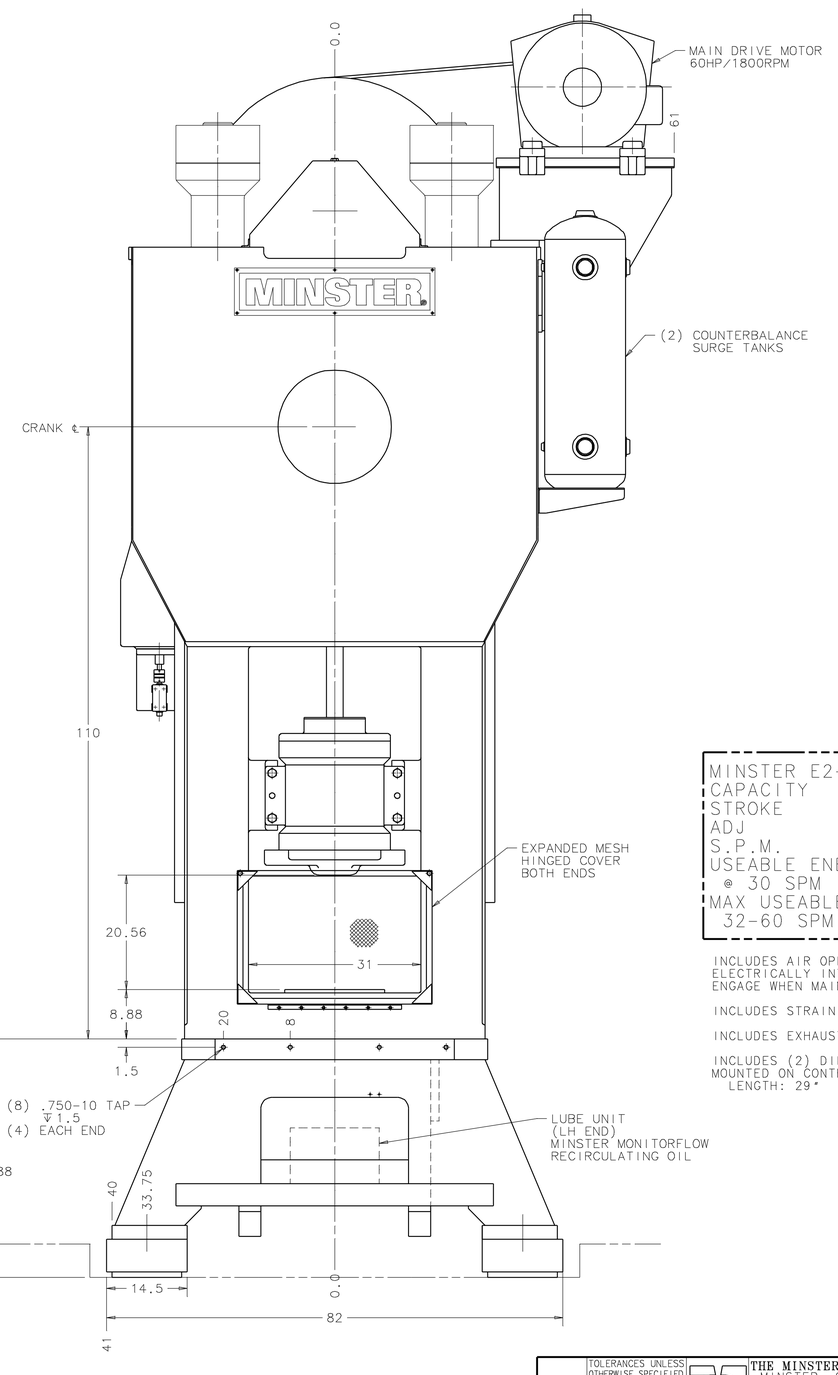
ITEM	DESCRIPTION	REQ'D.





MINSTER E2-400	60 x 48 PRESS
CAPACITY	400 TON
STROKE	8 IN
ADJ	6 IN
S.P.M.	30-60
USEABLE ENERGY @ 30 SPM	90 IN-TON
MAX USEABLE ENERGY 32-60 SPM	103 IN-TON

INCLUDES AIR OPERATED FLYWHEEL BRAKE, ELECTRICALLY INTERLOCKED SO BRAKE WILL ENGAGE WHEN MAIN MOTOR IS STOPPED

INCLUDES STRAIN LINKS MOUNTED ON UPRIGHTS

INCLUDES EXHAUST MUFFLER ON CLUTCH VALVE

INCLUDES (2) DIE SAFETY BLOCKS MOUNTED ON CONTROL PEDESTAL
LENGTH: 29"

TOLERANCES UNLESS OTHERWISE SPECIFIED MACHINING X AND X.X ±.100 X.XX ±.010 X.XXX ±.001 X.XXXX ±.0005 CLASS 2B THDS (INCH) CLASS 6H THDS (MM) FINISH 125 MICROINCHES BREAK SHARP CORNERS .03 ⌭.015 ⌭.015 ⊥.015	THE MINSTER MACHINE CO. MINSTER, OHIO U.S.A. ©THE MINSTER MACHINE CO. THIS DOCUMENT IS THE EXCLUSIVE PROPERTY OF THE MINSTER MACHINE CO. ANY DISCLOSURE, DISTRIBUTION AND/OR REPRODUCTION WITHOUT THE EXPRESS WRITTEN CONSENT OF THE MINSTER MACHINE COMPANY IS PROHIBITED. ALL RIGHTS RESERVED. PART NAME ASSEMBLY, GENERAL REFERENCE NUMBER 1207-248 GROUP TECH. NUMBER E2 , 400 , 60 , 2000 ,	SUPERSEDES SUPERSEDED BY PATTERN PART NUMBER ESTIMATED WEIGHT MATERIAL DRAWING SCALE .08375 D SHEET NO. 1 1 OF SHEETS	DRAWING DATE 2001-11-15 DRAWN BY JRP CHECKED BY PECK LAST REVISED BY JRP LAST REVISION DATE 2002-01-30 REVISION LEVEL 001 PART NUMBER 1230-920

3/20/2019 09:23 AM