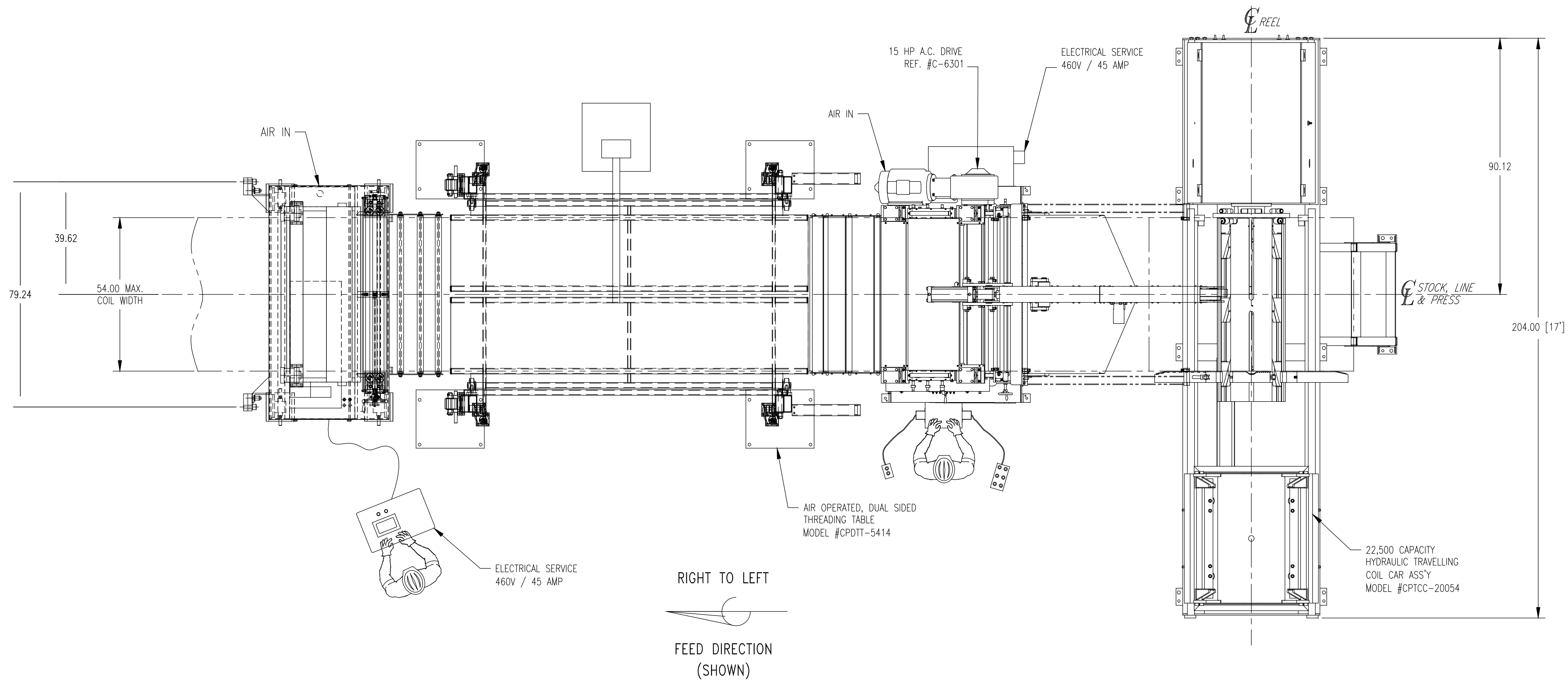
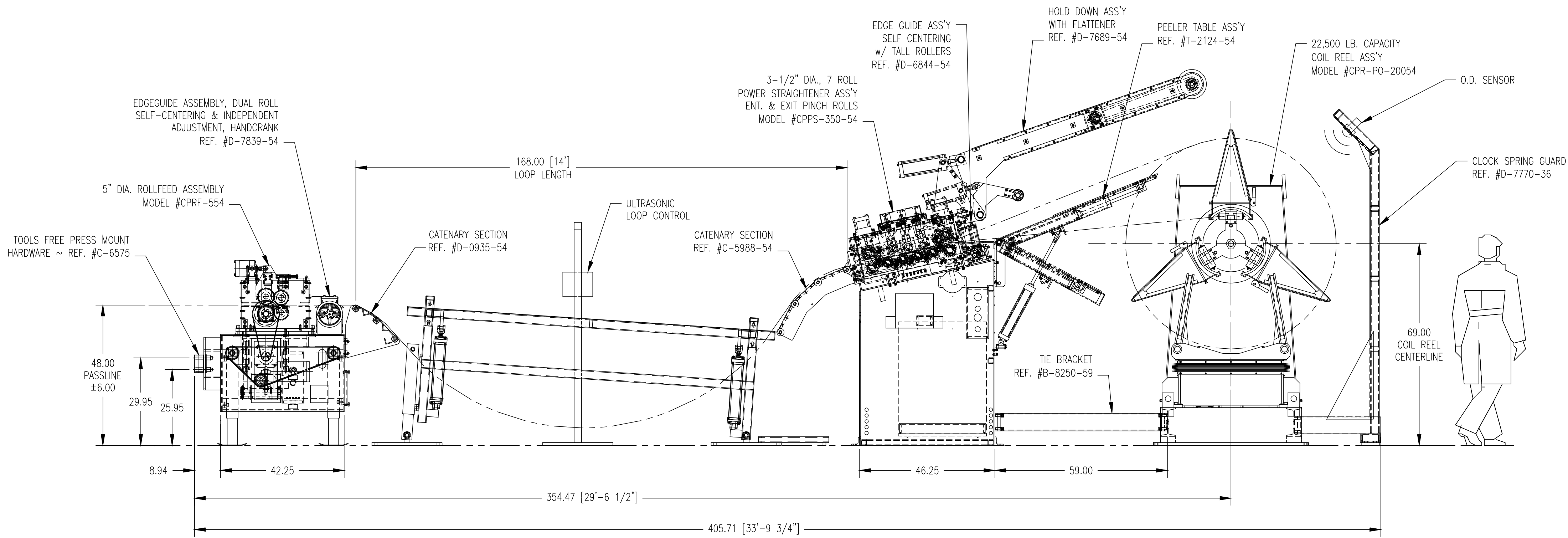


DATE	SYM	REVISION	RECORD	DR	CK



SPECIFICATIONS

COIL WEIGHT	22,500# MAX.
COIL WIDTH RANGE	54" MAX.
EXPANSION RANGE	19.25"-24.75"
COIL O.D.	72" MAX.
MATERIAL BEING RUN	MCRS
MATERIAL THICKNESS	.032" @ 54", .125" @ 51.50
FEED DIRECTION	RIGHT TO LEFT
LUBRICATION	CENTRAL POINT



APPROVAL

COE Press Equipment

- ☐ APPROVED
☐ APPROVED AS NOTED
☐ NOT APPROVED - RESUBMIT

SIGNED BY: _____ DATE: _____

CONFIDENTIAL PROPERTY
COE PRESS EQUIPMENT

CAD COMPUTER AIDED DESIGN
CHANGE RESTRICTED
NO MANUAL CHANGES

LEAR AUTOMOTIVE

COE PRESS EQUIPMENT CORP.
STERLING HIGTS., MI. 48310

TITLE
LINE LAYOUT #42665

ASSY. SCALE 1/20 DRAWN BY DCN
DATE 04-10-06 CHECKED BY D-8983

TOLERANCES
UNLESS OTHERWISE
SPECIFIED
FRACTIONAL ±1/64
2 PLACE DIMS. ±.01
3 PLACE DIMS. ±.005
ANGLES ± 1/2°
BREAK ALL SHARP EDGES
REMOVE ALL BURRS
DO NOT SCALE DRAWINGS
WORK TO DIMS.

FILE: G:\AUTOCAD\