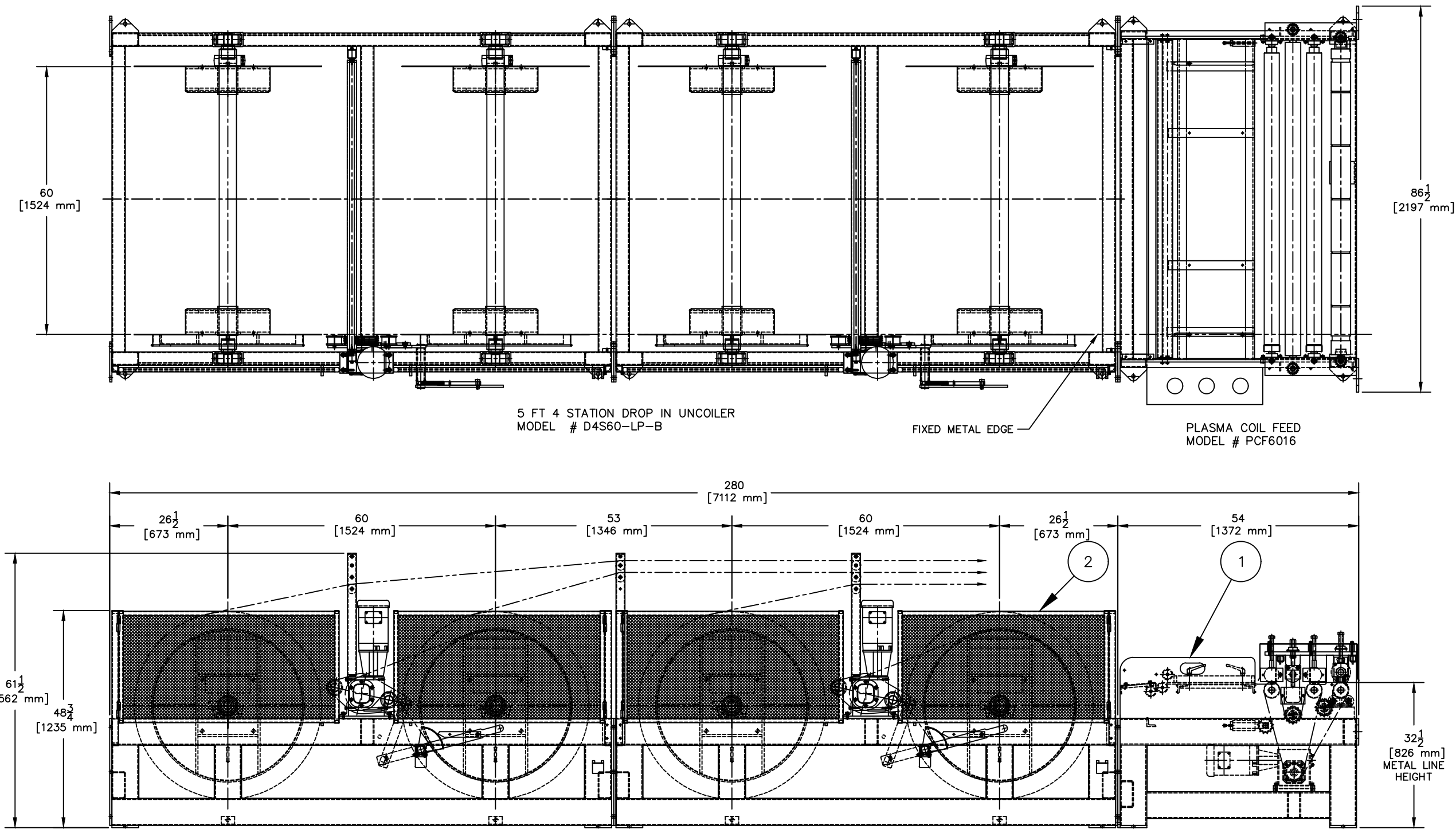


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	D4S60-LP-B	2	2	039-0128-01-00	DROP-IN UNCOILER ASSY 2ST 5FT	2 SHT
PCF0902	PCF6016-UB	1	1	024-0151-01-00	5FT-16GA PLASMA COIL FEED	1 SHT
SERIAL#	OPTION MODEL#					

- NOTE: 1. All dimensions are approximate and subject to change at time of final design.
2. Layout is for reference only. Machinery footprint and design may vary from layout and for reference only.
3. A minimum of 4-1/2' feet of clearance is recommended around all machinery, OSHA requires 3-1/2' from front of the electrical box. It is the customer's responsibility to adhere to all Federal, State and local requirements.
4. Machine line direction: RHML - RH controls
5. Total air required: 0 CFM @ 90 PSI
6. Full load amps required: 19 AMPS @ 220/3/60
7. Current dwg NO. CD2841 S/N #CD28410309

- SUGGESTED TOOL LIST FOR INSTALLATION
- To facilitate installation, it would be most helpful if some, if not all, of the following items listed below could be available during setup of the machine line.
- 100 feet of heavy string or 20 ga. wire or equivalent (for alignment purposes)
 - Two 8-foot 4 x 4s and two 6-foot 2x4s and smaller wooden blocks
 - Two or three good quality measuring tapes
 - Proper amount of hydraulic fluid and pump (electric if possible). Not necessary if customer has already filled tanks on appropriate machine
 - Large pry bar (4-foot)
 - Trouble light or flashlight (both if possible)
 - Electrical extension cords
 - Large push broom -- Heavy duty masonry drill -- Electrical insulation strippers
 - Hydraulic bottle jack -- Spray lubricant -- Hammers -- Heavy chain -- Carpenter's Level
 - Two-foot square -- Fork lift or roll dollies (to help in final alignment)

- IPI INSTALLATION POLICY
- The customer is responsible for the following installation procedures prior to arrival of IPI serviceman for final adjustments, testing, and training.
1. All equipment set in place and properly spaced and connected in accordance with appropriate Layout Drawing.
 2. All necessary external power lines connected to the machine(s).
 3. All air and/or hydraulic connections made, including air compressor.
 4. All interconnecting wires connected in accordance with the appropriate electrical (CD) drawing shipped with machinery.
 5. All hydraulic reservoirs filled with correct hydraulic fluid type.
 6. Sufficient material on hand such as metal coil, and insulation, glue, and pins if purchasing a fabduct line.
 7. A prepared job-list on hand incorporating the full range of sizes, gauges of metal, etc., to thoroughly test machinery.
 8. Operator(s) must be available to the Service technician during his entire stay.

ITEM	ITEM QTY	STOCK NO.	DESCRIPTION	QTY EACH
IPI W/D- 009762		CUSTOMER SUPERIOR MECHANICAL SYSTEMS		
MESTEK MACHINERY		Cedar Rapids, Iowa 52404		TITLE
				5 FT PLASMA COIL FEED
DRAWN BY TCOON		DATE MAR 5, 09	SCALE NONE	CHECKED BY
QUOTE No.		0810119		L-5781
				1 OF 1