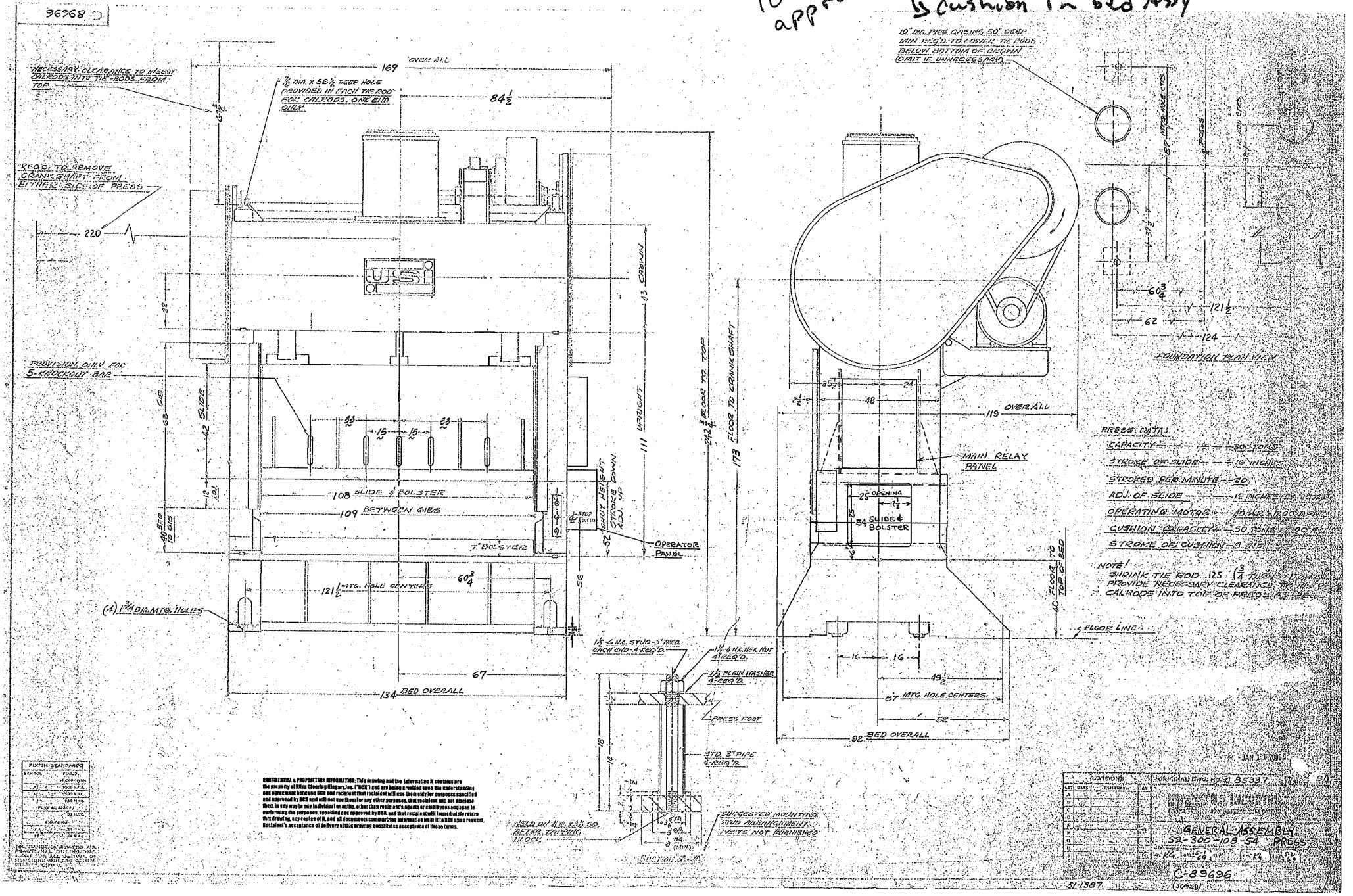
total weight 102,000 # approx.

crown 40,800
Bed 30,600
slide 20,400
↳ cushion in bed Assy

uprights 10,200

96968-D



PRESS DATA:

CAPACITY	300 TON
STROKE OF SLIDE	10 INCHES
STROKES PER MINUTE	20
ADJ. OF SLIDE	18 INCHES
OPERATING MOTOR	40 H.P. 1200 R.P.M.
CUSHION CAPACITY	50 TONS 100 P.S.I.
STROKE OF CUSHION	2 INCHES

NOTE!
SHRINK TIE ROD .125 (¾ TURN) TO PROVIDE NECESSARY CLEARANCE TO INSERT CALRODS INTO TOP OF PRESS

FINISH STANDARDS	
SYMBOL	VALUE
	MICRO-INCHES
	1000 R.A.
	500 R.M.S.
	250 R.M.S.
PLAN SURFACES	
	125 R.M.S.
MACHINED	
	63 R.M.S.

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REVISIONS			
LTR	DATE	SIGNATURE	

ORIGINAL DWG. NO. D 85337

GENERAL ASSEMBLY
52-300-108-54 PRESS

D-89696

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