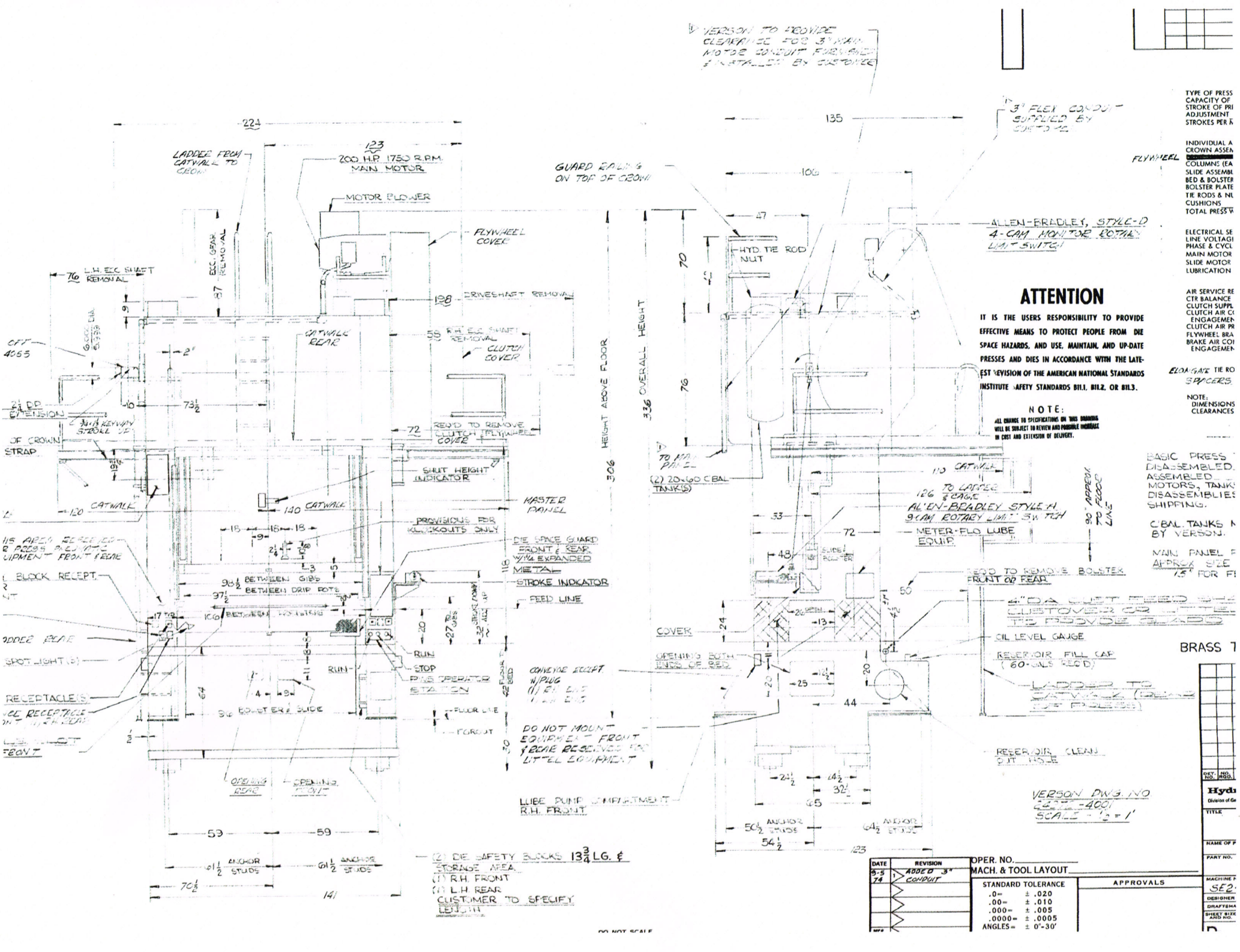
VERSON TO PROVIDE CLEARANCE FOR 3" MAX. MOTOR CONDUIT FOR FIELD INSTALLATION BY CUSTOMER
3" FLEX CONDUIT SUPPLIED BY CUSTOMER
224
123
135
106
200 H.P. 1750 R.P.M. MAIN MOTOR
MOTOR BLOWER
FLYWHEEL COVER
LADDER FROM CATWALK TO CROWN
GUARD RAILING ON TOP OF CROWN
FLYWHEEL
ALLEN-BRADLEY, STYLE-D 4-CAM MONITOR ROTARY LIMIT SWITCH
HYD. TIE ROD NUT
76 L.H. ECC SHAFT REMOVAL
ECC. GEAR REMOVAL
198 DRIVESHAFT REMOVAL
58 R.H. ECC SHAFT REMOVAL
CLUTCH COVER
CATWALK REAR
REQ'D TO REMOVE CLUTCH FLYWHEEL COVER
72
SHUT HEIGHT INDICATOR
MASTER PANEL
PROVISIONS FOR KNOCKOUTS ONLY
DIE SPACE GUARD FRONT & REAR W/¼" EXPANDED METAL
STROKE INDICATOR
FEED LINE
98½ BETWEEN GIBS
37½ BETWEEN DRIP RODS
RUN
STOP
PRESS OPERATOR STATION
96 SQ. BOLSTER SLIDE
FLOOR LINE
FOR FOUT
CONVEYOR RECEPT. W/PLUG
DO NOT MOUNT EQUIPMENT FRONT & REAR RESERVED FOR LITTEL EQUIPMENT
LUBE PUMP COMPARTMENT R.H. FRONT
OPENING REAR
OPENING FRONT
53
59
61½ ANCHOR STUDS
70½
141
(2) DIE SAFETY BLOCKS 13¾ LG. & STORAGE AREA
(1) R.H. FRONT
(1) L.H. REAR
CUSTOMER TO SPECIFY LENGTH
DO NOT SCALE
HEIGHT ABOVE FLOOR
OVERALL HEIGHT
336
306
70
76
TO MAIN PANEL
(2) 20-60 C BAL TANK(S)
113 CATWALK
126 TO LADDER & CAGE
ALLEN-BRADLEY STYLE H 9 CAM ROTARY LIMIT SWITCH
90° APPROX. TO FLOOR LINE
METER-FLO LUBE EQUIP.
SLIDE ADJUSTER
REQ'D TO REMOVE BOLSTER FRONT OR REAR
4" DIA. FILL NECK CUSTOMER TO PROVIDE CLAMPS
OIL LEVEL GAUGE
RESERVOIR FILL CAP (60 GALS REQ'D)
LADDER TO SERVICE (CLEAR FOR PRESS)
RESERVOIR CLEAN OUT HOLE
VERSON DWG. NO. -400
SCALE 1" = 1'
ATTENTION
IT IS THE USERS RESPONSIBILITY TO PROVIDE EFFECTIVE MEANS TO PROTECT PEOPLE FROM DIE SPACE HAZARDS, AND USE, MAINTAIN, AND UP-DATE PRESSES AND DIES IN ACCORDANCE WITH THE LATEST REVISION OF THE AMERICAN NATIONAL STANDARDS INSTITUTE SAFETY STANDARDS B11.1, B11.2, OR B11.3.
NOTE:
ALL CHANGE TO SPECIFICATIONS ON THIS DRAWING WILL BE SUBJECT TO REVIEW AND POSSIBLE INCREASE IN COST AND EXTENSION OF DELIVERY.
BASIC PRESS DISASSEMBLED ASSEMBLED MOTORS, TANKS DISASSEMBLIES SHIPPING.
C'BAL TANKS BY VERSON.
MAIN PANEL APPROX SIZE
BRASS
DATE 9-5-74
REVISION 1 ADDED 3" CONDUIT
OPER. NO.
MACH. & TOOL LAYOUT
STANDARD TOLERANCE
.0= ± .020
.00= ± .010
.000= ± .005
.0000= ± .0005
ANGLES= ± 0°-30'
APPROVALS
Hydu
SE2-
DRAFTEMA
SHEET SIZE AND NO.
D