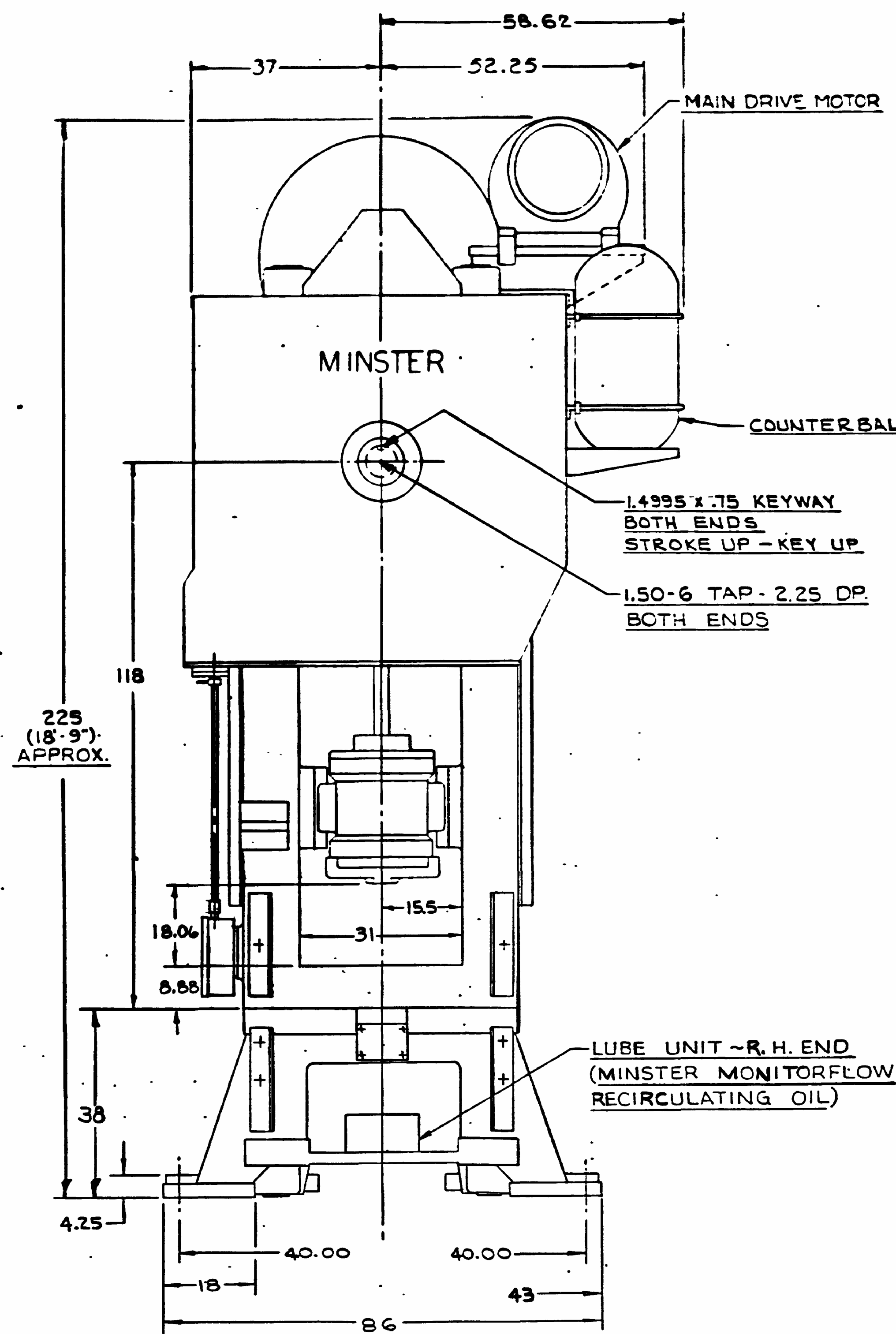


ARRANGED FOR
(2) INTERNALLY-GUIDED,
FRAME ATTACHED
DIE CUSHIONS
~ LESS CUSHION UNITS



MINSTER E2 400-108-54 PRESS
CAPACITY ----- 400 TONS
STROKE ----- 12 INS.
ADJ. ----- 6 INS.
S.P.M. ----- 0-70
USABLE ENERGY @ 35 SPM: 103 IN. TONS
MAX. USABLE ENERGY FROM 42 TO 70
SPM: 147 IN. TONS

NOTE:
PRESS MAY BE SINGLE STROKED
AS NOTED BELOW. A HIGHER RATE
OF SINGLE STROKING MAY CAUSE
EXCESSIVE MAINTENANCE OF CLUTCH
& BRAKE.

CONTINUOUS S.P.M.	SINGLE STROKE S.P.M.
35	19
52.5	9
70	6

AIR OPERATED FLYWHEEL BRAKE
ELECTRICALLY INTERLOCKED
WITH MAIN MOTOR STOP CIRCUIT

INCLUDES EXHAUST MUFFLER
ON CLUTCH VALVE.

EST. WT.	PC	STOCK	LAST REVISION DATE	CHANGED BY
E	BASIC PART NO. E2-400-108-004-2000	UNLESS OTHERWISE SPECIFIED DIMENSIONS TOL.	T-FIXTURES	THE MINSTER MACHINE CO. MINSTER, OHIO
D	REFERENCE NO.	X AND XX 0.100	DATE 1-3-86	DRAWN BY LK
C	SUPERSEDED BY	X.XX 0.010	CHECKED BY LK	SCALE .0625
B	SUPERSEDES	X.XXX 0.001	GENERAL ASSEMBLY	
A	N C PROGRAMED	X.XXXXX 0.0005	MATERIAL PART NO.	
CHG. LTR.	E.C.N. NO.	FINISH 125 MICRONS/INCHES EPOK 5-1/2 CORNERS 3/32	NO. REV. NO.	V-1145-897