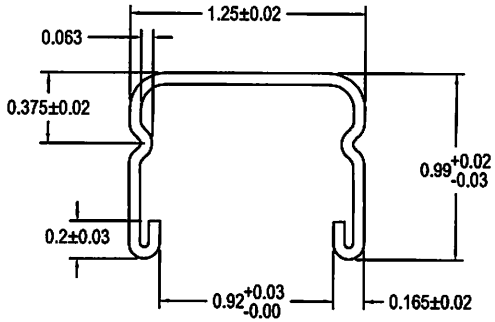
20160825	DPN	DB	S



MATERIAL: 0.055/0.060 HRP&O

ROLLFORMER & TOOLING SPECIFICATIONS

BORE SIZE:	1.500+0.0005/+0.001:
KEYWAY SIZE:	1/4" SQUARE
ROLL SPACE:	10.00"
VERTICAL RANGE:	4.50" - 5.50"
HORIZONTAL CENTERS:	9.00"
BASE TO BOTTOM:	4.50"
WIRE ROLLS TO:	0.060"
ROLL MATERIAL:	D2 Rc 60/62
LINE DIRECTION:	RIGHT TO LEFT
GEAR RATIO:	1 TO 1

River City Rollform

TITLE
CROSS SECTION

TOOL DESCRIPTION
ROLLFORM TOOLING

PROJECT
HAND RAIL CHANNEL

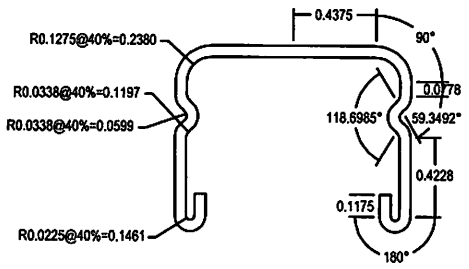
STAMP ID
GLPN2

TOOL # REV
2281B01

SHEET
#SHT OF #

0" 0.5" 1.0"

20150625	DPN	D...



MATERIAL: 0.055/0.060 x 3.360+/-0.005 HRP&O
(CALCULATED WIDTH=0.060 x 3.3582)

ROLLFORMER & TOOLING SPECIFICATIONS

BORE SIZE:	1.500+0.0005/+0.001
KEYWAY SIZE:	1/4" SQUARE
ROLL SPACE:	10.00"
VERTICAL RANGE:	4.50" - 5.50"
HORIZONTAL CENTERS:	9.00"
BASE TO BOTTOM:	4.50"
WIRE ROLLS TO:	0.060"
ROLL MATERIAL:	D2 Rc 60/62
LINE DIRECTION:	RIGHT TO LEFT
GEAR RATIO:	1 TO 1

River City Rollform

TITLE
STRIP WIDTH CALCULATION

TOOL DESCRIPTION
ROLLFORM TOOLING

PROJECT
HAND RAIL CHANNEL

STAMP ID
GLPN2

TOOL #	REV	SHEET
2281B01		#SHT OF #

0" 0.5" 1.0"