



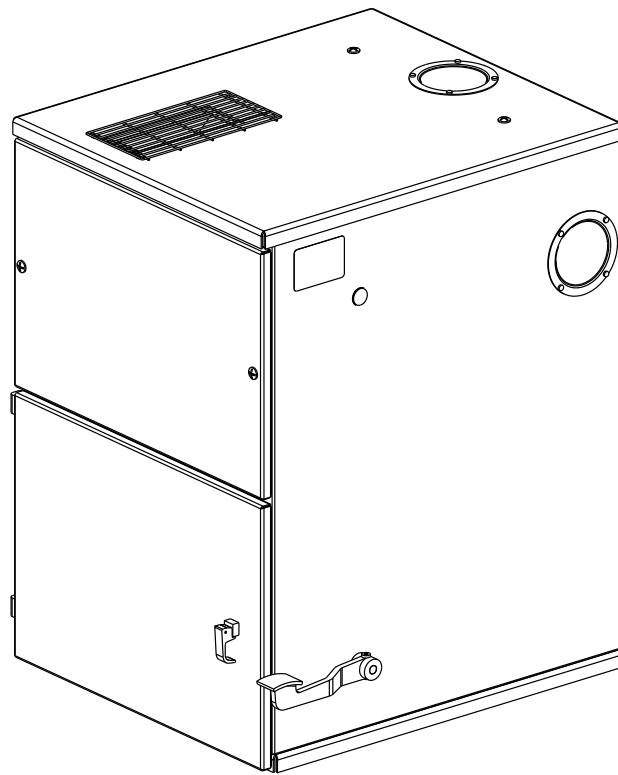
Cabinet Collector

Series 50-90

Models 54, 64, 66, 75, 81, 84, 90

Replacement Parts List

Includes Illustrations and Replacement Parts



Models 54-84 Shown

This manual is property of the owner. Leave with the collector when set-up and start-up are complete. Donaldson Company reserves the right to change design and specifications without prior notice.

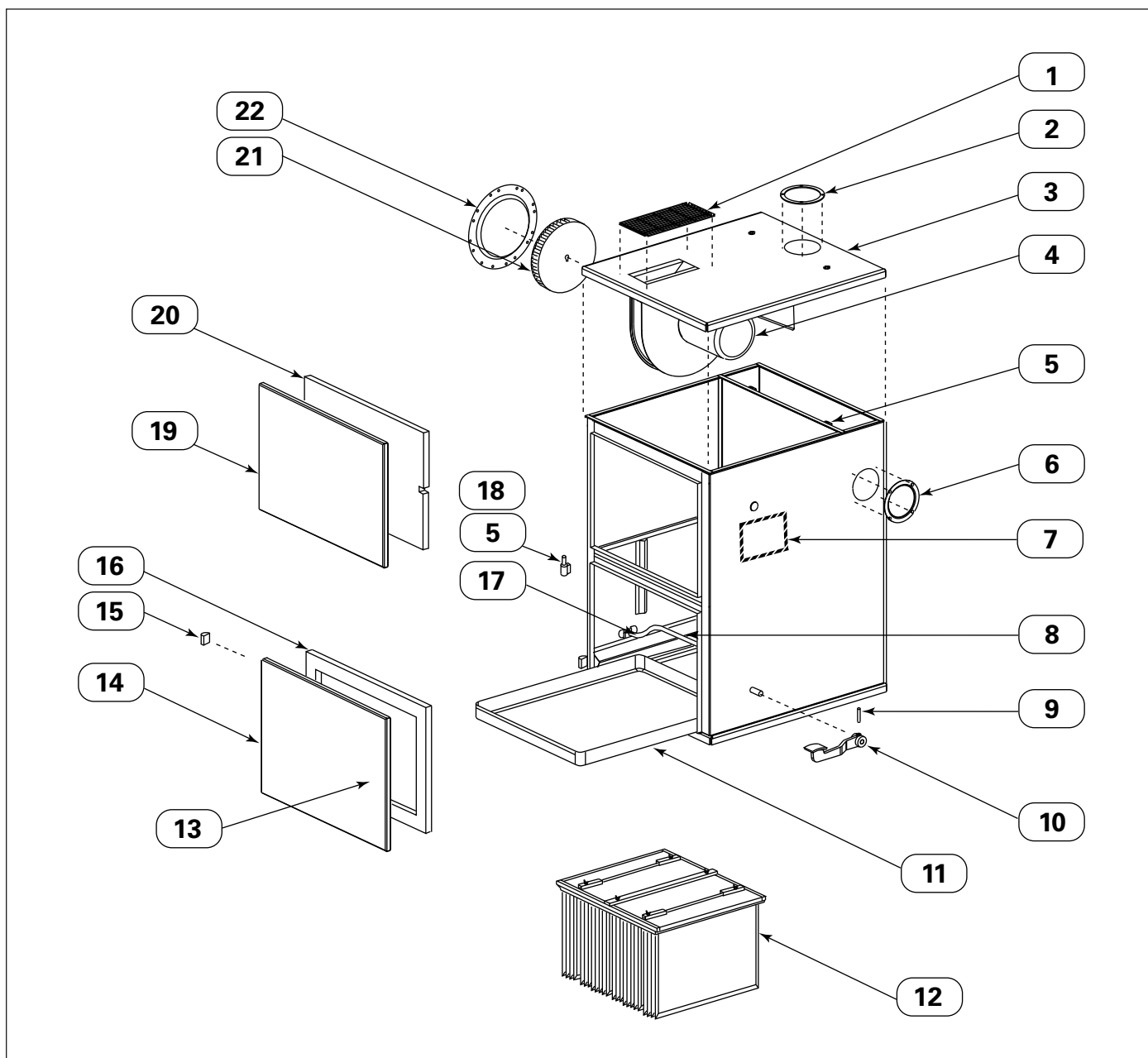
Illustrations are for reference only as actual product may vary.

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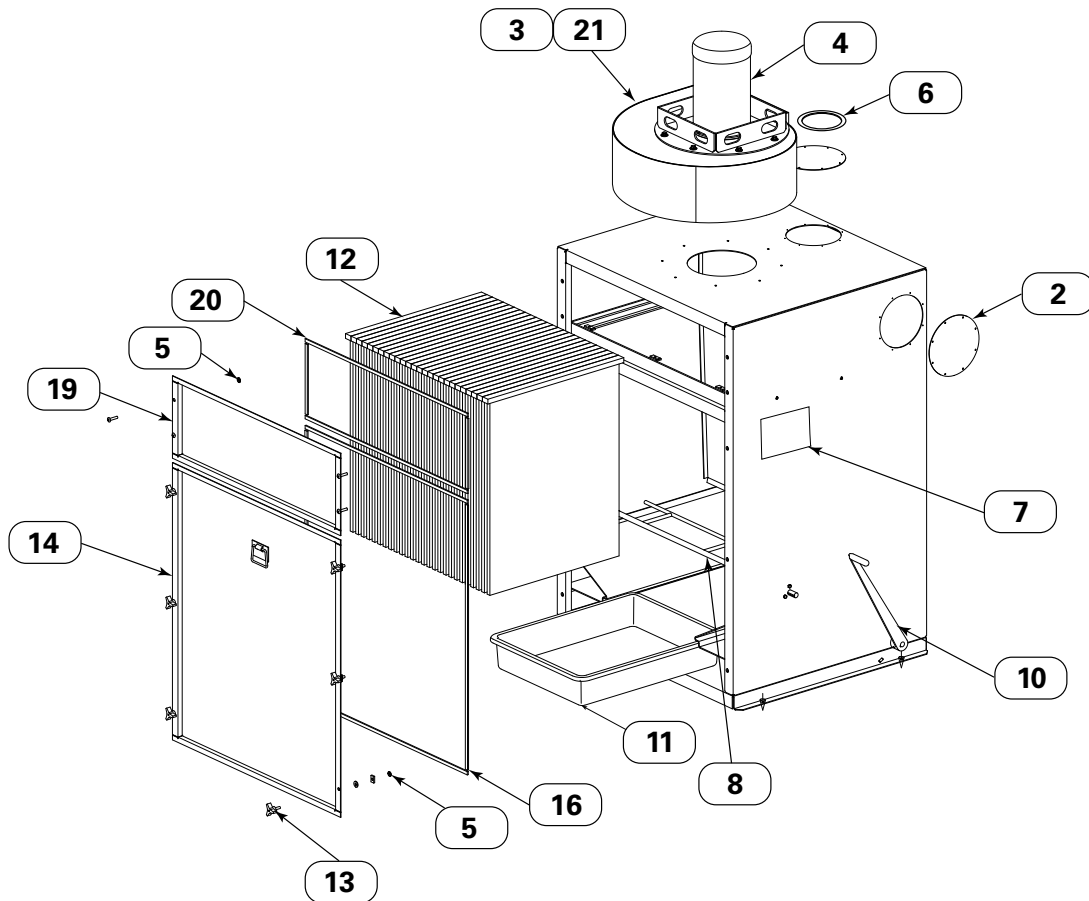
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Cabinet 54-84 Dust Collector



Cabinet 54-84 Dust Collector

Cabinet 90 Dust Collector



Cabinet 90 Dust Collector

Item	Part Number	Description	Models
1	1146100	Grill Exhaust, 50 Hz, .875-in, 24mm Bore	54, 64, 66, 75
	1146200	Grill Exhaust, 50 Hz, 3 Phase, .875-in, 24mm Bore	81, 84
2	2766401	Cap Plug, 3 1/2-in	54
	2753800	Cap Plug, 4-in	64, 66, 75
	2765600	Cap Plug, 6-in	81, 84
	2435800	Cap Plug, 8-in	90
	1279200	Guard, Blower Housing	90
3	5808001	Power Pack, 1/2 Hp, 50 Hz Steel, 1/2-in Bore	54
	5808002	Power Pack, 1/2 Hp, 60 Hz Steel, 1/2-in Bore	54
	5878101	Power Pack, 1/2 Hp, 60 Hz Aluminum, 1/2-in Bore	54
	5820401	Power Pack, 1/2 Hp, 60 Hz Steel, 1/2-in Bore	66
	5820402	Power Pack, 1/2 Hp, 50 Hz Steel, 1/2-in Bore	66
	5878104	Power Pack, 1/2 Hp, 60 Hz Aluminum, 1/2-in Bore	66
	5878106	Power Pack, 1/2 Hp, 60 Hz Aluminum, 1/2-in Bore	66
	5878102	Power Pack, 3/4 Hp, 60 Hz Aluminum, 1/2-in Bore	54
	5820404	Power Pack, 3/4 Hp, 60 Hz Steel, 5/8-in Bore	64
	5820403	Power Pack, 3/4 Hp, 50 Hz Steel, 5/8-in Bore	64
	5878103	Power Pack, 3/4 Hp 60 H Aluminum, 5/8-in bore	64
	5878105	Power Pack, 3/4 Hp, 60 Hz Aluminum, 5/8-in Bore	64
	5838201	Power Pack, 1 Hp, 50 Hz Steel, 5/8-in Bore	75
	5838202	Power Pack, 1 Hp, 60 Hz Steel, 5/8-in Bore	75
	5878107	Power Pack, 1 Hp, 60 Hz Aluminum, 5/8-in Bore	75
	5878108	Power Pack, 1 Hp, 60 Hz Aluminum, 5/8-in Bore	75
	5842506	Power Pack, 1 Hp, 60 Hz Steel, 5/8-in Bore	81, 84
	5875103	Power Pack, 1 Hp, 60 Hz Aluminum, 5/8-in Bore	81, 84
	5875106	Power Pack, 1 Hp, 60 Hz Aluminum, 5/8-in Bore	81, 84
	5842501	Power Pack, 1 1/2 Hp, 60 Hz Steel, 7/8-in Bore	81
	5842502	Power Pack, 1 1/2 Hp, 50 Hz Steel, 7/8-in Bore	81
	5875101	Power Pack, 1 1/2 Hp, 60 Hz Aluminum, 7/8-in Bore	81
	5875104	Power Pack, 1 1/2 Hp, 60 Hz Aluminum, 7/8-in Bore	81
	5842503	Power Pack, 3 Hp, 60 Hz Steel, 7/8-in Bore	84
	5842504	Power Pack, 3 Hp, 50 Hz Steel, 7/8-in Bore	84
	5842505	Power Pack, 3 Hp, 60 Hz Steel, 1 1/8-in Bore	84
	5842507	Power Pack, 3 Hp, 50 Hz Steel, 24mm Bore	84
	5875102	Power Pack, 3 Hp, 60 Hz Aluminum, 1 1/8-in Bore	84
	5875105	Power Pack, 3 Hp, 60 Hz Aluminum, 1 1/8-in Bore	84
	1982801	Power Pack, 3 Hp, 60 Hz Steel, 7/8-in Bore	90
	1441411	Power Pack, 3 Hp, 60 Hz Aluminum, 1 1/8-in Bore	90
	1982900	Power Pack, 3 Hp, 50 Hz Steel, 1 1/8-in Bore	90
	1983000	Power Pack, 3 Hp, 60 Hz Steel, 1 1/8-in Bore	90

Item	Part Number	Description	Model
3	1983100	Power Pack, 3 Hp, 50 Hz Steel, 1 1/8-in Bore	90
	1982802	Power Pack, 3 Hp, 60 Hz Steel, 1 1/8-in Bore	90
	4433001	Power Pack, 3 Hp, 60 Hz with Silencer, Elbow (8 3/8-in dia x 7/8-in Bore) Requires Silencer	90
	1441404	Power Pack, 5 Hp, 60 Hz Steel 1 1/8-in Bore	90
	1441409	Power Pack, 5 Hp, 60 Hz Aluminum, 1 1/8-in Bore	90
	4433002	Power Pack, 5 Hp, 60 Hz with Silencer, Elbow (13-in dia x 1 1/8-in Bore) Requires Silencer	90
4	0113500	Motor, 1/2 Hp, TEFC, 3450, 0208/230/460/60/3 1/2 Hp VT 48 Frame, 1/2-in Shaft	54, 66
	0112800	Motor, 1/2 Hp, TEFC, 3450, 115/230/60/1 1/2 Hp VT, 48 Frame, 1/2-in Shaft	54, 66
	0113600	Motor, 1/2 Hp, EP, 3450, 230/460/60/3 1/2 Hp VE, 48 Frame, 1/2-in Shaft	54, 66
	4224700	Motor, 1/2 Hp, EP, 3450/115/230/60/1, 1/2 Hp, VE, 48 Frame, 1/2-in Shaft	54, 66
	0113900	Motor, 1/2 Hp, TEFC, 3450, 575/60/3 1/2 Hp VT, 48 Frame, 1/2-in Shaft	54, 66
	1170700	Motor, 1/2 Hp, TEFC, 2850, 190/380/440/50/3, 1/2 Hp VT, 48 Frame, 1/2-in Shaft	54, 66
	0117600	Motor, 3/4 Hp, TEFC, 3450, 115/208-230/60/1, 3/4 Hp VT, 56 Frame, 5/8-in Shaft	64
	0118000	Motor, 3/4 Hp, TEFC, 3450, 208-230/460/60/3, 3/4 Hp VT, 56 Frame, 5/8-in Shaft	64
	1747500	Motor, 3/4 Hp, TEFC, 2850, 380/50/3, 3/4 Hp VT, 56 Frame, 5/8-in Shaft	64
	0118200	Motor, 3/4 Hp, TEFC, 3450, 575/60/3, 3/4 Hp VT, 56 Frame, 5/8-in Shaft	64
	1611400	Motor, 3/4 Hp, EP, 3450, 115/230/60/3, 3/4 Hp VE, 56 Frame, 5/8-in Shaft	64
	1628000	Motor, 3/4 Hp, EP, 3450, 208-20/460/60/3, 3/4 Hp VE, 56 Frame, 5/8-in Shaft	64
	0123300	Motor, 1 Hp, TEFC, 3450, 208-230/460/60/3, 1 Hp VT, 56 Frame, 5/8-in Shaft	75, 81, 84
	2095000	Motor, 1 Hp, TEFC, 3450, 575/60/3, 1 HP VT, 56 Frame, 5/8-in Shaft	75
	0122700	Motor, 1 Hp, TEFC, 3450, 115/230/60/1, 1 Hp VE, 56 Frame, 5/8-in Shaft	75, 81, 84
	1272400	Motor, 1 Hp, TEFC, 2850, 380/50/3, 1 Hp VE, 56 Frame, 5/8-in Shaft	75
	0123400	Motor, 1 Hp, EP, 3450, 230/460/60/3, 1 Hp VE, 56 Frame, 5/8-in Shaft	75, 81, 84

Item	Part Number	Description	Model
4	0128100	Motor, 1 1/2 Hp, TEFC, 3450, 208/230/460/60/3, 143T Frame, 7/8-in Shaft	81
	2425200	Motor, 1 1/2 Hp, TEFC, 3450, 115/20/230/60/1, 143T Frame, 7/8-in Shaft	81
	1611500	Motor, 1 1/2 Hp, EP, 3450, 230/460/60/3, 143T Frame, 7/8-in Shaft	81
	1555300	Motor, 1 1/2 Hp, TEFC, 3450, 575/60/3, 143T Frame, 7/8-in Shaft	81
	2425300	Motor, 1 1/2 Hp, TEFC, 2850, 380/50/3, 143T Frame, 7/8-in Shaft	81
	2044200	Motor, 3 Hp, TEFC, 3450, 460/60/3, 184U-GM7EQ, 7/8-in Shaft	84
	2077800	Motor, 3 Hp, TEFC, 3450, 208/230/460/60/3, 145T Frame, 7/8-in Shaft	84
	4059000	Motor, 3 Hp, TEFC, 3450, 575/60/3, 145T Frame, 7/8-in Shaft	84
	2023700	Motor, 3 Hp, TEFC, 3450, 208/230/460/60/3, 182T Frame, 1 1/8-in Shaft	84
	1251300	Motor, 3 Hp, TEFC, 2850, 380/50/3, 145TC Frame, 7/8-in Shaft	84
	1557400	Motor, 3 Hp, EP, 3450, 575/60/3, 182T Frame, 1 1/8-in Shaft	84
	0135600	Motor, 3 Hp, EP, 3450, 230/460/60/3, 182T Frame, 1 1/8-in Shaft	84
	4770400	Motor, 3 Hp, TEFC, 2850, 380/50/3, 135T Frame, 7/8-in Shaft	84
	4770200	Motor, 3 Hp, TEFC, 2850/3450, 200/50/3, 145T Frame, 7/8-in Shaft	84
	4769800	Motor, 3 Hp, TEFC, IP54, 2850, 230/400/50/3, 90L Frame, 24mm Shaft	84
	1958600	Motor, 3 Hp, TEFC, 3450, 208/230/460/60/3, 145TC Frame, 7/8-in Shaft	90
	1958800	Motor, 3 Hp, TEFC, 3450, 575/60/3, 145TC Frame, 7/8-in Shaft	90
	2126100	Motor, 3 Hp, TEFC, 3450, 115/230/60/1, 182TC Frame, 1 1/8-in Shaft	90
	2202100	Motor, 3 Hp, TEFC, 3850, 220/380/440/50/3, 182TC Frame, 1 1/8-in Shaft	90
	0177800	Motor, 5 Hp, TEFC, 3450, 208/230/460/60/3, 184TC Frame, 1 1/8-in Shaft	90
	1741100	Motor, 5 Hp, TEFC, 3450, 575/60/3, 184TC Frame, 1 1/8-in Shaft	90
	1903600	Motor, 5 Hp, TEFC, 2850, 220/380/440/50/3, 184TC Frame, 1 1/8-in Shaft	90
	2127100	Motor, 5 Hp, TEFC, 3450, 115/230/60/1, 184TC Frame, 1 1/8-in Shaft	90
5	2129200	Retainer Push-On, 5/16	All
6	2787600	Inlet Pack, 3-in ID	54
	2787800	Inlet Pack, 3-in OD	54
	2755501	Inlet Pack, 3-in ID	64, 66, 75
	2755601	Inlet Pack, 3-in OD	64, 66, 75
	2755502	Inlet Pack, 4-in ID	64, 75
	2755602	Inlet Pack, 4-in OD	64, 75
	2760001	Inlet Pack, 4-in ID	81, 84

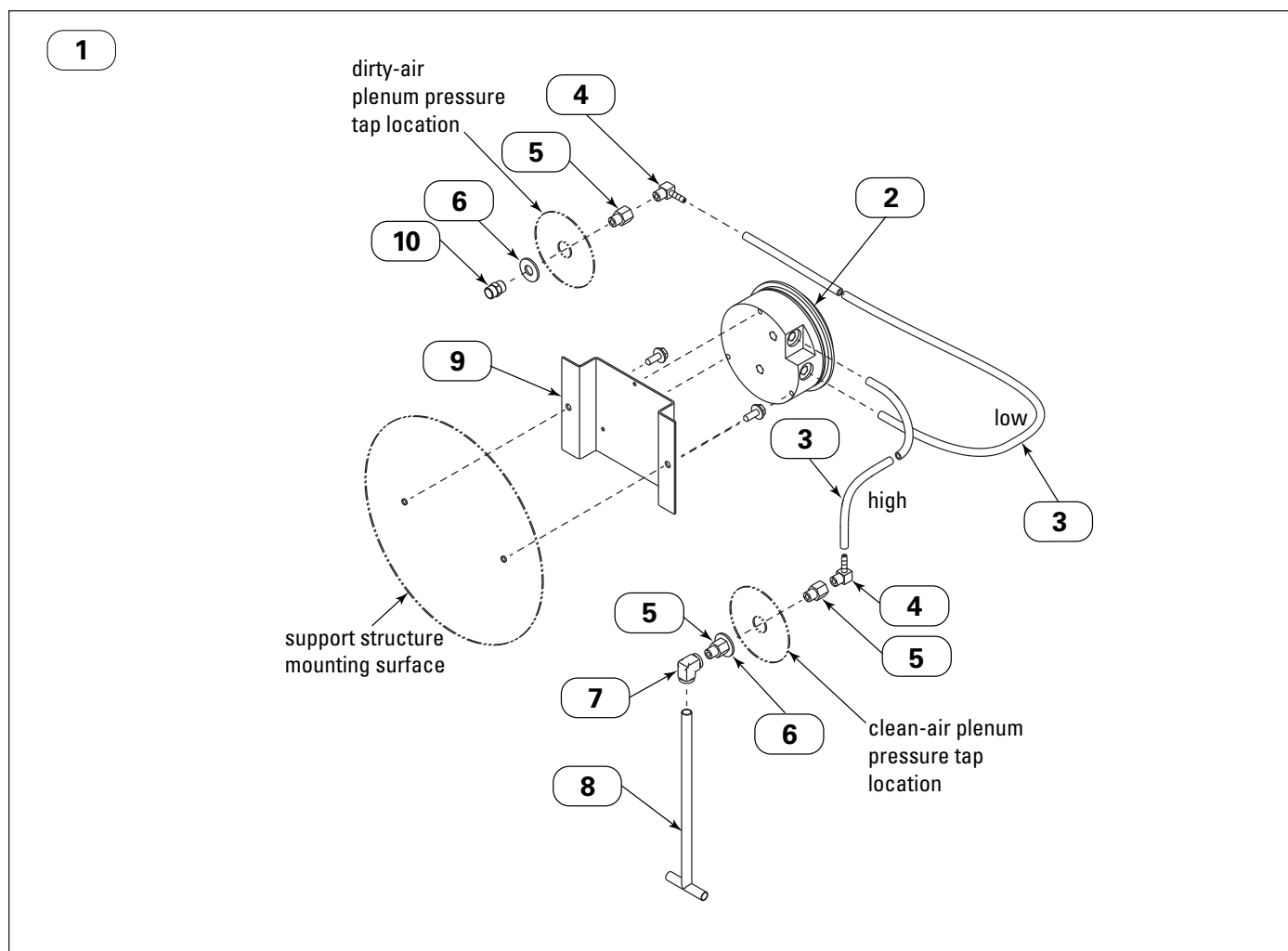
Item	Part Number	Description	Model
6	2760101	Inlet Pack, 4-in OD	81, 84
	2760002	Inlet Pack, 5-in ID	84
	2760102	Inlet Pack, 5-in OD	84
	2487203	Inlet Pack, 5-in OD	90
	2760003	Inlet Pack, 6-in ID	81, 84
	2760103	Inlet Pack, 6-in OD	81, 84
	2487204	Inlet Pack, 6-in OD	90
	2487205	Inlet Pack, 7-in OD	90
	2487206	Inlet Pack, 8-in OD	90
7	7946804	Warning Label	All
8	2768401	Shaker Bar, Steel, Manual	54
	2768402	Shaker Bar, Brass, Manual	54
	2754501	Shaker Bar, Steel, Manual	64, 66, 75
	2754502	Shaker Bar, Brass, Manual	64, 66, 75
	2756401	Shaker Bar, Steel, Manual	81, 84
	2756402	Shaker Bar, Brass, Manual	81, 84
	1152900	Shaker Bar, Steel, Manual	90
	2332300	Shaker Bar, Brass, Manual	90
9	0627800	Pin, Roll, 3/16 x 1 1/2	54, 64, 66, 75, 81, 84
10	0010901	Shaker Pedal, Foot	54, 64, 66, 75, 81, 84
	1347700	Shaker Pedal, Hand	54, 64, 66, 75, 81, 84
	1148600	Shaker Pedal, Hand	90
11	1152501	Dust Pan Weld	54
	1152502	Dust Pan Weld	64, 66
	7534301	Dust Drawer, Plastic	64, 66, 75
	0010601	Dust Pan Weld	75
	0010602	Dust Pan Weld	81, 84
	2432500	Dust Drawer, Plastic	81, 84, 90
12*	5690501	EZ Filter Pack, Cotton Sateen	50
	5687001	EZ Filter Pack, Cotton Sateen	60
	5691901	EZ Filter Pack, Cotton Sateen	70
	5692301	EZ Filter Pack, Cotton Sateen	80
	1148501	Filter Bag, Cotton Sateen, FR 25.25-in Wide x 31.00-in Long	90
13	5904601	Knob, 4-Lobe, 3/8-16 x 3, Explosion Vented Collectors	54, 64, 66, 75, 81, 84
	4247301	Knob, 3-Lobe, 5/16-18 x 1	90
	5713001	Latch, Lift and Turn	54-84

*Additional media types are available. Please contact a parts specialist at 1-800-365-1331 for assistance.

Item	Part Number	Description	Model
14	5787701	Door Assembly, Bottom	54
	5787702	Door Assembly, Bottom	64, 66
	5787703	Door Assembly, Bottom	75
	5787704	Door Assembly, Bottom	81, 84
	0015705	Door Assembly, Bottom	90
	5910801	Door Assembly, Bottom, Explosion Vent	54
	5910802	Door Assembly, Bottom, Explosion Vent	64, 66
	5910803	Door Assembly, Bottom, Explosion Vent	75
	5910804	Door Assembly, Bottom, Explosion Vent	81, 84
	0015705	Door Assembly, Bottom	90
15	4020101	Lift-Off Hinge, Right-Hand	54-84
16	5783701	Gasket Foldout Door Lower	54
	5783702	Gasket Foldout Door Lower	64, 66
	5783703	Gasket Foldout Door Lower	75
	5783704	Gasket Foldout Door Lower	81, 84
	4056400	Seal, Felt with PSA, Door Knob	90
	2799307	Seal, Rubber 37.00-in	90
	2799308	Seal, Rubber, 41.18-in	90
17	0011902	Bracket Support Pivot Rod	54, 64, 66, 75, 81, 84
	1152800	Bushing, Shaker Bar Support	90
18	0909101	Rivnut, 5/16-18	54, 64, 66, 75, 81, 84
	0938401	Rivnut, 3/8-16, Standard Explosion Vented Collectors	54, 64, 66, 75, 81, 84
19	5787601	Door Assembly, Top	54
	5787602	Door Assembly, Top	64, 66
	5787603	Door Assembly, Top	75
	5787604	Door Assembly, Top	81, 84
	0015505	Door Assembly, Top	90
	5877101	Door Assembly, Top, Explosion Vent	54
	5877102	Door Assembly, Top, Explosion Vent	64, 66
	5877103	Door Assembly, Top, Explosion Vent	75
	5877104	Door Assembly, Top, Explosion Vent	81, 84
	1641502	Door Assembly, Top and Bottom	81, 84
20	5783601	Gasket Seal, Top Door	54
	5783602	Gasket Seal, Top Door	64, 66
	5783603	Gasket Seal, Top Door	75
	5783604	Gasket Seal, Top Door	81, 84
	1926100	Seal, Rubber with PSA	90

Item	Part Number	Description	Model
21	1583900	Wheel, Steel, 7.69-in Diameter x 1-in Wide, 1/2-in Bore	54
	1147500	Wheel, Steel, 8.25-in Diameter x 2-in Wide, 1/2-in Bore	54
	2199500	Wheel, Aluminum, 7.69-in Diameter x 1-in Wide, 5/8-in Bore	54
	1035100	Wheel, Steel, 7.69-in Diameter x 1.5-in Wide, 5/8-in Bore	64, 66
	1898000	Wheel, Steel, 8.38-in Diameter x 3.5-in Wide, 5/8-in Bore	64, 66
	1035800	Wheel, Steel, 8.38-in Diameter x 1-in Wide, 1/2-in Bore	64, 66
	1937000	Wheel, Steel, 8.38-in Diameter x 3.5-in Wide, 1/2-in Bore	64, 66
	1484500	Wheel, Aluminum, 8.38-in Diameter x 1-in Wide, 1/2-in Bore	64, 66
	1484000	Wheel, Aluminum, 7.69-in Diameter x 1.5-in Wide, 5/8-in Bore	64, 66
	1036500	Wheel, Steel, 7.69-in Diameter x 2.5-in Wide, 5/8-in Bore	75
	1484600	Wheel, Aluminum, 7.69-in Diameter x 2.5-in wide, 5/8-in Bore	75
	1033800	Wheel, Steel, 9.19-in Diameter x 2.5-in Wide, 5/8-in Bore	75
	1034300	Wheel, Steel, 7.69-in Diameter x 2.5-in Wide, 7/8-in Bore	81, 84
	1034100	Wheel, Steel, 9.19-in Diameter x 2-in Wide, 7/8-in Bore	81, 84
	1228601	Wheel, Steel, 10.63-in Diameter x 4-in Wide, 1 1/8-in Bore	81, 84
	1199100	Wheel, Aluminum, 9.19-in Diameter x 2-in Wide, 1 1/8-in Bore	81, 84
	1075700	Wheel, Steel, 9.94-in Diameter x 2-in Wide, 1 1/8-in Bore	81, 84
	1201800	Wheel, Steel, 9.19-in Diameter x 2-in Wide, 1 1/8-in Bore	81, 84
	1486000	Wheel, Aluminum, 7.69-in Diameter x 3.5-in Wide, 7/8-in Bore	81, 84
	1033500	Wheel, Steel 8.375-in Diameter x 3.5-in Wide, 7/8-in Bore	90
	1250700	Wheel, Steel, 8.375-in Diameter x 3.5-in Wide, 1 1/8-in Bore	90
	0030306	Wheel, Steel, 13-in Diameter x 3.75-in Wide, 1 1/8-in Bore	90
	1139302	Wheel, Aluminum, 13-in Diameter x 3.75-in Wide, 1 1/8-in Bore	90
	1485700	Wheel, Aluminum, 8.38-in Diameter x 3.5-in Wide, 1 1/8-in Bore	90
	1033900	Wheel, Steel, 9.90-in Diameter x 3-in Wide, 1 1/8-in Bore	90
	0030303	Wheel, Steel, 15-in Diameter x 3.75-in Wide, 1 1/8-in Bore	90
22	1053600	Blower Inlet Ring, 6.75-in ID x 9.325-in BC	54, 64, 66
	2774100	Blower Inlet Ring, 7.25-in ID x 11.00-in BC	75
	1151909	Blower Inlet Ring, 9.00-in ID x 11.75-in BC	81, 84
	1500100	Blower Inlet Ring, 5.75-in ID x 9.00-in BC	54, 64, 66, 75, 81, 84
	1151906	Blower Inlet Ring, 8.00-in ID x 11.00-in BC	81, 84
	1054000	Blower Inlet Ring, 7.25-in ID x 9.75-in BC	81, 84

Magnehelic Gauge Assembly

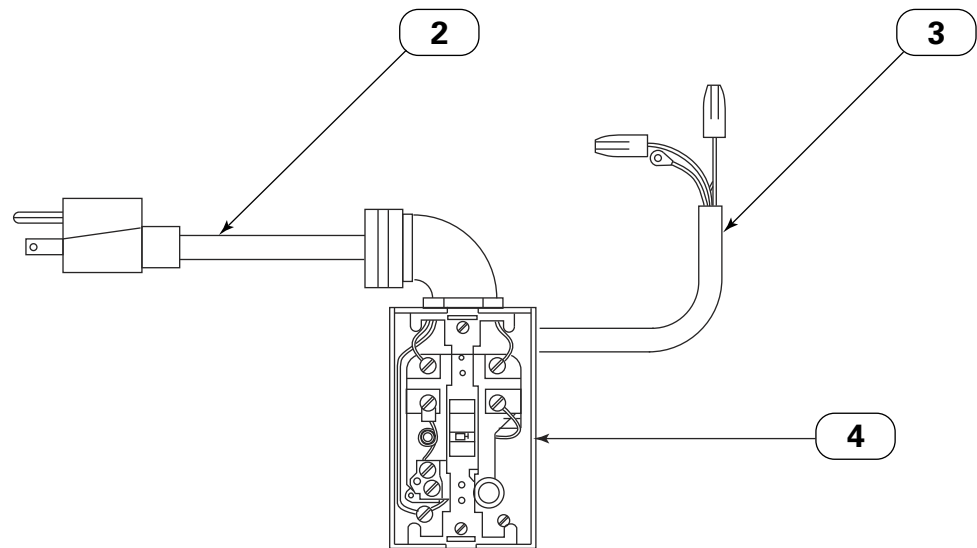


Magnehelic Gauge Assembly

Item	Part Number	Description	Model
1	2333900	Magnehelic Gauge Assembly	All
2	1647500	Magnehelic Gauge	All
3	2334200	Plastic Tubing, Vinyl, 3/16-in ID, 5/16-in OD	All
4	1647700	1/8-in NPT x 3/16-in Barb Plastic Tubing Male 90° Elbow	All
5	2157400	1/8-in NPT x 1/8-in FPT Adapter	All
6	2326000	1/8-in NPT x 90° Brass Female Elbow	All
7	2324501	Static Pressure Tee, Brass	All
8	2324600	Magnehelic Gauge Mounting Panel	All
9	1846300	1/8-in NPT Female Coupling	All

Manual Starter Assembly, Models 54-75 Single Phase

1 Manual Motor Starter Assembly, Single Phase

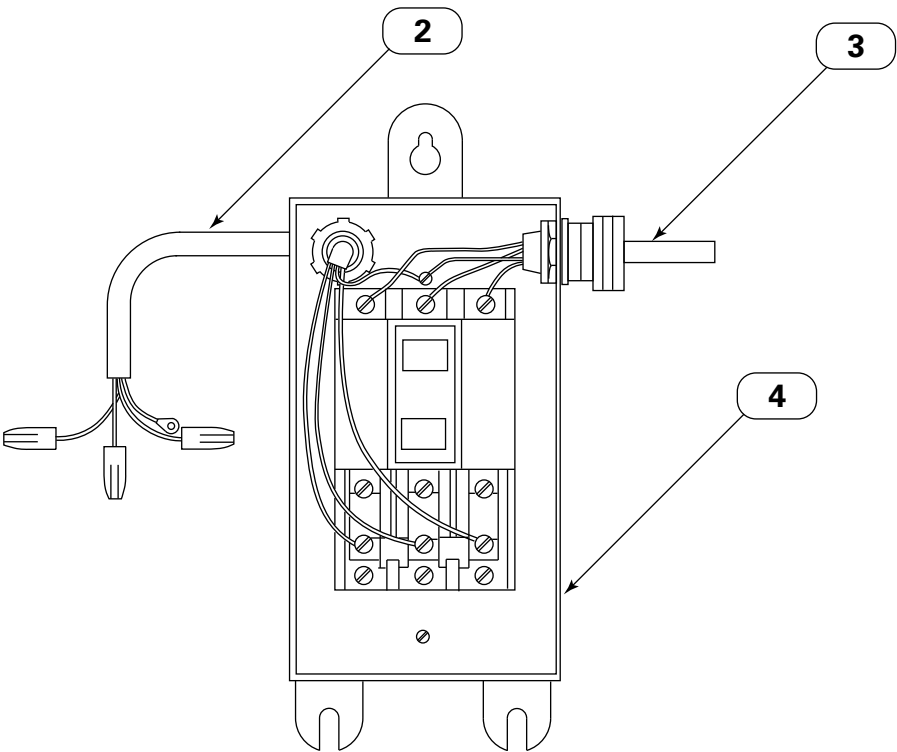


Manual Starter Assembly, Models 54-75 Single Phase

Item	Part Number	Description	Model
1	1903201	Manual Starter Assembly, Single Phase	54-75
2	2846402	Electrical Cord, Single Phase With Plug	54-75
3	2846102	Electrical Cord, 32-in	54-75
4	2797000	Manual Starter, Single Phase	54-75

Manual Starter Assembly, All 3 Phase, Models 81-84 Single Phase

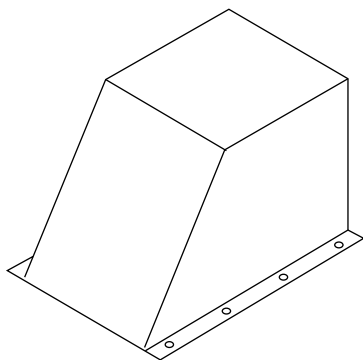
1 Manual Motor Starter Assembly



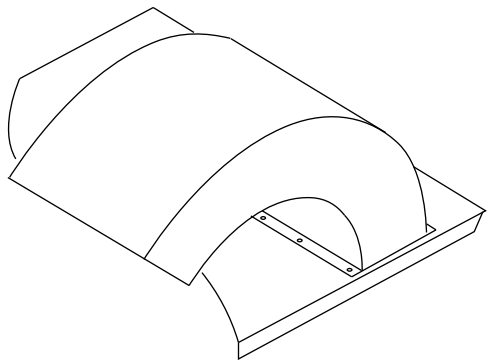
Manual Starter Assembly, 3 Phase (Model 81, 85 Single Phase Shown)

Item	Part Number	Description	Model
1	1903100	Manual Starter Assembly, 3 Phase	54, 64, 66, 75, 81, 84
	2799801	Manual Starter Assembly, Single Phase, 1 1/2 Hp	81, 84
	2799802	Manual Starter Assembly, Single Phase, 3 Hp	81, 84
2	1894200	Electrical Cord, 30-in, 3 Phase	54, 64, 66, 75, 81, 84
	2846101	Electrical Cord, 32-in, Single Phase	81, 84
3	1877100	Electrical Cord, 10-ft, 3 Phase	54, 64, 66, 75, 81, 84
	2846401	Electrical Cord, 79-in, Single Phase	81, 84
4	2797801	Manual Starter, 3 Phase	54, 64, 66, 75, 81, 84
	2797802	Manual Starter, Single Phase	81, 84
	2797803	Manual Starter, Single Phase	81, 84

Exhaust Deflector, Indoor and Outdoor



1 Indoor Exhaust Deflector

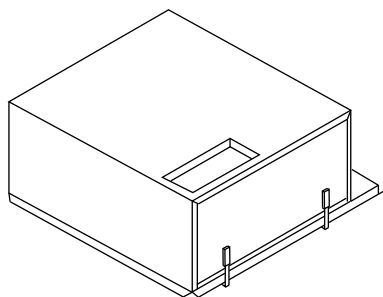


2 Outdoor Exhaust Deflector

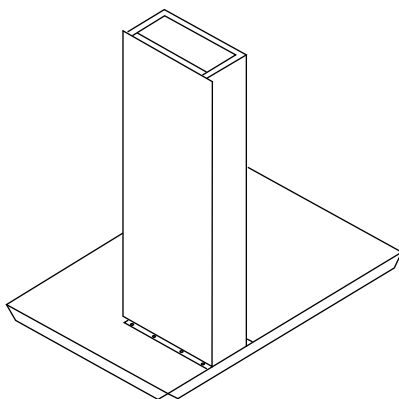
Exhaust Deflector, Indoor and Outdoor

Item	Part Number	Description	Model
1	2797500	Exhaust Deflector, Indoor	54-84
2	2798600	Exhaust Deflector, Outdoor	54-84

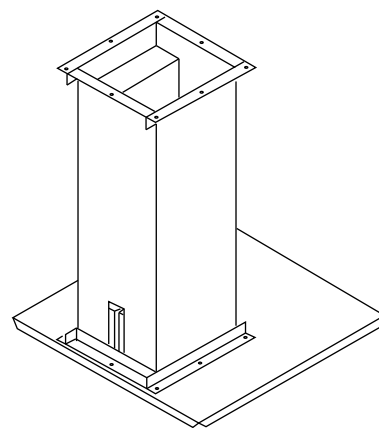
Silencer and Attenuator



1 Chamber Silencer



2 Exhaust Silencer

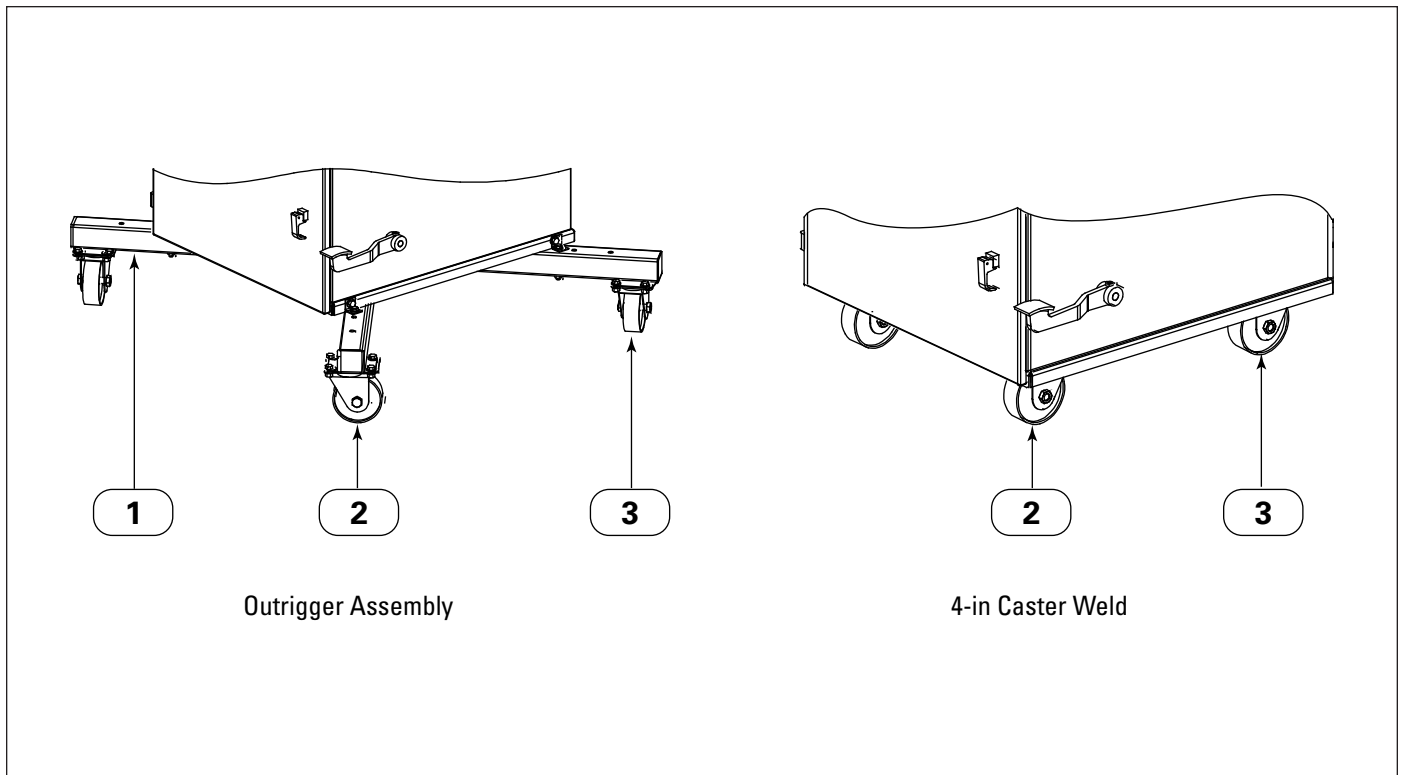


3 Attenuator

Silencer and Attenuator

Item	Part Number	Description	Model
1	1489800	Chamber Silencer	54
	1488700	Chamber Silencer	64, 66, 75
	1487300	Chamber Silencer	81, 85
	1148906	Chamber Silencer	90
2	2788901	Exhaust Silencer	54
	2788902	Exhaust Silencer	54, 66, 75
	2788903	Exhaust Silencer	81, 84
	1157002	Exhaust Silencer Stack, 3 Hp (requires 90° elbow)	54, 64, 66, 75, 81, 84
	1170602	Exhaust Silencer, 5 Hp	90
3	2177701	Attenuator	54
	2177702	Attenuator	54, 66, 75
	2177703	Attenuator	81, 84
	2017300	Attenuator, 3 Hp (12 x 12 x 36)	90
	2189700	Attenuator with Elbow 90-3-60	90
	2190700	Attenuator with Transition Horizontal 90-3-60	90
	2044100	Attenuator, 5 Hp (12 x 27 x 60)	90
	2191100	Attenuator with Elbow and Transition 90-5-60	90
	2192000	Attenuator with Transition Horizontal 90-5-60	90

Outrigger and Caster Assembly

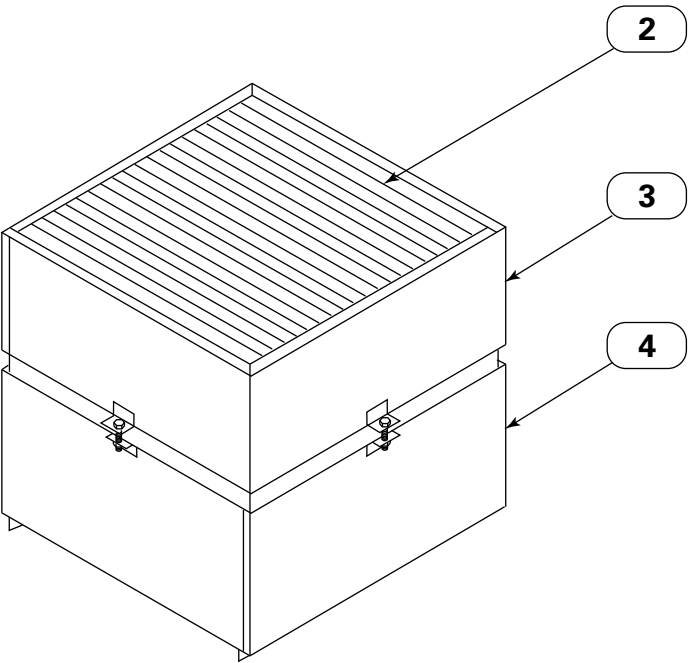


Outrigger and Caster Assembly

Item	Part Number	Description	Model
1	2798300	Outrigger Assembly	All
2	0303802	Caster, 4-in Without Brake	54-84
	1090102	Caster, 5-in Without Brake	90
3	0303801	Caster, 4-in With Brake	54-84
	1090101	Caster, 5-in With Brake	90

HEPA Filter Assembly

1 HEPA Filter Assembly

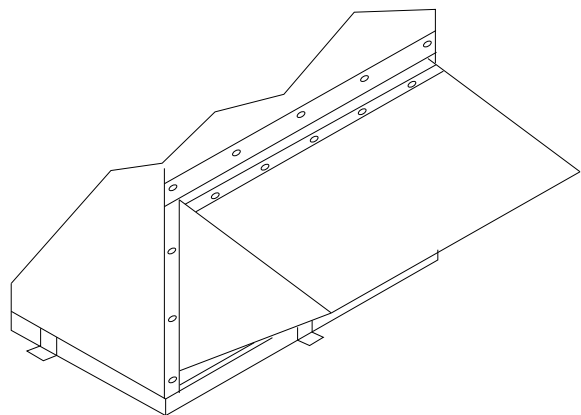


HEPA Filter Assembly

Item	Part Number	Description	Model
1	1989200	HEPA Filter Pack	64, 66, 75
	1473900	HEPA Filter Pack	81, 84
2	P030625-016-190	Filter, Absolute HEPA	64, 66, 75, 81, 84
3	1474100	Bonnet Weldment	64, 66, 75, 81, 84
4	1707900	Plenum Weldment	64, 66, 75, 81, 84

Dump Hopper

1 Dump Hopper

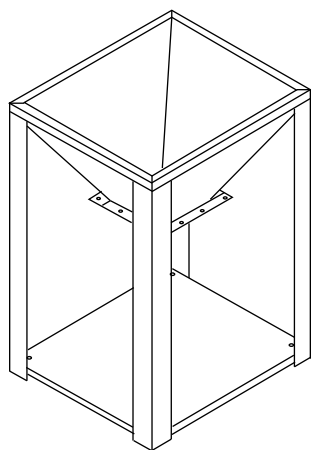


Dump Hopper

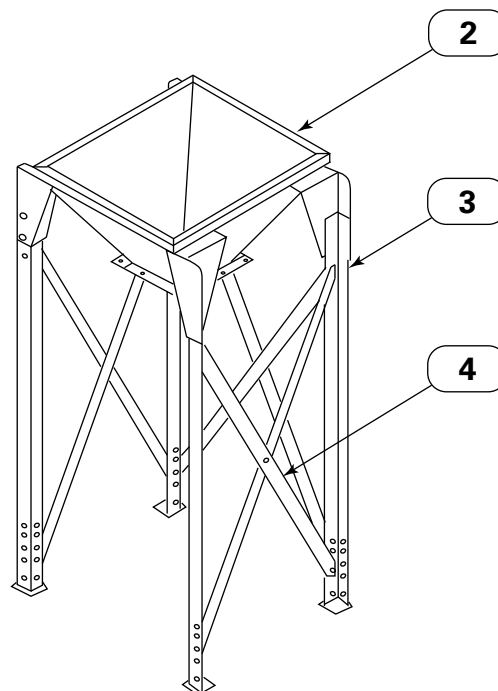
Item	Part Number	Description	Model
1	2791601	Dump Hopper With Slitter	54-84
	2791602	Dump Hopper Without Slitter	54-84

Standard Hoppers

1 Hopper Assembly



5-Gallon Hopper Assembly

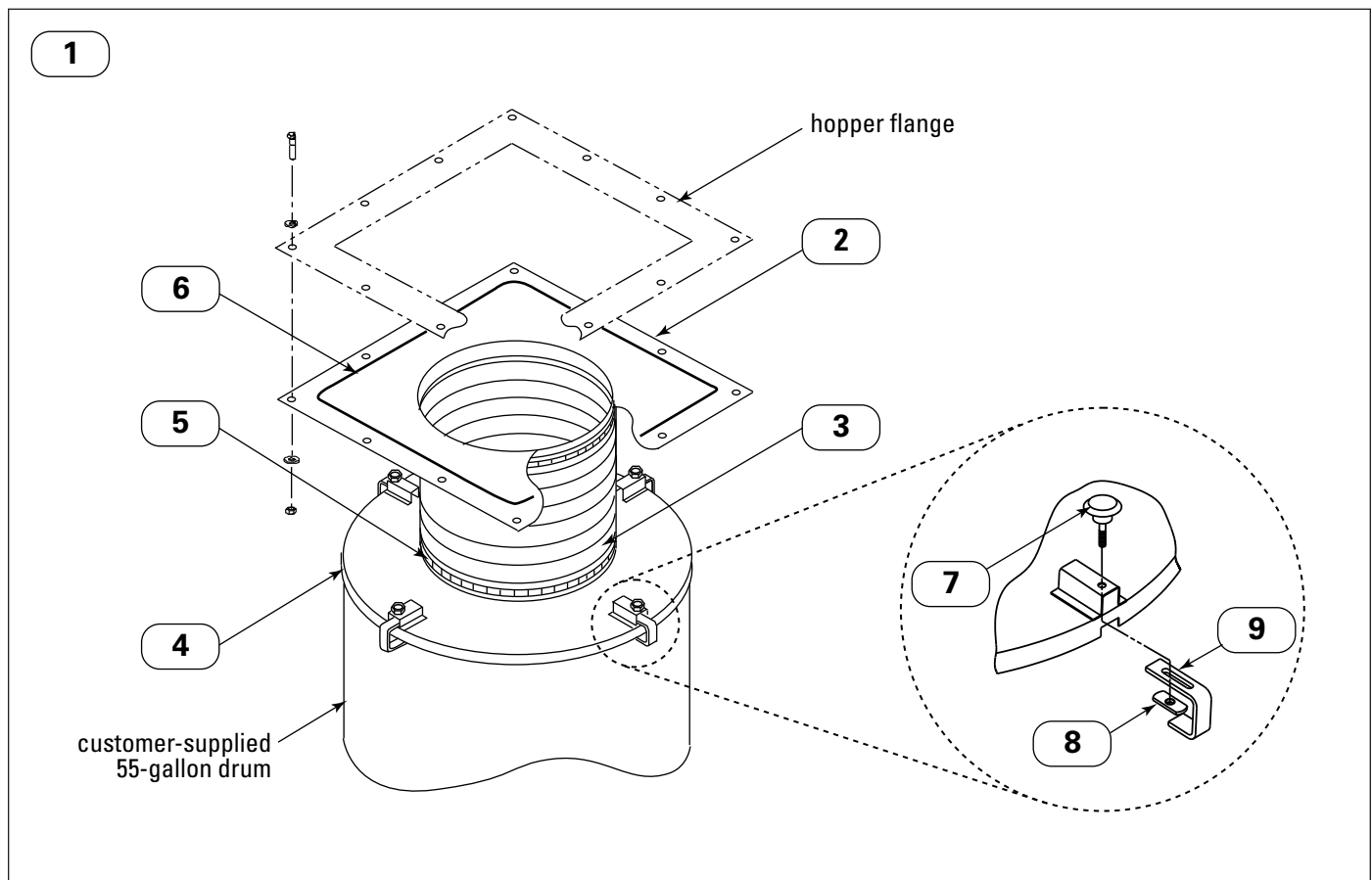


55-Gallon Hopper Assembly

Standard Hoppers

Item	Part Number	Description	Model
1	2782401	Hopper Assembly, 5-Gallon	54
	2782402	Hopper Assembly, 5-Gallon	64, 66, 75
	2782403	Hopper Assembly, 5-Gallon	81, 84
	2786001	Hopper Assembly, 55-Gallon	64, 66, 75
	2786002	Hopper Assembly, 55-Gallon	81, 84
	1981500	Hopper Pack with Slide Gate	90
	1981401	Hopper Pack, 55-Gallon with Legs, Adapter	90
	1981402	Hopper Pack, 55-Gallon with Legs, Adapter, Slide Gate and Drum Cover	90
	1981403	Hopper Pack, 55-Gallon with Legs, Adapter and Drum Cover	90
2	2772101	Hopper Weld, 55-Gallon	64, 66, 75
	2772102	Hopper Weld, 55-Gallon	81, 84
	1977000	Hopper Weld, 55-Gallon	90
3	2786100	Leg Weld	64, 66, 75, 81, 84
4	2786300	Brace	64, 66, 75, 81, 84

55-Gallon Drum Cover Assembly Models 54-84

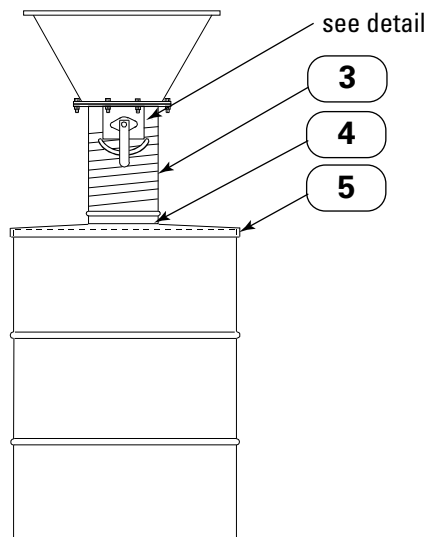


55-Gallon Drum Cover Assembly

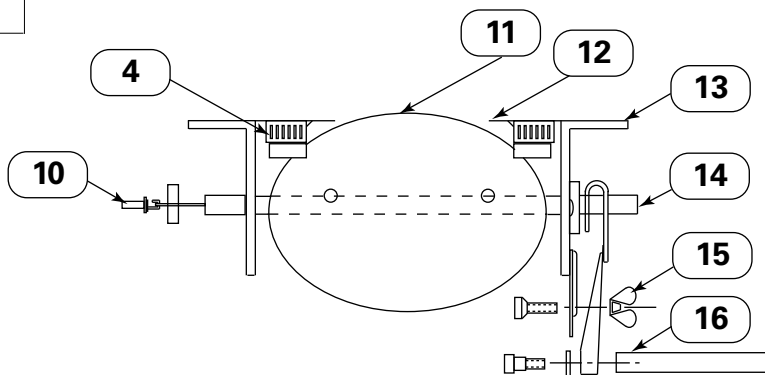
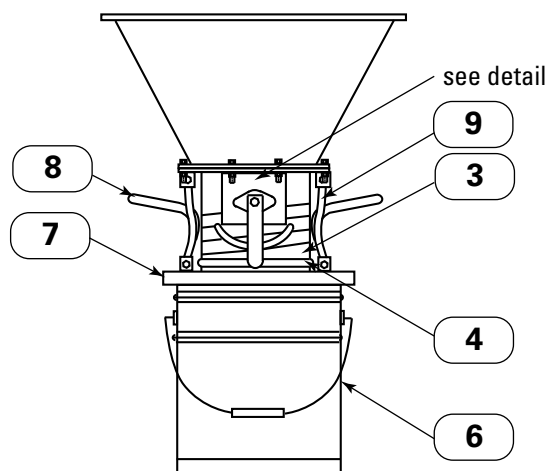
Item	Part Number	Description	Model
1	2601401	Drum Cover Assembly	54, 64, 66, 75, 81, 84
	2601402	Drum Cover with Latch Assembly	54, 64, 66, 75, 81, 84
2	7631901	Hopper Adapter, 7-in	54, 64, 66, 75, 81, 84
3	2395600	Flexible Duct, 7-in ID x 13-in long	54, 64, 66, 75, 81, 84
4	2062201	Drum Cover with Gasket	54, 64, 66, 75, 81, 84
	2360301	Drum Cover with Gasket and Latch	54, 64, 66, 75, 81, 84
5	1241800	Hose Clamp, 7-in	54, 64, 66, 75, 81, 84
6	0509700	1/4-in Diameter Rope-Type Sealant	54, 64, 66, 75, 81, 84
7	4247302	Knob, 3-Lobe, 1/4-20	54, 64, 66, 75, 81, 84
8	0904201	Weld Nut, 1/4-20	54, 64, 66, 75, 81, 84
9	2360100	Drum Cover Latch Clamp	54, 64, 66, 75, 81, 84
Not Illustrated			
	2062000	Drum Cover Gasket (5 Required)	54, 64, 66, 75, 81, 84

55-Gallon Drum Cover and 5-Gallon Pail Pack with Gate Valve Models 54-84

1 55-Gallon Drum Cover with Gate Valve



2 5-Gallon Pail Pack with Gate Valve



Side View Gate Valve

55-Gallon Drum Cover and 5-Gallon Pail Pack with Gate Valve

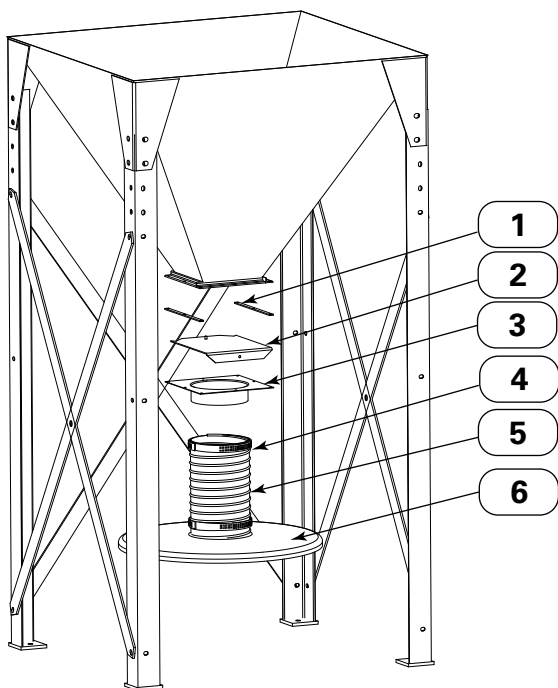
Item	Part Number	Description	Model
1	2733001	55-Gallon Drum Cover with Gate Valve	54, 64, 66, 75, 81, 84
	2733002	55-Gallon Drum Cover with Gate Valve and Latch	54, 64, 66, 75, 81, 84
2	2781902	5-Gallon Pail Pack with Gate Valve	54, 64, 66, 75, 81, 84
	2781901	5-Gallon Pail Pack without Gate Valve	54, 64, 66, 75, 81, 84
	5916902	5-Gallon Pail Pack with Gate Valve Standard Hopper, Includes Legs	54, 64, 66, 75, 81, 84
	5917402	5-Gallon Pail Pack with Gate Valve Steep-Sided Hopper, Includes Legs	54, 64, 66, 75, 81, 84
	5916901	5-Gallon Pail Pack without Gate Valve Standard Hopper, Includes Legs	54, 64, 66, 75, 81, 84
3	5917401	5-Gallon Pail Pack without Gate Valve Steep-Sided Hopper, Includes Legs	54, 64, 66, 75, 81, 84
	2732901	Flexible Duct, 7-in Diameter x 7-in Long with Hole for 5-Gallon Pail	54, 64, 66, 75, 81, 84
	2495800	Flexible Duct, 7-in Diameter x 7-in Long without Hole for 5-Gallon Pail	54, 64, 66, 75, 81, 84
	2732902	Flexible Duct, 7-in Diameter x 13-in Long with Hole for 55-Gallon Drum	54, 64, 66, 75, 81, 84
4	1241800	Hose Clamp, 7-in	54, 64, 66, 75, 81, 84
5	2062201	55-Gallon Drum Cover Assembly, 7-in	54, 64, 66, 75, 81, 84
	2360301	55-Gallon Drum Cover with Latch Assembly, 7-in	54, 64, 66, 75, 81, 84
6	2495400	5-Gallon Pail	54, 64, 66, 75, 81, 84
7	2494900	5-Gallon Pail Cover	54, 64, 66, 75, 81, 84
8	2495600	Lift Handle	54, 64, 66, 75, 81, 84
9	2495700	Lift Link Bar	54, 64, 66, 75, 81, 84
10	0011902	Support Bracket Pivot	54, 64, 66, 75, 81, 84
11	2732400	Gate 6.84-in OD	54, 64, 66, 75, 81, 84
12	7631901	Hopper Adapter, 7-in	54, 64, 66, 75, 81, 84
	2725800	Hopper Adapter	54, 64, 66, 75, 81, 84
13	2728200	Gate Support Bracket	54, 64, 66, 75, 81, 84
14	2728400	Gate Shaft	54, 64, 66, 75, 81, 84
15	2732700	Shaft Lock	54, 64, 66, 75, 81, 84
16	2728500	Handle	54, 64, 66, 75, 81, 84

Not Illustrated, See Drum Cover Assembly

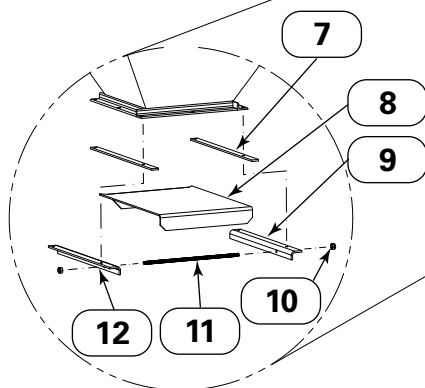
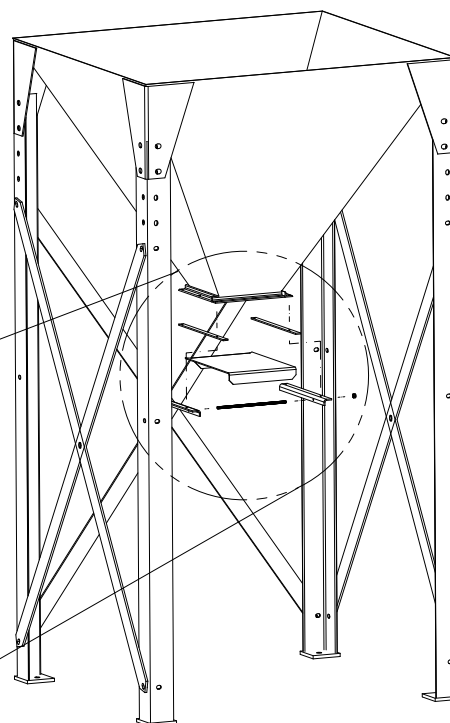
	2360100	Drum Cover Latch Clamp	54, 64, 66, 75, 81, 84
	0904201	Weld Nut, 1/4-20	54, 64, 66, 75, 81, 84
	4247302	Knob, 3-Lobe, 1/4-20 x 1-in	54, 64, 66, 75, 81, 84
	2062000	Drum Cover Gasket (5 Required)	54, 64, 66, 75, 81, 84

Hopper With or Without Drum Cover, With or Without Slide Gate Model 90

Cabinet 90 Hopper Pack with Drum Cover
With or Without Slide Gate



Cabinet 90 Hopper Pack
Slide Gate Only Without Drum Cover

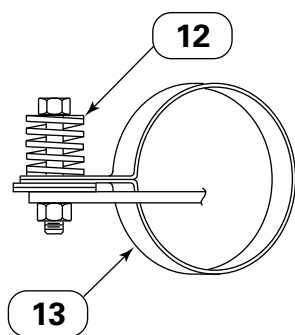
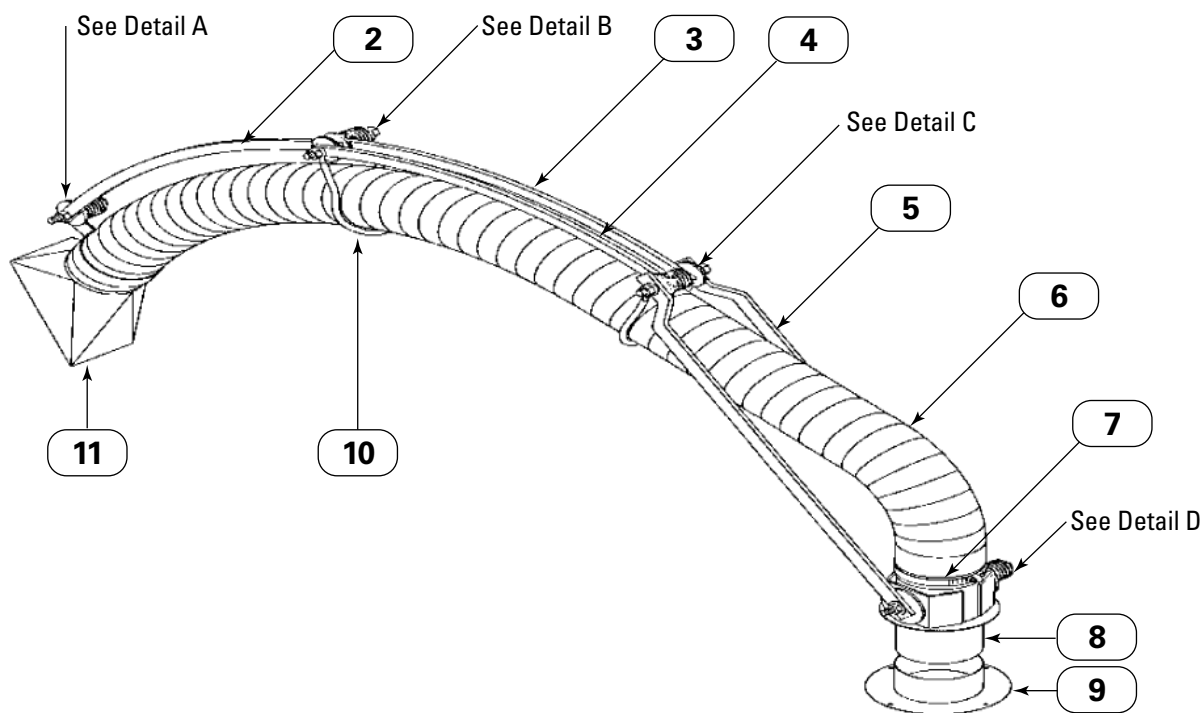


55-Gallon Drum Cover with Slide Gate Model 90 Only

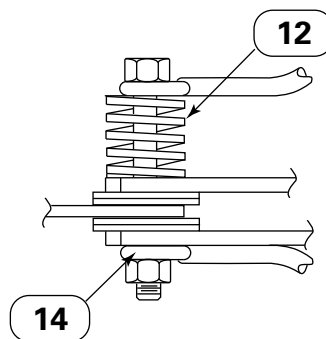
Item	Part Number	Description	Model
1	1141002	Spacer 55 Slide and Adapter, 8-in	90
2	1142502	Slide Gate Assembly	90
3	1241900	Hopper Adapter, 8-in	90
4	1241800	Hose Clamp, 7-in	90
5	1601500	Hose, Wiremold, 7-in ID x 12-in	90
6	2062201	Drum Cover Assembly, 7-in	90
7	0035902	Spacer Bar	90
8	0035602	Panel Slide Gate, 8-in	90
9	0035802	Angle Slide Gate, Right Hand	90
10	0901201	Lock Nut, Zinc Plated, 1/2-20	90
11	0036602	Rod Stop, 1/2-20	90
12	0035804	Angle Slide, Left Hand	90

3- and 4-in Suction Tube Assemblies

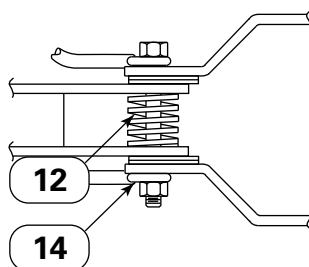
1 Suction Tube Assembly, 3 or 4-in



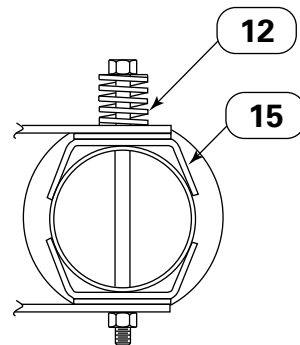
See Detail A



See Detail B



See Detail C



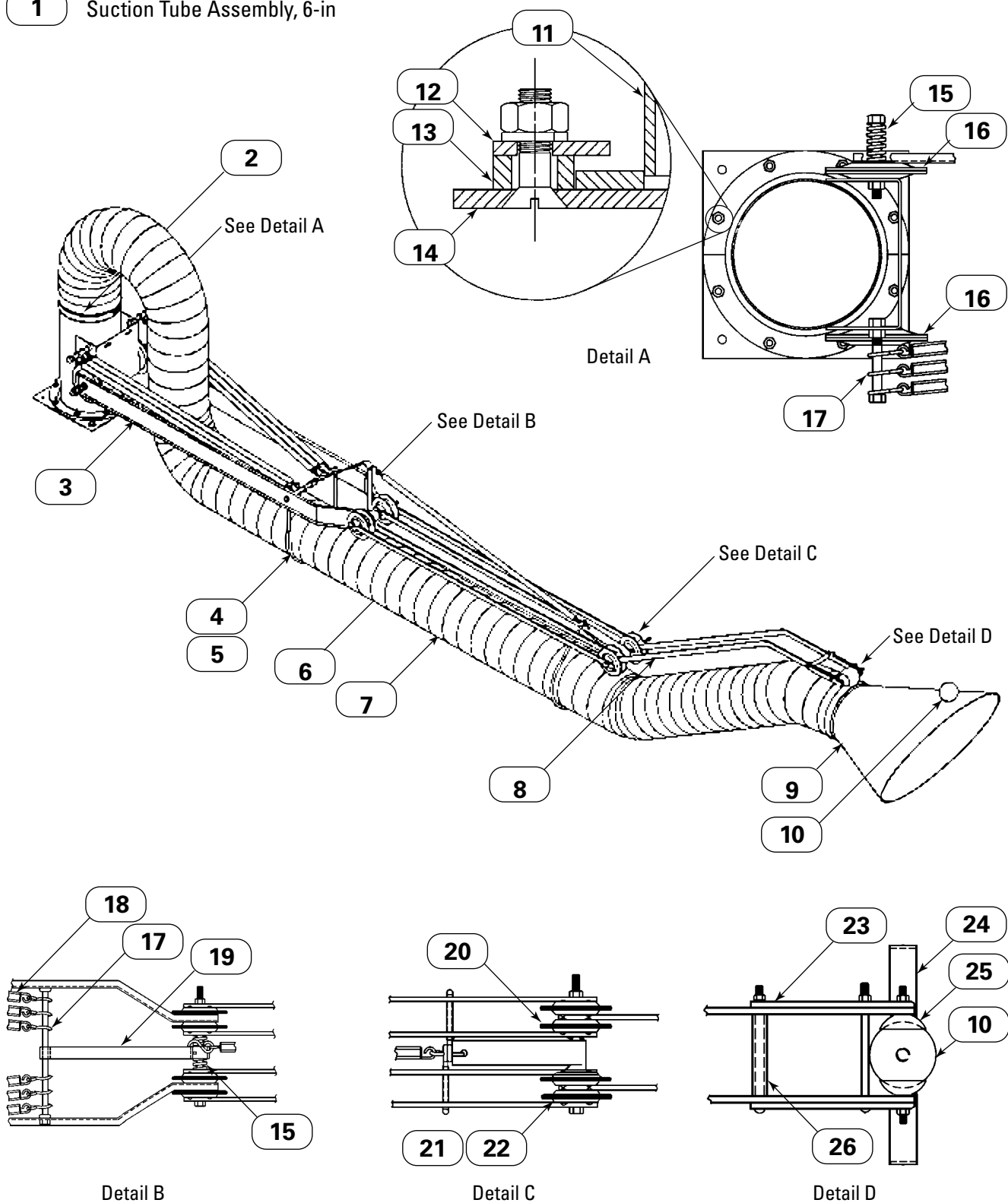
See Detail D

3- and 4-in Suction Tube Assemblies

Item	Part Number	Description	Model
1	2798401	Suction Tube Assembly, 3-in Angular	54, 64, 66, 75
	2798402	Suction Tube Assembly, 3-in Vertical	54, 64, 66, 75
	2798403	Suction Tube Assembly, 4-in Angular	64, 66, 75, 81, 84
	2798404	Suction Tube Assembly, 4-in Vertical	64, 66, 75, 81, 84
2	1100400	Upper Arm Weld Stationary	54, 64, 66, 75, 81, 84
3	1100300	Middle Arm Weld Right Stationary	54, 64, 66, 75, 81, 84
4	1704700	Middle Arm Weld Left Stationary	54, 64, 66, 75, 81, 84
5	1100200	Lower Arm Weld Stationary	54, 64, 66, 75, 81, 84
6	1881900	Wiremold Hose, 3-in Diameter x 4-ft	54, 64, 66, 75, 81, 84
	1882000	Wiremold Hose, 4-in Diameter x 4-ft	54, 64, 66, 75, 81, 84
7	1103300	Hose Clamp, 3-in	54, 64, 66, 75, 81, 84
	0302000	Hose Clamp, 4-in	54, 64, 66, 75, 81, 84
8	4058500	Base Weld, 3-in Stationary	54, 64, 66, 75, 81, 84
	4058600	Base Weld, 4-in Stationary	54, 64, 66, 75, 81, 84
9	2755501	Inlet Pack, 3-in ID	54, 64, 66, 75
	2755502	Inlet Pack, 4-in ID	64, 66, 75
	2760001	Inlet Pack, 4-in ID	81, 84
10	1162003	Plastic Hose, 3-in	54, 64, 66, 75, 81, 84
	1162004	Plastic Hose, 4-in	54, 64, 66, 75, 81, 84
11	1111500	Dust Nozzle, No. 54 Angular	54, 64, 66, 75, 81, 84
	1111600	Dust Nozzle, No. 54 Vertical	54, 64, 66, 75, 81, 84
	1111700	Dust Nozzle, No. 52 Angular	54, 64, 66, 75, 81, 84
	1111800	Dust Nozzle, No. 42 Vertical	54, 64, 66, 75, 81, 84
12	0603300	Spring, 1 x 1 1/2 x 1 1/2-in Long	54, 64, 66, 75, 81, 84
13	1102700	Hose Clamp Weld, 3-in	54, 64, 66, 75, 81, 84
	1100500	Hose Clamp Weld, 4-in	54, 64, 66, 75, 81, 84
14	0631000	Bolt Eye, #10-24 x 2 Steel, Zinc-Plated	54, 64, 66, 75, 81, 84
15	0074500	Bracket Base, 3-in Stationary	54, 64, 66, 75, 81, 84
	0073600	Bracket Base, 4-in Stationary	54, 64, 66, 75, 81, 84

6-in Suction Tube Assembly

1 Suction Tube Assembly, 6-in

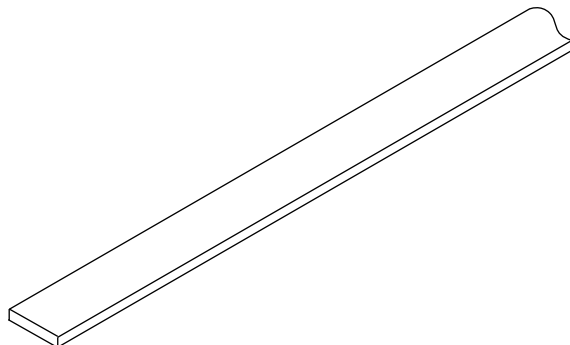


6-in Suction Tube Assembly

Item	Part Number	Description	Model
1	2799600	Suction Tube Assembly, 6-in	81, 84
2	2564700	Hose Clamp, 4 to 7-in	81, 84
3	1069500	Inner Arm Assembly	81, 84
4	1162002	Hose, Plastic	81, 84
5	0631000	Bolt Eye Steel, Zinc Plated, #10-24 x 2	81, 84
6	1071400	Arm Aluminum, FE	81, 84
7	1921200	Hose Paper, Aluminum, 6-in ID x 19-ft	81, 84
8	1071900	Arm Bent, FE	81, 84
9	1089100	Ball, Plastic, 1 7/8-in OD	81, 84
10	2332400	Swivel Tube Weldment	81, 84
11	1066600	Hold Down Ring	81, 84
12	1066700	Spacer Fume Exhaust Stationary	81, 84
13	1107100	Base Plate, 6-in Stationary	81, 84
14	0630200	Spring, 3/4-in Diameter x 1 1/2	81, 84
15	1070003	Disk, Fiber, 4-in Diameter	81, 84
16	0632700	Hook S, FE	81, 84
17	0632600	Spring, 1/2-in ID x 16-in FE	81, 84
18	2027800	Spring Bracket	81, 84
19	2027700	Spring Anchor	81, 84
20	1070002	Disc Fiber, 3-i Diameter	81, 84
21	1071500	Disc Shallow, 3 with Lugs	81, 84
22	1072000	Bar Stiffener FE	81, 84
23	1073200	Hose Clamp Assembly, 6-in	81, 84
24	1072100	Cup Pressure	81, 84
25	2035300	Space Outer Arm	81, 84

Gasket Replacement

1



Gasket Replacement

Item	Part Number	Description	Model
1	5846701	Seal, 3.87-in Long Side, Dirty Air	54
	5846702	Seal, 5.00-in Long Side, Dirty Air	64, 66, 75
	5846703	Seal, 8.00-in Long Side, Dirty Air	81, 84
	5846704	Seal, 13.44-in Side, Clean Air	54
	5846705	Seal, 18.44-in Side, Clean Air	64, 66, 75, 81, 84
	5846706	Seal, 22.06-in Side, Top Frame	54, 64, 66, 75
	5846707	Seal, 28.12-in Side, Top Frame	81, 84
	2799307	Seal, 37.00-in, Door Bottom	90
	2799308	Seal, 41.18-in, Door Bottom	90

Collector Information (Process Owner to complete and retain for your records)

Model Number _____ Serial Number _____

Ship Date _____ Installation Date _____

Filter Type _____

Dust Being Collected _____

Dust Properties: Kst _____ Pmax _____ MIE _____ MEC _____

Accessories _____

Other _____

Service Notes

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

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