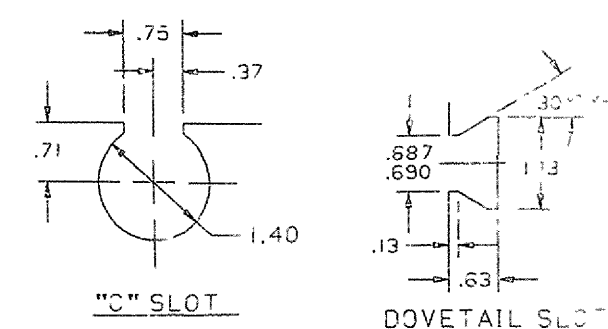
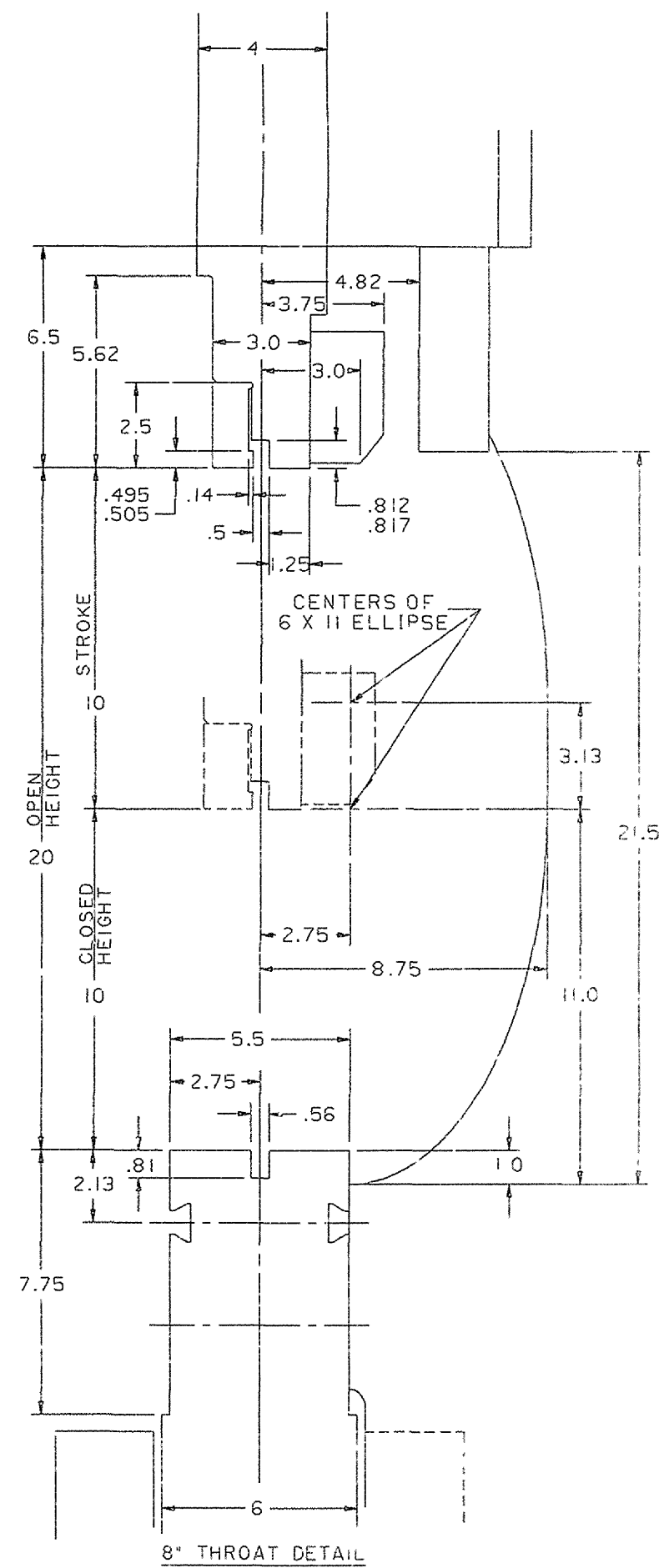
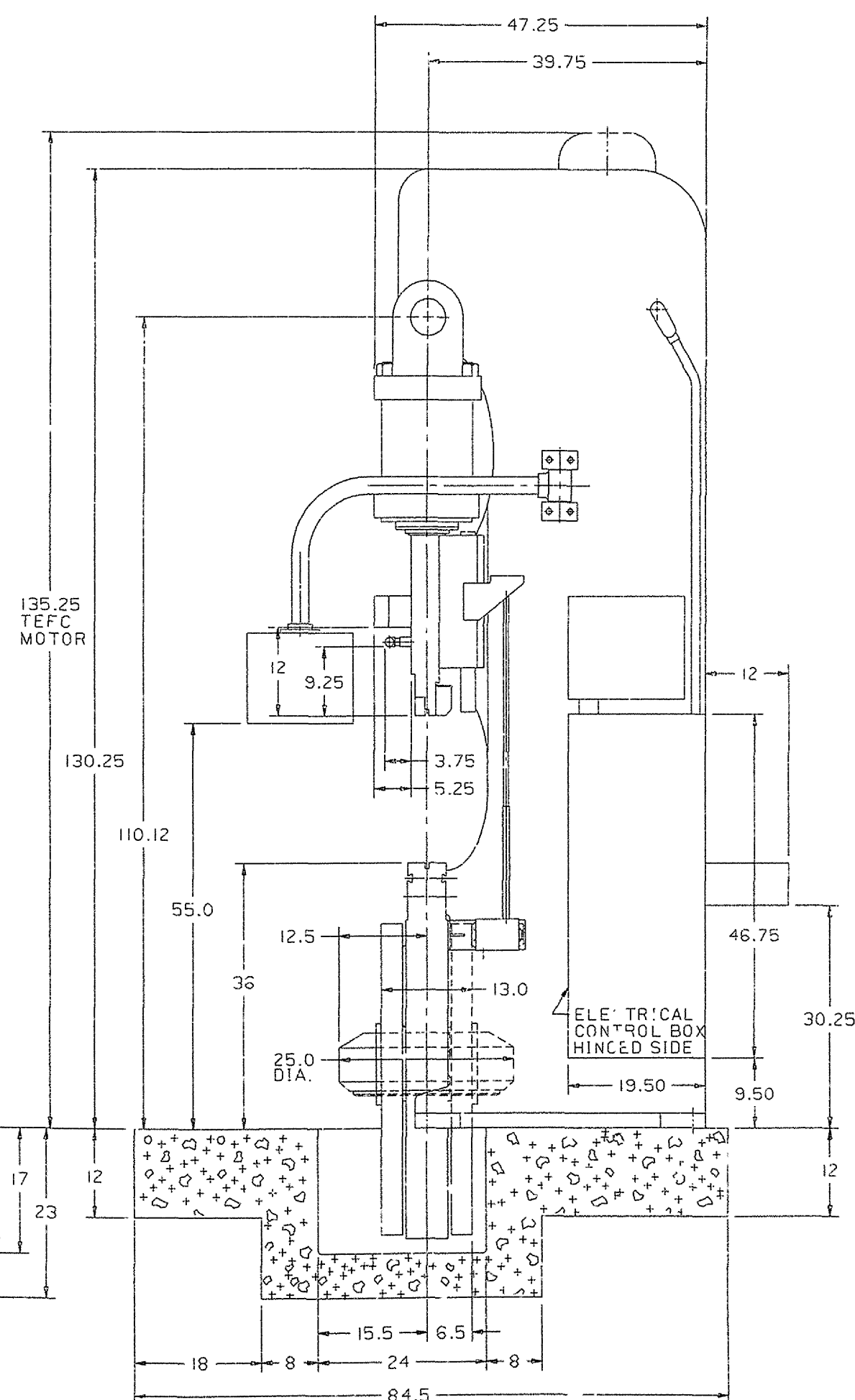
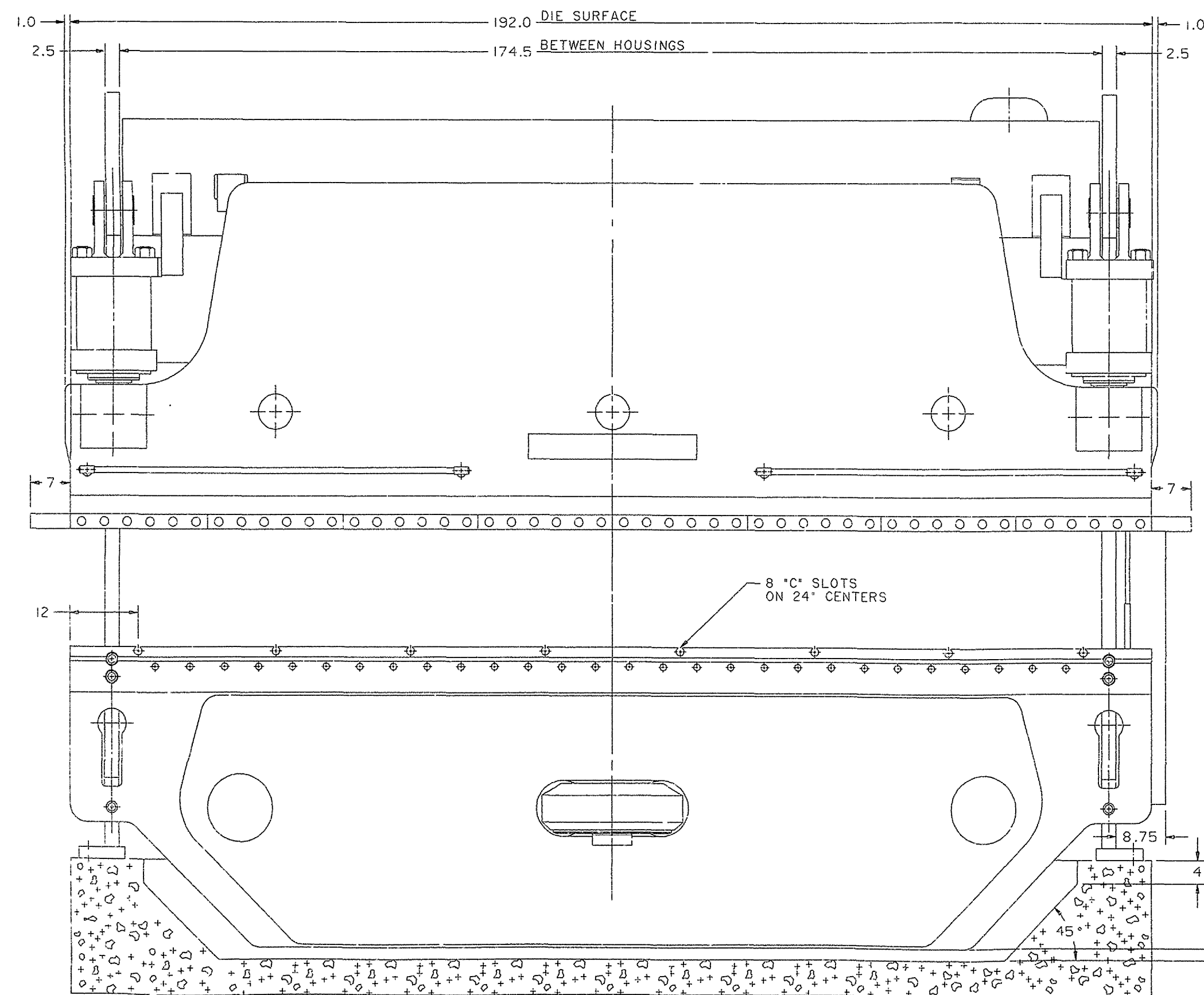
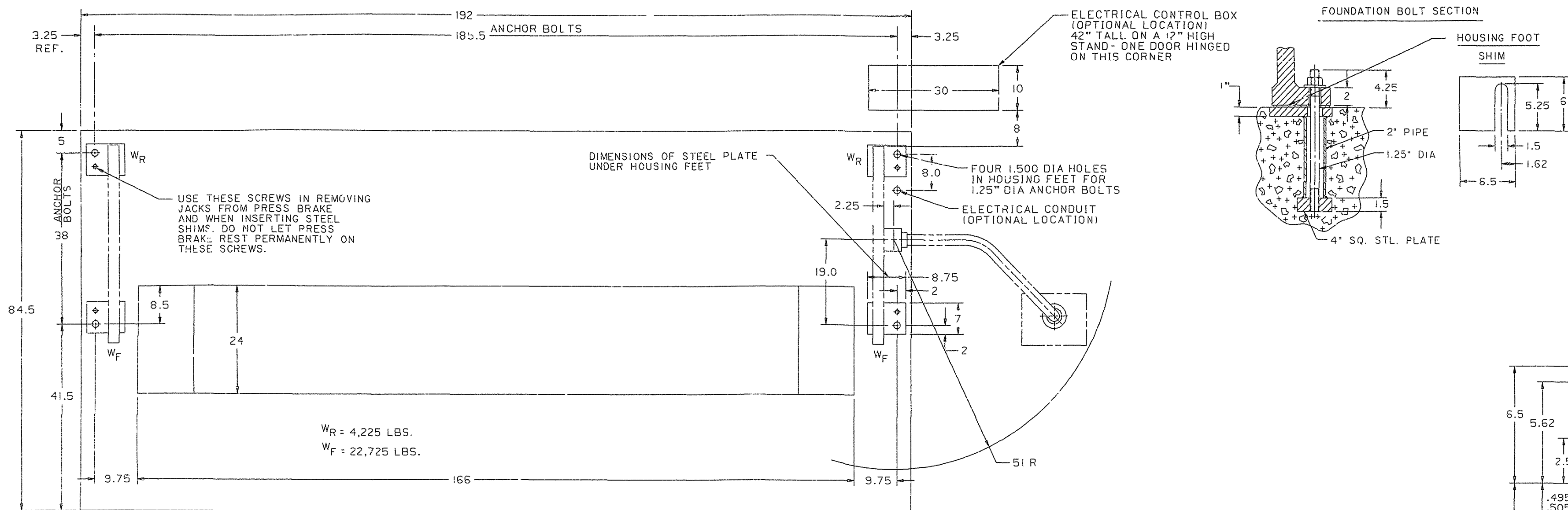




This Foundation Plan has not been certified. According to our records it was the one used for this machine. However, we suggest that you check the physical dimensions of the machine against those shown on this Foundation Plan.

THICKNESS IS BASED ON 4000 P.S.I. CONCRETE REINFORCED WITH STEEL TO AT LEAST THE EXTENT OF 1/5 OF ONE PERCENT OF THE CROSS SECTIONAL AREA OF CONCRETE. IT IS THE MINIMUM THICKNESS PERMISSIBLE. ACTUAL DIMENSIONS ARE DEPENDENT ON LOCAL SOIL CONDITIONS. CONSULT A LOCAL REGISTERED CIVIL ENGINEER.

FOUNDATION PLAN

230AS 14
AUTOCROWN
10" CLOSED HGT.
POWER CLAMP ON RAM

MACHINING TOLERANCES UNLESS OTHERWISE SPECIFIED		DRAWN BY GRP	DATE 90084	NAME DWG FND PL 658H	110 10
XX 2.1	REDRAWN BY	DATE	MATERIAL	USED ON 230AS 14	AUTOSHARE
XX 2.02	CHECKED BY .EH	DATE 240084			
XX 2.005 EXCEPT WHEN CONTROLLED BY TOOL SIZE	SUPERSEDES	DATE			
ANGULAR & SQUARE .25 MIN BREAK ALL SHARP CORNERS .125	APPROVED BY	DATE			

CINCINNATI
INCORPORATED

422005 -F