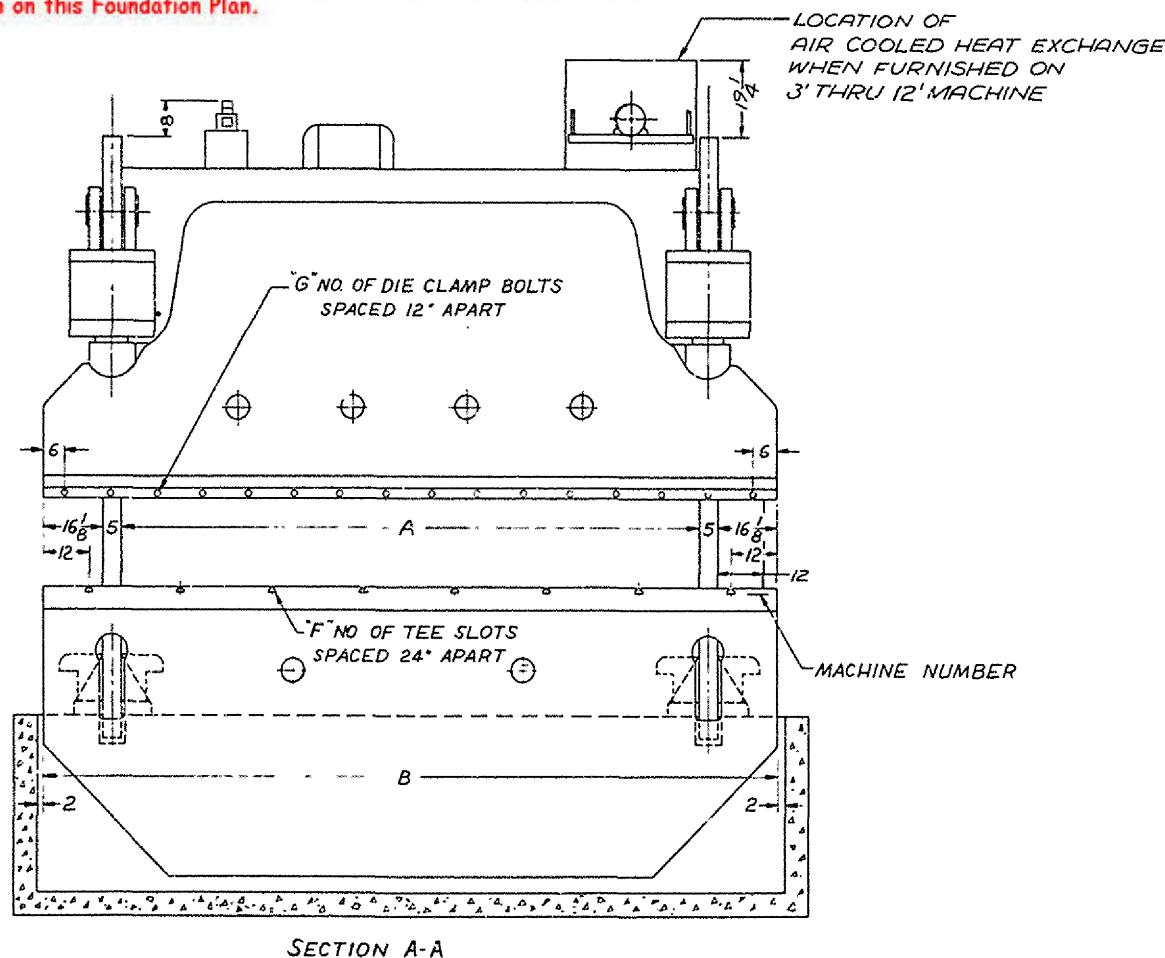
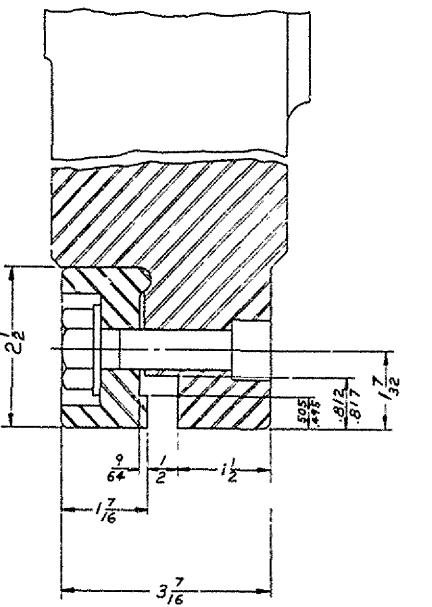
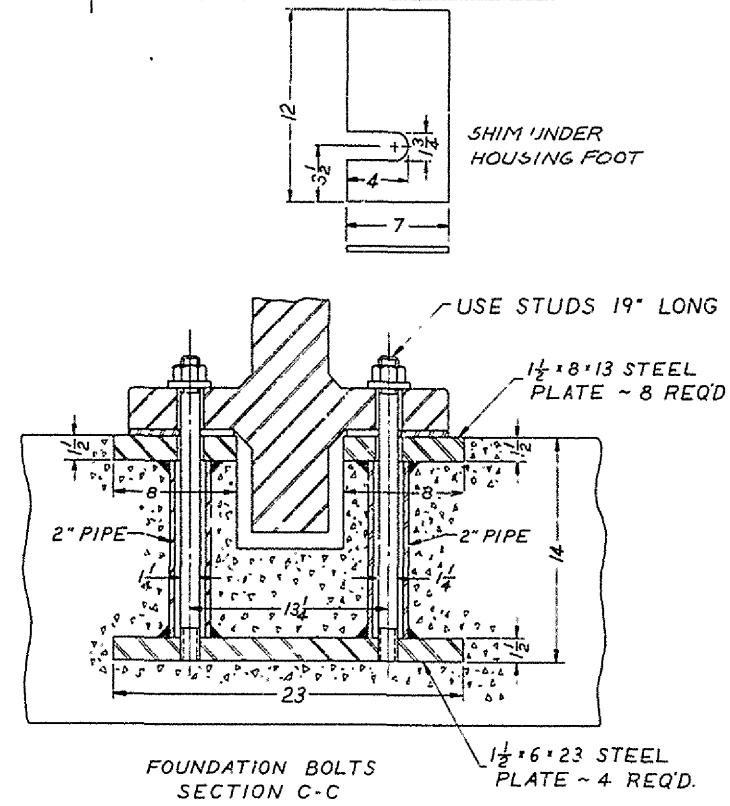
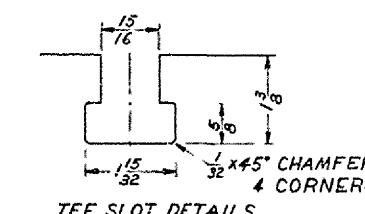


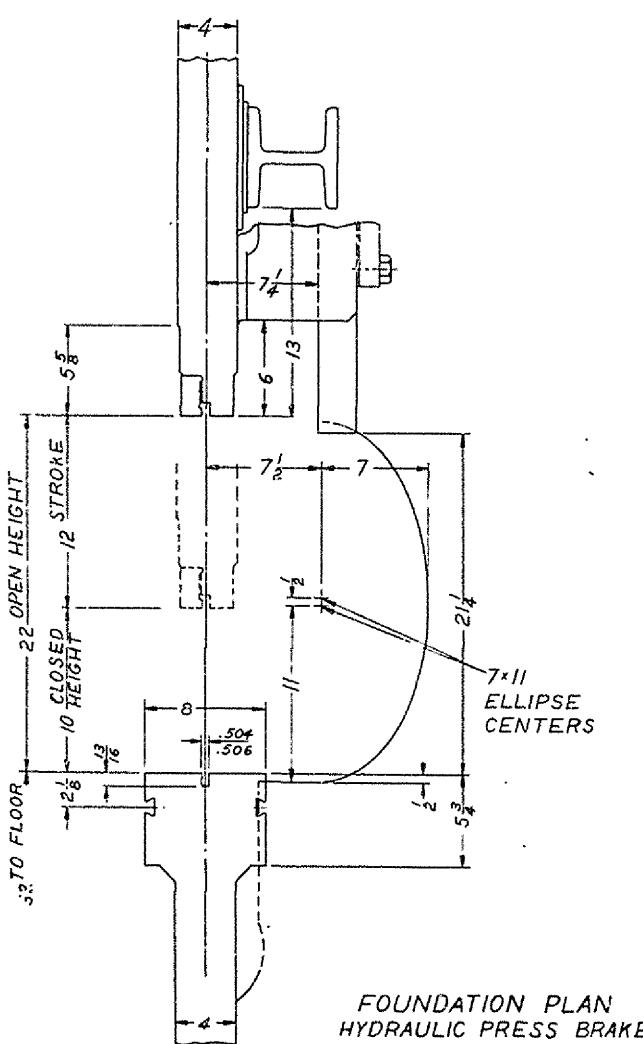
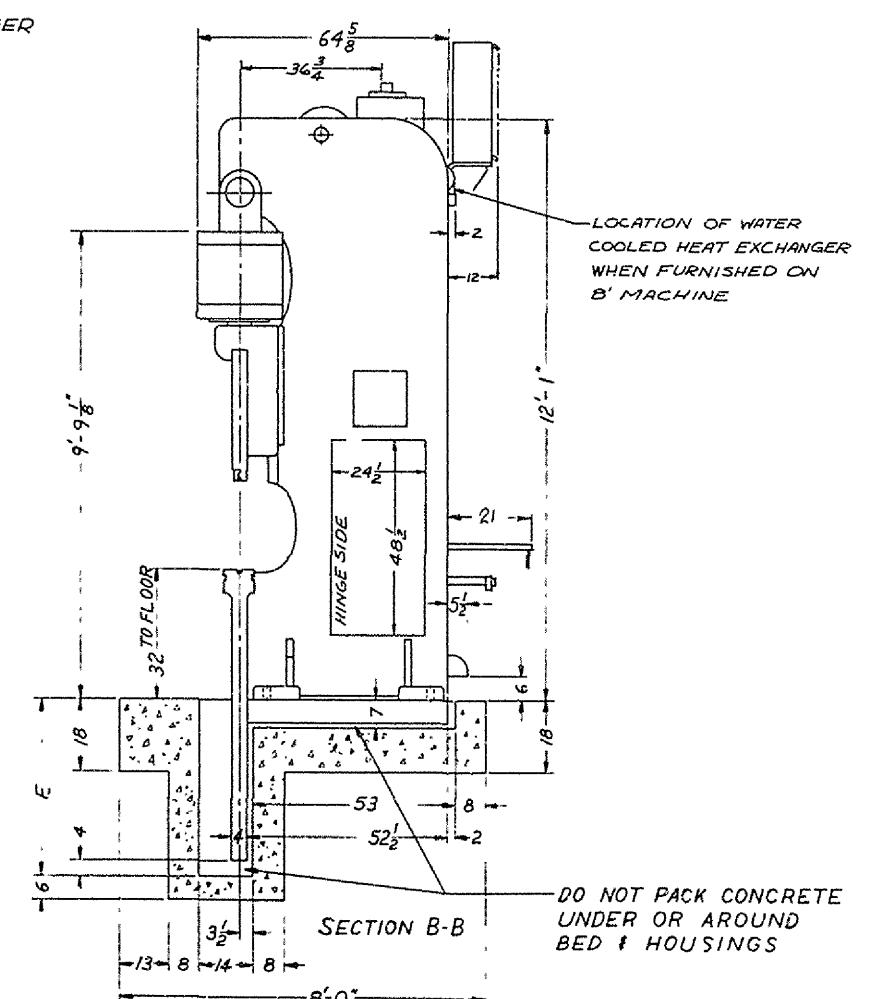
This Foundation Plan has not been certified. According to our records it was the one used for this machine. However, we suggest that you check the physical dimensions of the machine against those shown on this Foundation Plan.



SIZE OF MACHINE	A BET. HOUSINGS	B DIE SURFACE	C	D	E	F	G
500FM							
14'	14'-5 3/4"	18'-0"	13'-9 1/2"	19'-4"	49	9	18



This Foundation Plan has not been certified. According to our records it was the one used for this machine. However, we suggest that you check the physical dimensions of the machine against those shown on this Foundation Plan.



THICKNESS IS BASED ON 4000 PSI CONCRETE REINFORCED WITH STEEL TO AT LEAST 1/5 OF ONE PERCENT OF THE CROSS SECTIONAL AREA. IT IS THE MINIMUM THICKNESS PERMISSIBLE. ACTUAL DIMENSIONS DEPEND ON LOCAL SOIL CONDITIONS. CONSULT A LOCAL REGISTERED CIVIL ENGINEER

DWG# FND PL# 642D-K1 14-12