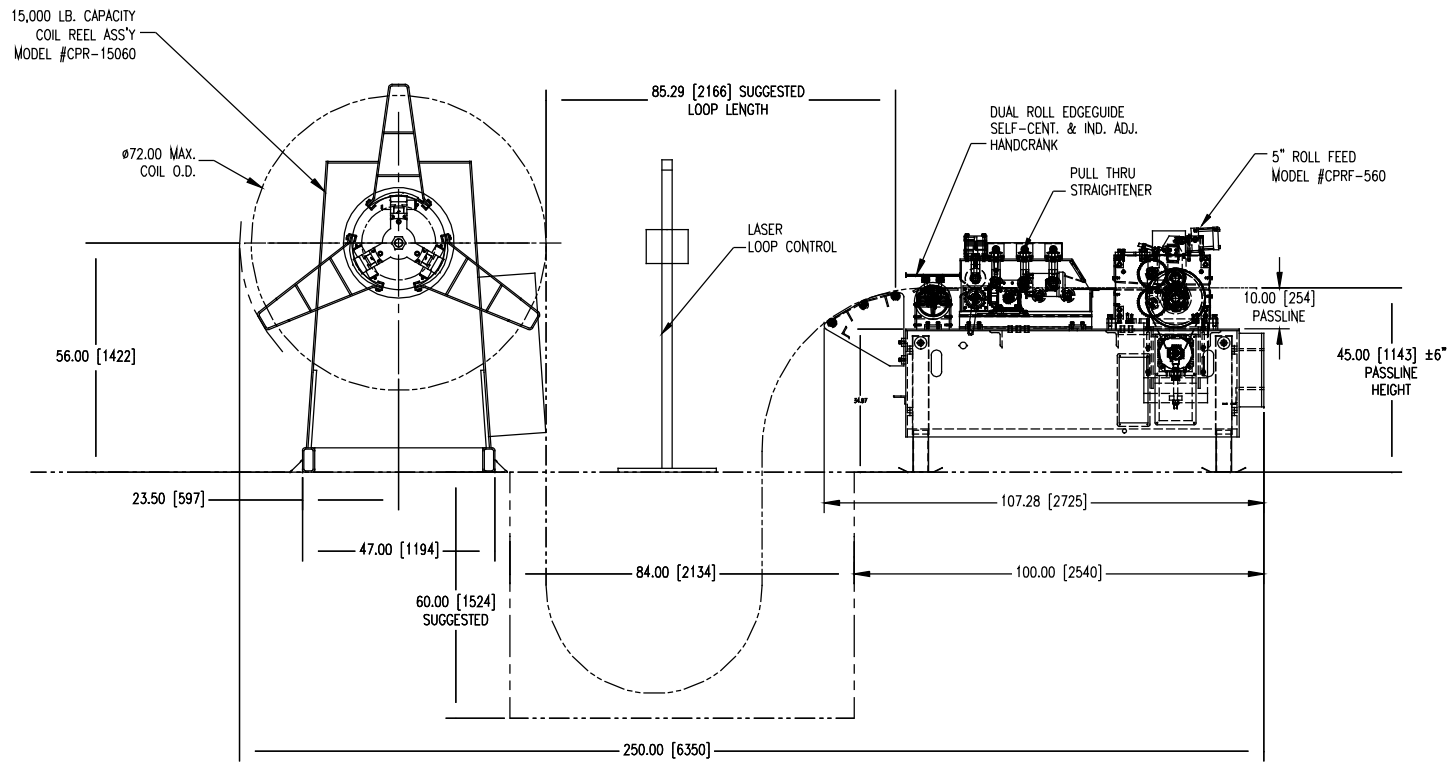
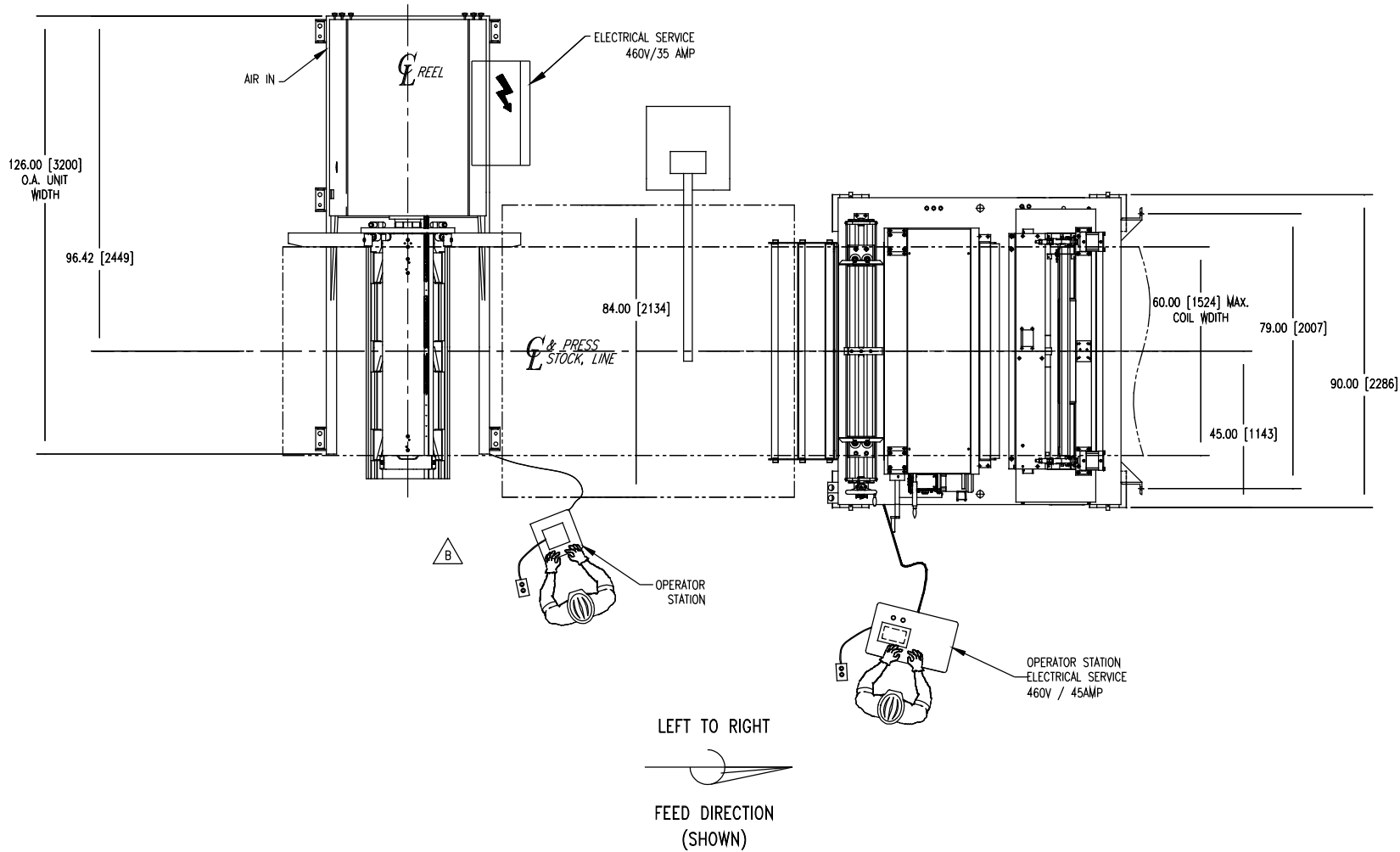


DATE	SYM	REVISION RECORD	DR	CK
3/5/2012	A	O.A.L WAS 284", PIT WAS 36" DP	DCN	
3/9/2012	B	REMOVED COIL CAR AND, MOVED OPERATOR	MSM	



SPECIFICATIONS

15,000# MAX.	_____	COIL WEIGHT
60" MAX.	_____	COIL WIDTH RANGE
19.25" - 24.75"	_____	EXPANSION RANGE
72" MAX.	_____	COIL O.D.
MCRS	_____	MATERIAL BEING RUN
.028" - .156" @ 60.00"	_____	MATERIAL THICKNESS
LEFT TO RIGHT	_____	FEED DIRECTION

APPROVAL

COE Press Equipment

- ☐ APPROVED
☐ APPROVED AS NOTED
☐ NOT APPROVED - RESUBMIT

SIGNED BY: _____ DATE: _____

PRESS 24 GOODMAN 57222

CONFIDENTIAL PROPERTY
COE PRESS EQUIPMENT

CAD COMPUTER AIDED DESIGN
CHANGE RESTRICTED
NO MANUAL CHANGES

TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONAL ±1/64 2 PLACE DIMS. ±.01 3 PLACE DIMS. ±.005 ANGLES ± 1/2° BREAK ALL SHARP EDGES REMOVE ALL BURRS DO NOT SCALE DIMENSIONS WORK TO DIMS.	COE PRESS EQUIPMENT CORP. STERLING HGTs, IL 48310	TITLE LINE LAYOUT #57222	ASSY. SCALE 1/20 DATE 02/29/12	DRAWN BY MSM CHECKED BY D-11169
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FILE: G:\AUTOCAD\