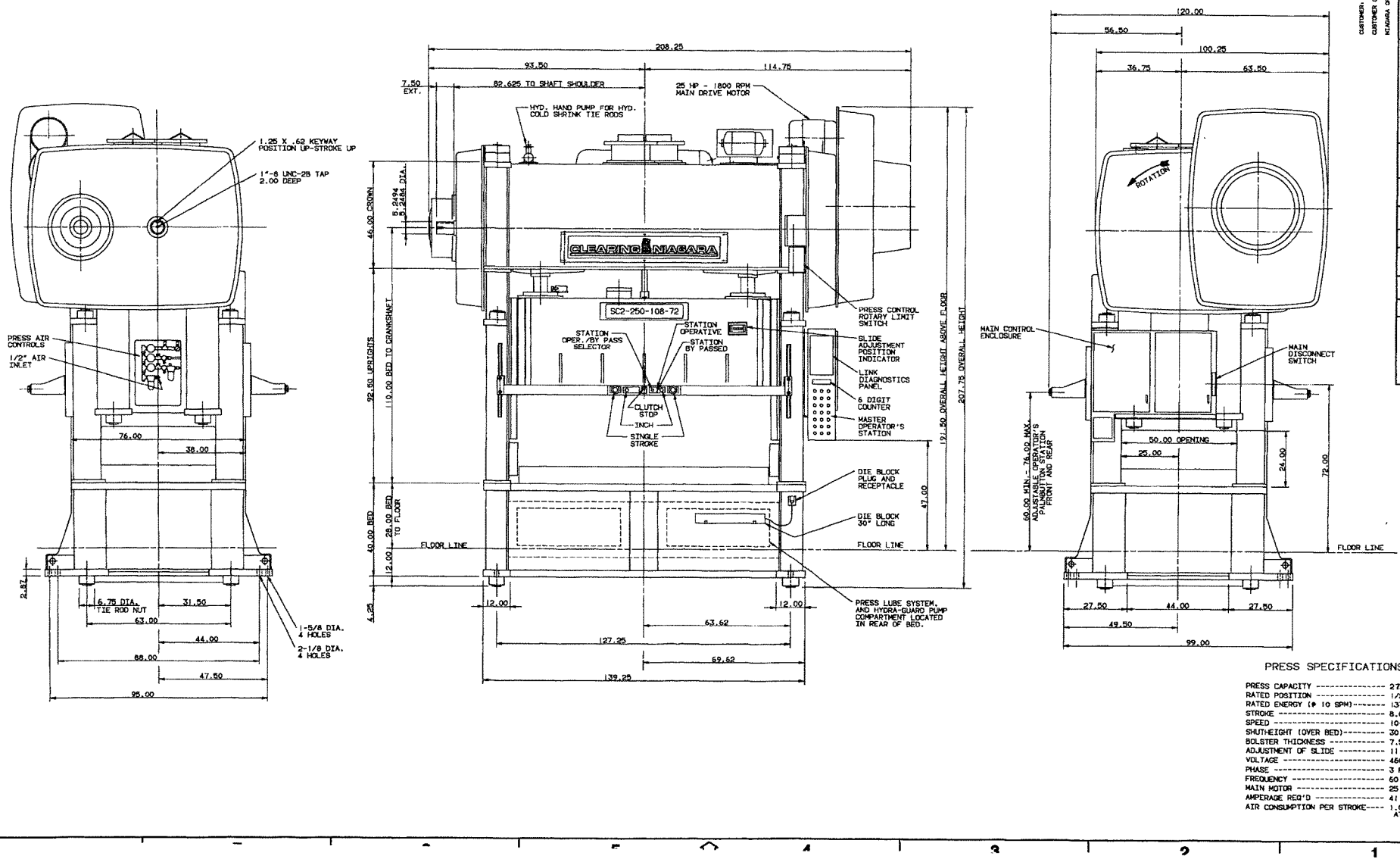


OVERALL DRAWING #0-37467
PRESS SPEED - 30 SPM

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PRESS SPECIFICATIONS:

PRESS CAPACITY	275 US TONS
RATED POSITION	1/2 INCH
RATED ENERGY (@ 10 SPM)	137.5 IN-TONS
STROKE	8.00 INCHES
SPEED	10-30 SPM
SHUT-HEIGHT (OVER BED)	30.00 INCHES
ROLLER THICKNESS	7.50 INCHES
ADJUSTMENT OF SLIDE	11.00 INCHES
VOLTAGE	460 VOLTS
FREQUENCY	3 PHASE
MAIN MOTOR	25 HP/1800 RPM
AMPERAGE REQ'D	41 AMPS APPROX.
AIR CONSUMPTION PER STROKE	1.05 CF PER MIN. AT 90 PSI

CUSTOMER: COORMAN WFG. CO.
DRAWING ORDER NO. 10708
REVISED ORDER NO. 8499-4

MODEL NO. SC2-250-108-72
TITLE: OVERALL DRAWING
DATE: 12-11-94
DRAWN: D.J.M.
CHECKED: J.C.B.
APPROVED: J.C.B.
SCALE: 1:1
SHEET NO. 1 OF 1

DATE: 12-11-94
NO. 10708
DATE: 12-11-94
NO. 10708
DATE: 12-11-94
NO. 10708

ATTENTION: DRAWING NOT TO BE USED WITHOUT THE GREEN LABEL

0-37467
REVISED

PLOT DATE: 12-1-94