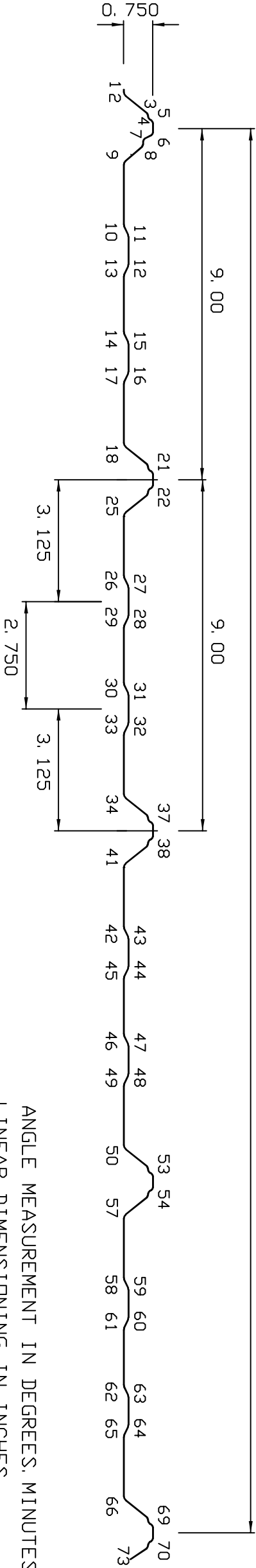
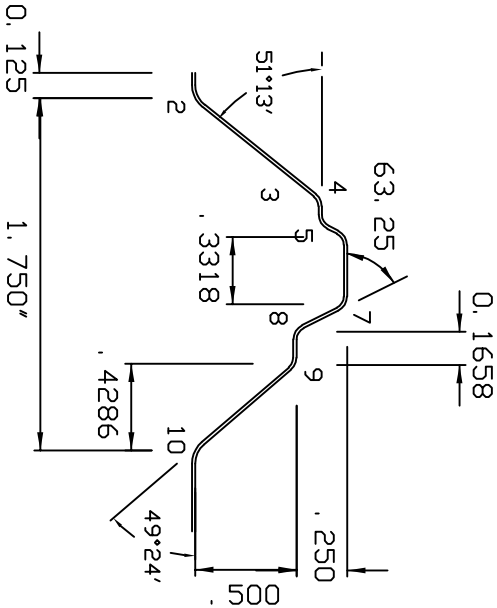


INBOARD SIDE

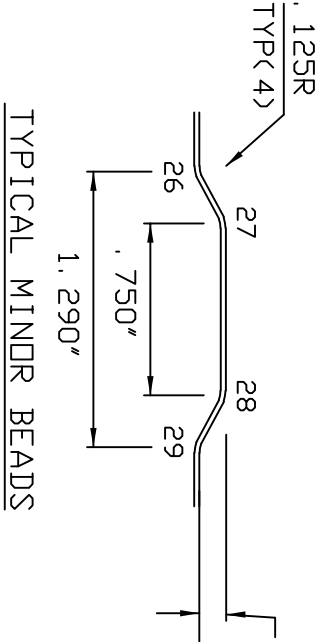
36.000" COVERAGE



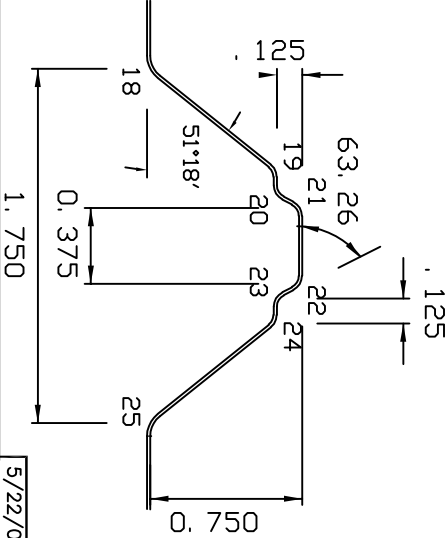
ANGLE MEASUREMENT IN DEGREES, MINUTES
LINEAR DIMENSIONING IN INCHES



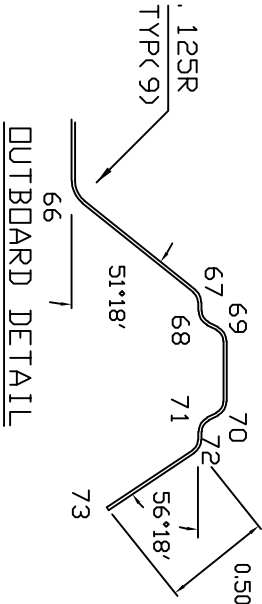
TYPICAL MINOR BEADS



8 - PLACES

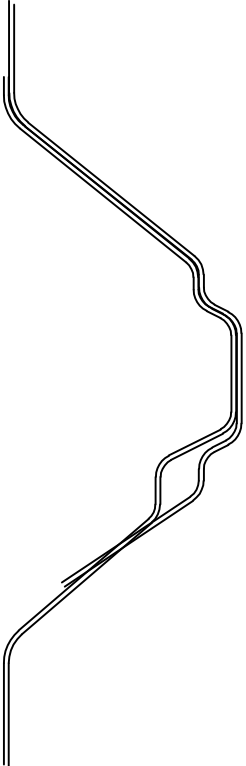


OUTBOARD DETAIL



SYPHON GROOVE DETAIL

INBOARD SIDE



LAP DETAIL DETAIL

OVERBEND CHART				
Stn	Corners	Stn	Corners	Stn
4	35-40	8	11, 12, 15, 16	12
5	27, 28, 31, 32	8	22-24, 51-53	12
5	43, 44, 47, 48	8	59, 60, 63, 64	10
		9	18, 57	11
6	34, 41	12	26, 29, 30, 33	11
7	25, 50	12	42, 45, 46, 49	13

5/22/06: REVISION# 1 TO TP-1435 MINORS CHANGED TO GRANDRIB III		
APPROX. COIL WIDTH: 40.870 @ t = .016"		
METAL THICKNESS RANGE: 0.012-0.018		
MATERIAL YIELD STRENGTH: GRADE D&E		
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A. S. C. MACHINE TOOLS, INC. SPOKANE, WASHINGTON		
RIBBED PANEL/ MOUNTAIN METALS DANVILLE, KY / GRANDRIB-III MINORS		
MAY-25-2006	PR18663	TP- 1667
TP1667. DWG		