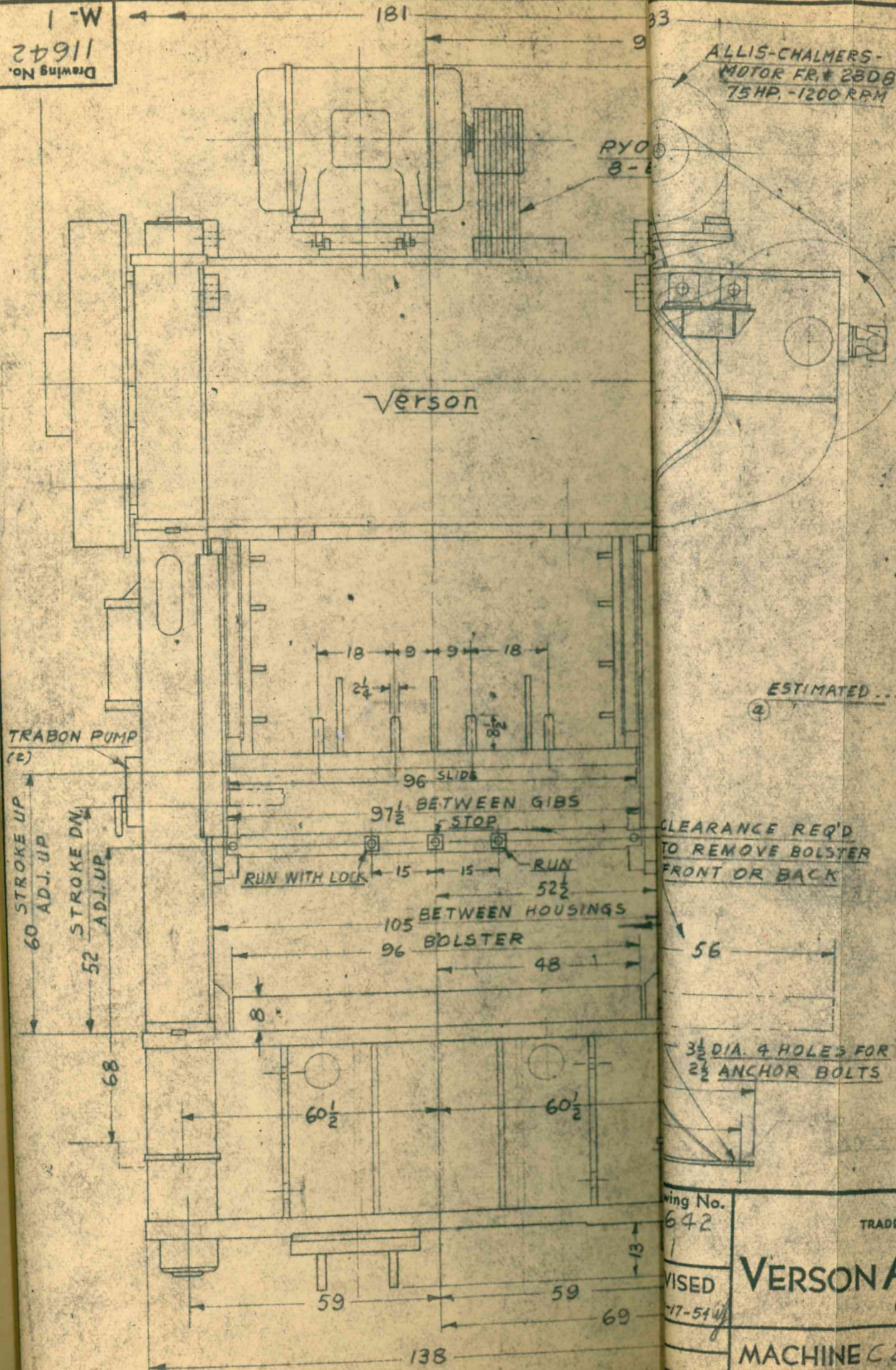


W-1
11642
Drawing No.



PRESS No. — C2-800-96-54T PRESS
CAPACITY OF PRESS — 800 TONS
STROKE OF SLIDE — 8 INCHES
STROKES PER MIN. — 12
ADJUSTMENT OF SLIDE (POWER) — 8 INCHES
WEIGHT OF CROWN ASSY. — 71,200 POUNDS
WEIGHT OF COLUMNS — 15,300 "
WEIGHT OF SLIDE ASSY. — 35,000 "
WEIGHT OF BED ASSY. — 35,300 "
WEIGHT OF TIE RODS — 14,100 "
ESTIMATED... TOTAL WEIGHT (EXCL. CUSH.) — 170,900 POUNDS
STROKE OF CUSHION — 4 INCHES
CAPACITY OF CUSHION — 49.1 TONS @ 100 PSI
44 TONS @ 90 PSI

SERVICE REQUIREMENTS

AIR: 954 CU. IN. OF FREE AIR OR
149 CU. IN. OF COMPRESSED
AIR @ 80 PSI - CLUTCH
PER STROKE

ELECTRICAL POWER:
75 HP. 1200 RPM.
440V. - 3 PH. - 60 CYCLES - MAIN
MOTOR.

5 HP. 100 RPM.
440V. - 3 PH. - 60 CYCLES. ELEV.
MOTOR.

#11642

ing No. 642	TRADE Verson MARK	DATE 10-7-54
ISED 17-54	VERSON ALLSTEEL PRESS CO. CHICAGO, ILL.	SCALE 3/8" = 1'-0"
MACHINE C2-800-96-54T PRESS	DR: E.G.	CH: 10
PART GENERAL ASSEMBLY		