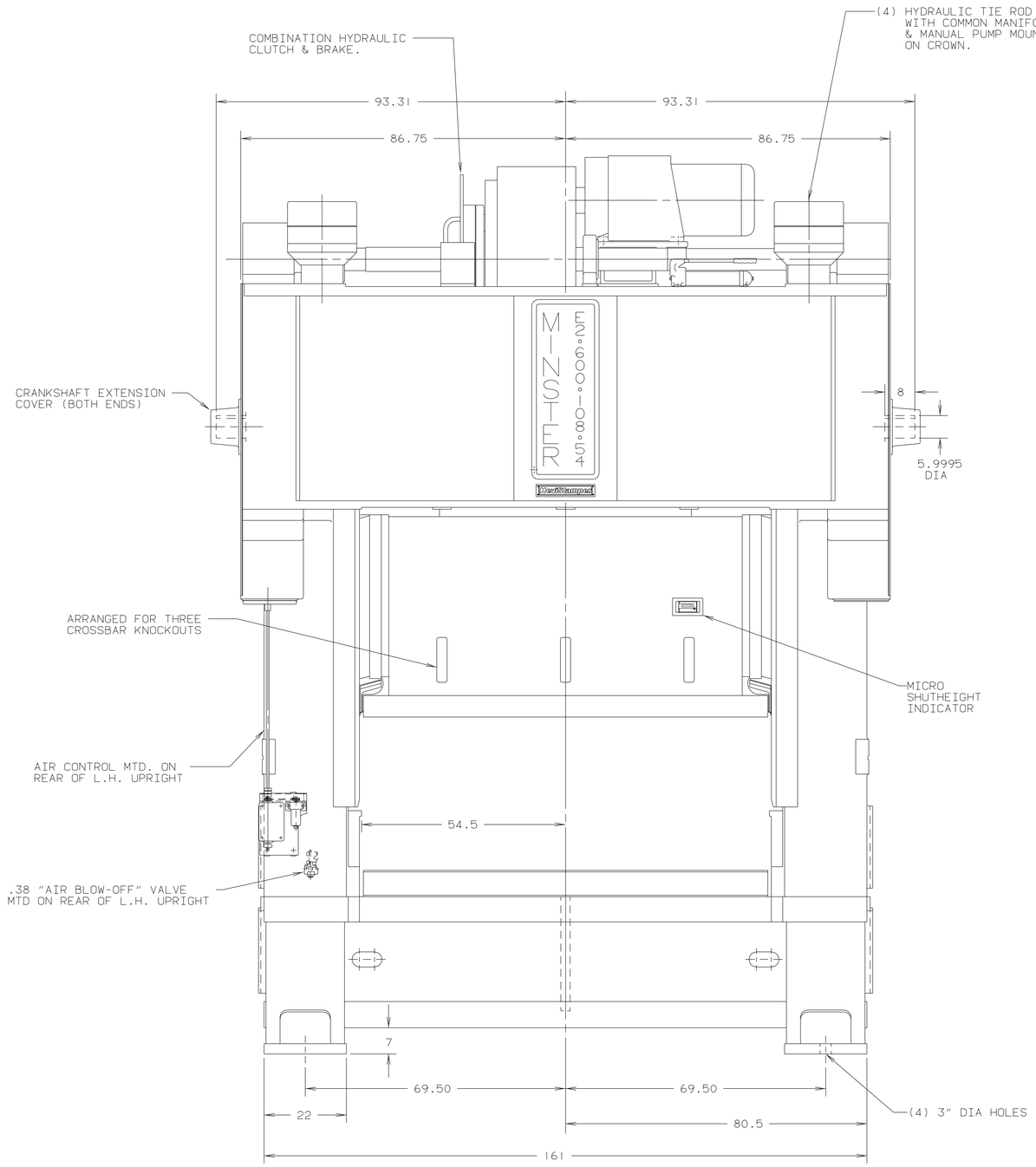
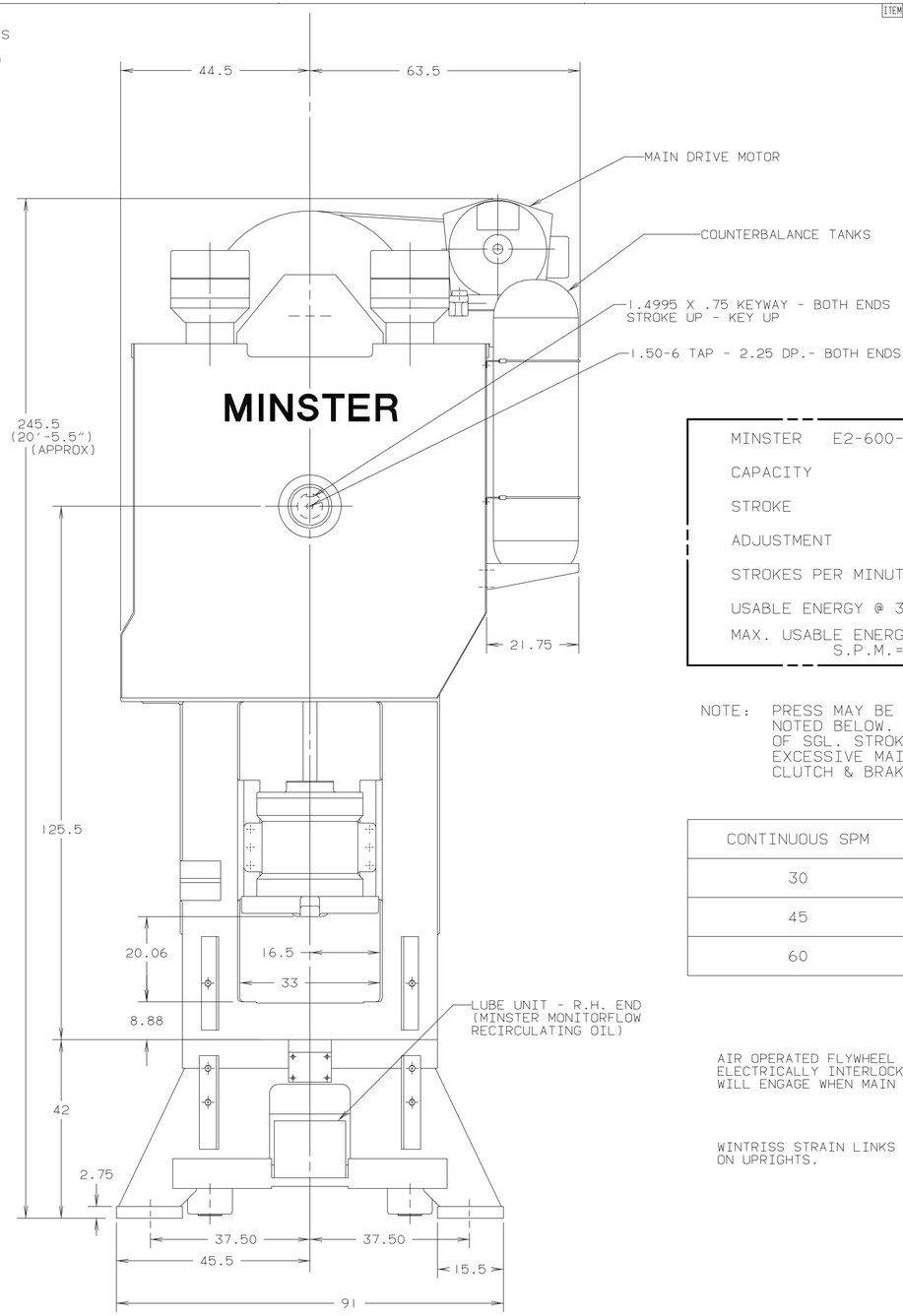
ITEM	DESCRIPTION	REQ'D.





MINSTER	E2-600-108 X 54 PRESS
CAPACITY	600 TONS
STROKE	12 INS.
ADJUSTMENT	6 INS.
STROKES PER MINUTE	0 - 60
USABLE ENERGY @ 30 S.P.M.= 175 IN TONS	
MAX. USABLE ENERGY FROM 39 TO 60 S.P.M.= 286 IN. TONS	

NOTE: PRESS MAY BE SINGLE STROKED AS NOTED BELOW. A HIGHER RATE OF SGL. STROKING MAY CAUSE EXCESSIVE MAINTENANCE OF CLUTCH & BRAKE.

CONTINUOUS SPM	SGL. STROKE SPM
30	20
45	10
60	6

AIR OPERATED FLYWHEEL BRAKE
ELECTRICALLY INTERLOCKED SO BRAKE
WILL ENGAGE WHEN MAIN MOTOR IS STOPPED.

WINTRISS STRAIN LINKS MOUNTED
ON UPRIGHTS.

EST WEIGHT	RAW MATERIAL WEIGHT
GROUP TECH NO	E2-600-108-2000-002
REFERENCE NO	
SUPERSEDED BY	
SUPERSEDES	
PATTERN FILE NO	
PATTERN BASIC NO	

MACHINED SURFACES UNLESS OTHERWISE SPECIFIED

DIMENSION	TOLERANCE ±
X AND X X	0.100
X XX	0.010
X XXX	0.001
X XXXX	0.0005

FINISH 125 MICROINCHES
BREAK SHARP CORNERS 0.03
⊥ 015 ∠ 015 // 015

THE MINSTER MACHINE CO.
MINSTER, OHIO

LAST REV DATE –
REV LEVEL –
CHANGED BY –

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DATE	DRAWN BY	CHECKED BY	SCALE
9-1-89	KAB	LP	.06

NAME OF PART: GENERAL ASSEMBLY

MATERIAL | PATT NO

NO REQ'D D | PART NO 1163-282