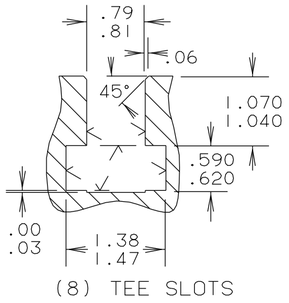
ITEM	DESCRIPTION	REQ'D.



(8) TEE SLOTS

(12) .500-13 TAP -.75 DP

(2).875 DR THRU
1.062 C'BORE - 5.00 DP
1.000 REAM THRU WITH BED AT ASS'Y
BOLSTER TO BE SQUARE WITH FEED PADS
BEFORE DOWELING

.12 X 45° CHAM
TOP & BOTTOM
FRONT & REAR

SIDE "F"

(14) .625-11 TAP - 1.25 DP

(4) .375-16 TAP -.56 DP

SIDE "D"

SIDE "C"

(8) 1.375 DR THRU
1.938 C'BORE - 1.28 DP

FRONT
SIDE "E"

(8).938 DR - 2.75 DP
1.003 DIA C'BORE - 1.00 DP
1.000-14 TAP - 1.88 DP

(4) .625-11 TAP -.93 DP

SIDE "B"

(8).750-10 TAP - 1.50 DP
(2) SIDE "E" (2) SIDE "F"
(4) SIDE "B"

STAMP ON FRONT OF BOLSTER IN
.50" CHARACTERS - #19391A-50

SIDE "A"

TOP AND BOTTOM SURFACES MUST BE PARALLEL WITHIN .001" ON EACH CORNER. VARIATION IN THICKNESS NOT TO EXCEED .001" FOR WIDTHS UP TO 20" AND .002" IN ANY 60" LENGTH. TOP AND BOTTOM SURFACES TO BE FLAT WITHIN .001" IN ANY 60" LENGTH.

EST. WEIGHT	3868 LBS
RAW MATERIAL WEIGHT	
GROUP TECH NO.	P2-150-60-4-001
REFERENCE NO.	W-1165-867
SUPERSEDED BY	
SUPERSEDES	
PATTERN FILE NO.	
PATTERN BASIC NO.	

MACHINED SURFACES UNLESS OTHERWISE SPECIFIED

DIMENSION	TOLERANCE ±
X AND X.X	0.100
X.XX	0.010
X.XXX	0.001
X.XXXX	0.0005

FINISH 125 MICROINCHES
BREAK SHARP CORNERS 0.03
⊥ 015 ∠ 015 // 015

THE MINSTER MACHINE CO.
MINSTER, OHIO

LAST REV. DATE	REV. LEVEL	CHANGED BY
1-10-96	001	JAF

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DATE	DRAWN BY	CHECKED BY	SCALE
1-5-95	JAF	JAF	.19

NAME OF PART
PLATE, BOLSTER

MATERIAL	PATT. NO.
HR1020	

NO. REQ'D. ONE | C | PART NO. 1188-999