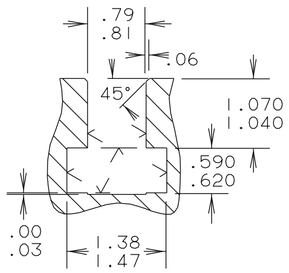
ITEM	DESCRIPTION	REQ'D.



(7) TEE SLOTS

(3) 1.062 DR THRU
.06 X 45° CHAM

66.38

33.19

26.25

FRONT
SIDE "E"

20.00

12" DIA

NO THRU HOLES IN
SECTIONED AREA

SIDE "C"

40.00

SIDE "D"

6.00

A A

8.00

6.00 10.00

12.00 17.50

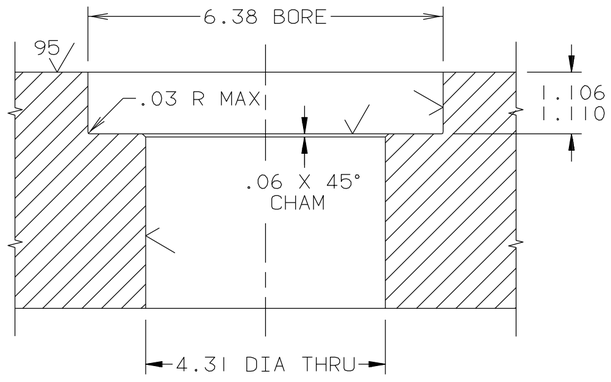
24.00

SIDE "F"

(24) .625-11 TAP - 1.25 DP
(4) SETS OF (6) HOLES
EQUALLY SPACED AS SHOWN
ON 5.12 DIA B.C.

(2) .594 DR THRU
.625 REAM - 1.00 DP
.906 C'BORE -.130/.135 DP

BOTTOM VIEW OF SLIDE



SECTION A-A
TYP. (4) PLACES
.50 SCALE

NOTE:
SLIDE FLANGE THICKNESS 4.25"

EST. WEIGHT	RAW MATERIAL WEIGHT
GROUP TECH NO.	P2-150-60-2002-001
REFERENCE NO.	W-1165-868
SUPERSEDED BY	
SUPERSEDES	
PATTERN FILE NO.	
PATTERN BASIC NO.	

MACHINED SURFACES UNLESS OTHERWISE SPECIFIED

DIMENSION	TOLERANCE ±
X AND X.X	0.100
X.XX	0.010
X.XXX	0.001
X.XXXX	0.0005

FINISH 125 MICROINCHES
BREAK SHARP CORNERS 0.03
⊥ 015 ∠ 015 // 015

THE MINSTER MACHINE CO.

MINSTER, OHIO

LAST REV. DATE | REV. LEVEL 000 | CHANGED BY

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DATE	DRAWN BY	CHECKED BY	SCALE
1-5-95	KRH	JAF	.19

NAME OF PART: ARRGT, PLAN VIEW DIE MTG

MATERIAL | PATT. NO.

NO. REQ'D. ONE | C | PART NO. 1188-995