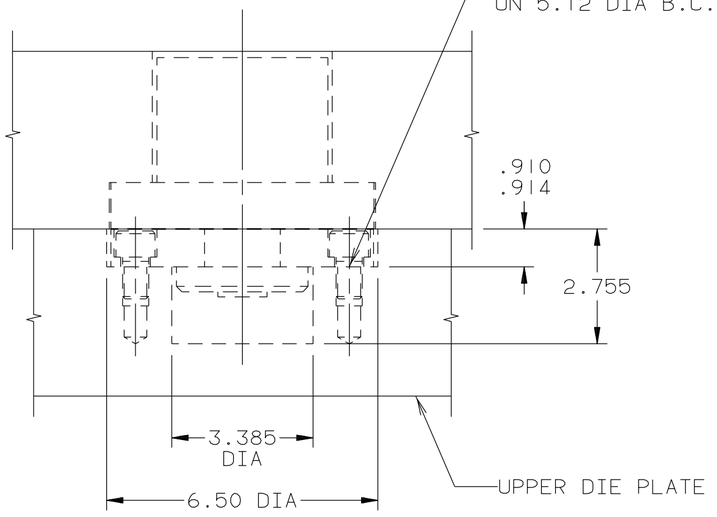
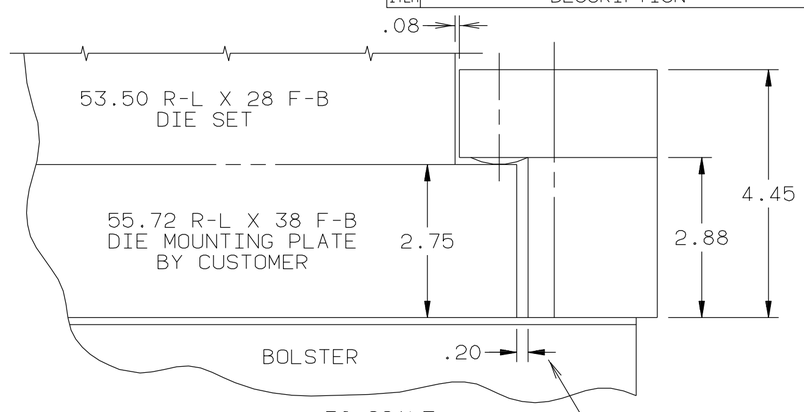
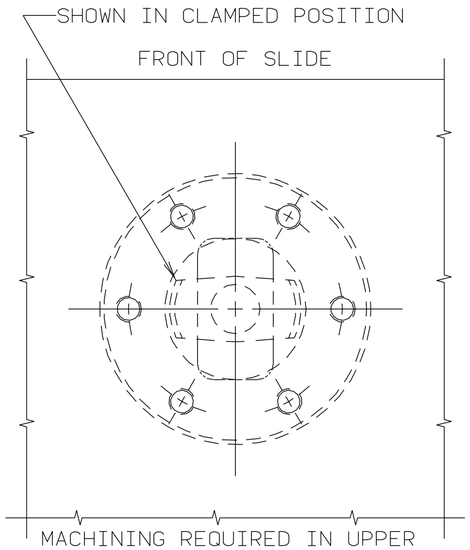
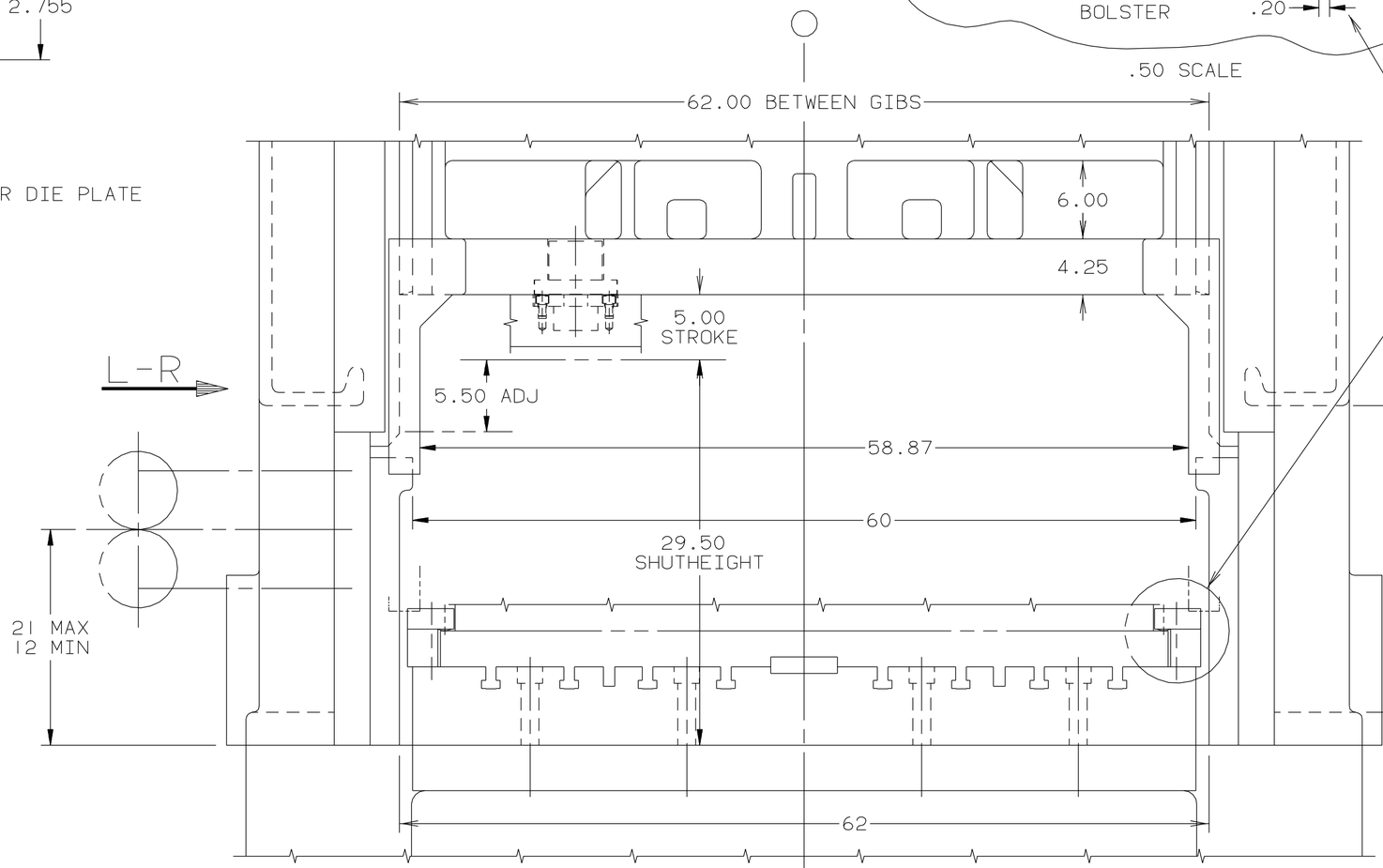
ITEM	DESCRIPTION	REQ'D.

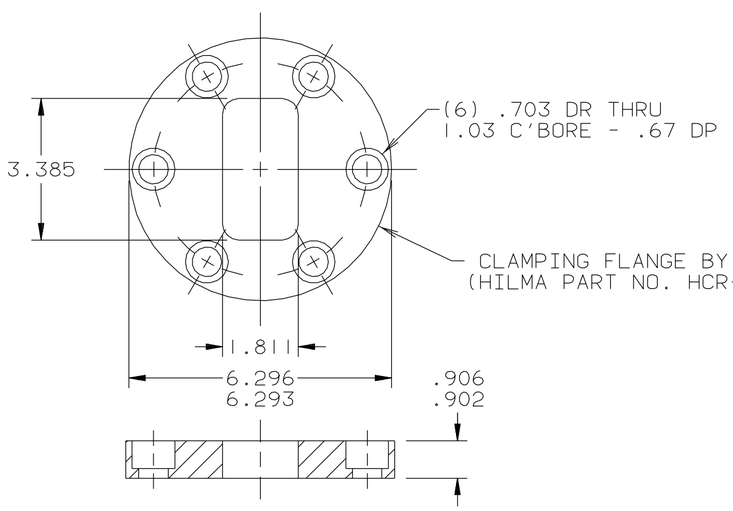






MACHINING REQUIRED IN UPPER DIE PLATE OR DIE MOUNTING SUB-PLATE FOR CLAMPING FLANGE. MOUNTING HOLES SHOWN RELATIVE TO FRONT OF PRESS.





PRESS CAPACITY 150 TONS
STROKES PER MINUTE 45 TO 120
(FULL ENERGY @ 45 SPM)

(2) DIE SAFETY BLOCKS - 27.00 LG
(LOCATED ON CUSTOMERS CONTROL CONSOLE)

MEF4-20 MINSTER AUTOMATION SINGLE ROLL ELECTRIC FEED

MTT8-26S MINSTER AUTOMATION THREADING TABLE

MS20-20-7 MINSTER AUTOMATION STRAIGHTENER

MR10-20D MINSTER AUTOMATION DOUBLE REEL

MCC2-35 MINSTER AUTOMATION COIL CAR

MDT20-72DM MINSTER AUTOMATION DIE TRANSFER DUAL STATION

EST. WEIGHT	RAW MATERIAL WEIGHT
GROUP TECH NO. P2-150-60-2001-005	
REFERENCE NO. W-1188-994	
SUPERSEDED BY	
SUPERSEDES	
PATTERN FILE NO.	
PATTERN BASIC NO.	

MACHINED SURFACES UNLESS OTHERWISE SPECIFIED	
DIMENSION	TOLERANCE ±
X AND X X	0.100
X.XX	0.010
X.XXX	0.001
X.XXXX	0.0005
FINISH 125 MICROINCHES	
BREAK SHARP CORNERS 0.03	
⊥ .015	∠ .015 // .015

THE MINSTER MACHINE CO.

MINSTER, OHIO

LAST REV. DATE | REV. LEVEL | CHANGED BY

© 1995 THE MINSTER MACHINE COMPANY. THIS DOCUMENT IS THE EXCLUSIVE PROPERTY OF THE MINSTER MACHINE COMPANY. ANY DISCLOSURE, DISTRIBUTION AND/OR REPRODUCTION WITHOUT THE EXPRESS WRITTEN CONSENT OF THE MINSTER MACHINE COMPANY IS PROHIBITED. ALL RIGHTS RESERVED.

DATE	DRAWN BY	CHECKED BY	SCALE
2-14-95	JAF	JAF	.12

NAME OF PART: LAYOUT, DIE SPACE

MATERIAL | PATT. NO.

NO. REQ'D. | C | PART NO. 1194-096