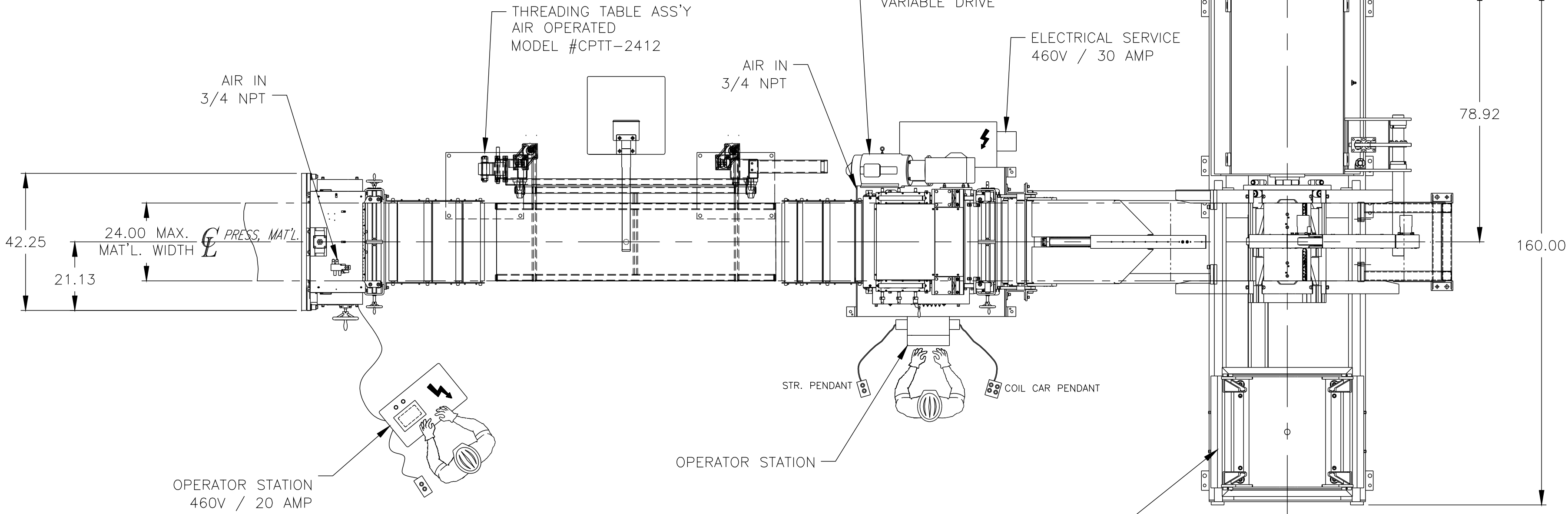
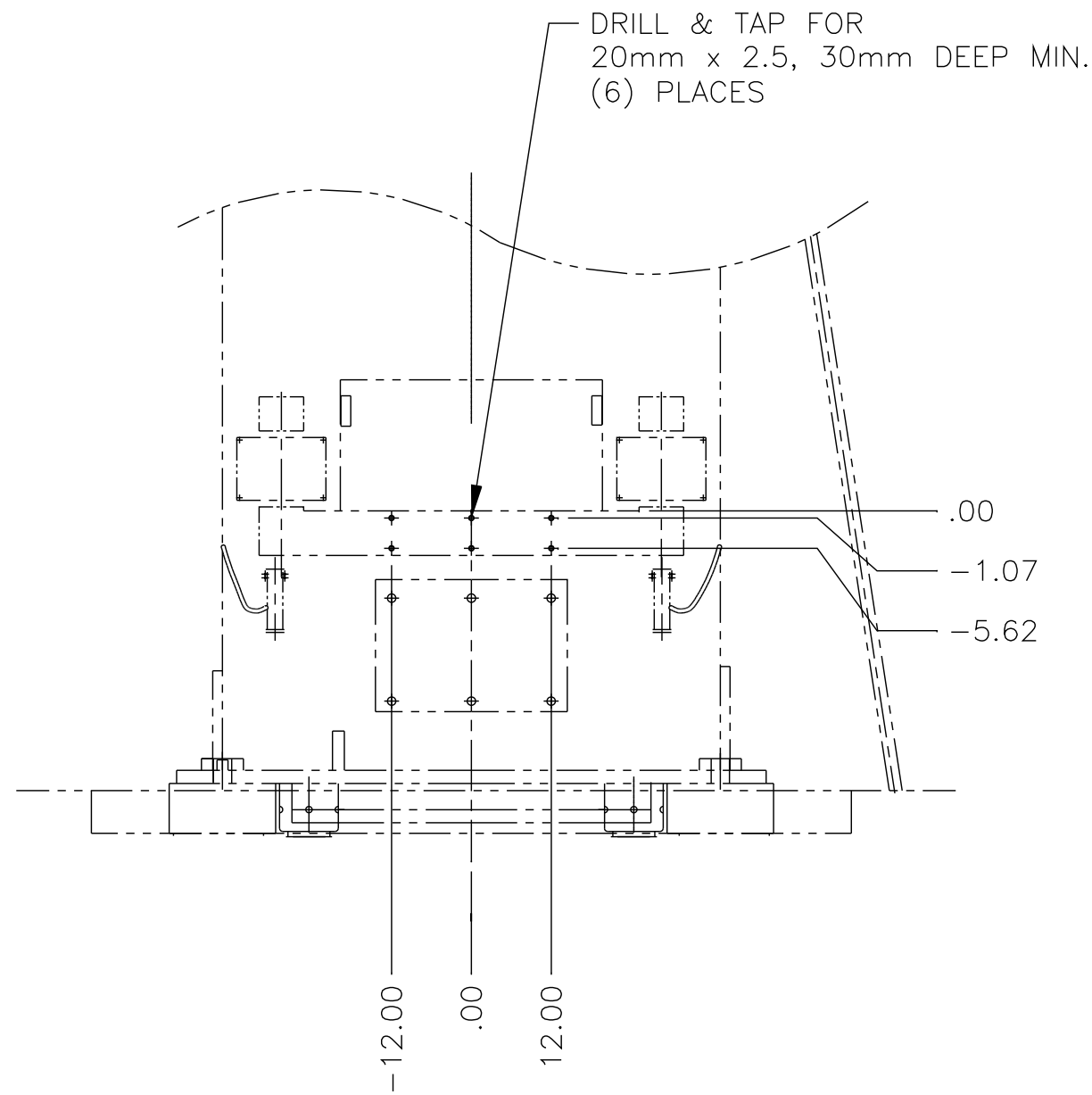


DATE	SYM	REVISION RECORD	DR	CK

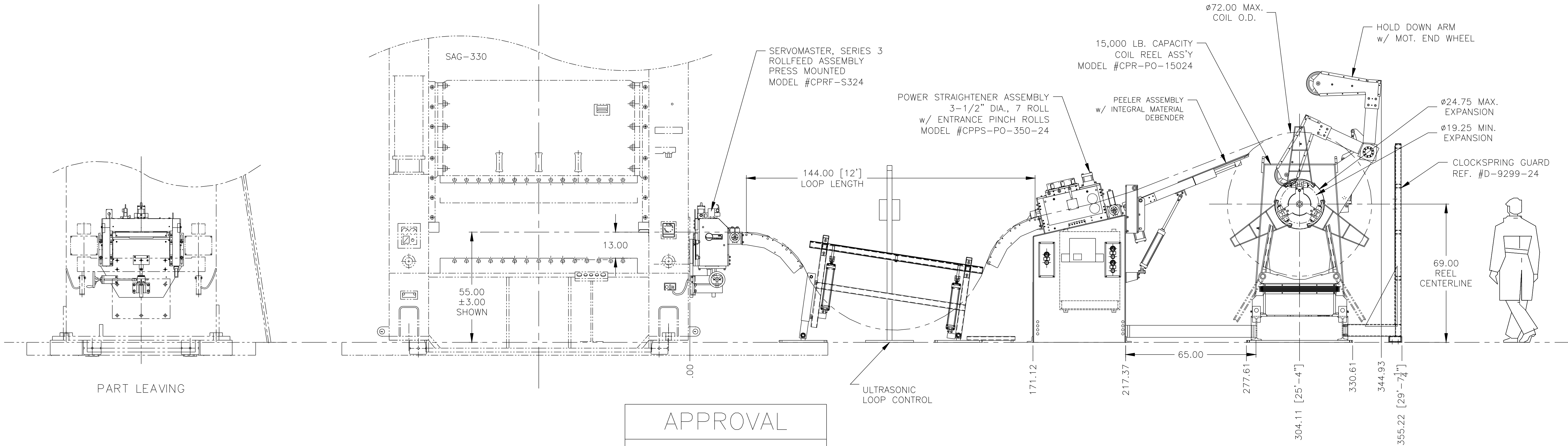


SPECIFICATIONS

COIL WEIGHT	15,000# MAX.
COIL WIDTH	24" MAX.
COIL I.D.	19.25" TO 24.75"
COIL O.D.	72" MAX.
MATERIAL BEING RUN	.025" - .125" @ 24.00" WIDE ~ MCRS
	.100" @ 24.00" WIDE ~ 60,000 PSI YIELD
MATERIAL THICKNESS	.025" - .125"
FEED LENGTH ACCURACY	± .003"
LINE SPEED	UP TO 80 FPM
FEED DIRECTION	RIGHT TO LEFT
PASSLINE HEIGHT	55.00" ± 3.00"

RIGHT TO LEFT

FEED DIRECTION
(SHOWN)



APPROVAL

COE Press Equipment

- ☐ APPROVED
- ☐ APPROVED AS NOTED
- ☐ NOT APPROVED - RESUBMIT

SIGNED BY: _____ DATE: _____

CONFIDENTIAL PROPERTY
COE PRESS EQUIPMENT

CAD COMPUTER AIDED DESIGN
CHANGE RESTRICTED
NO MANUAL CHANGES

LEAR CORP. #46317

TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONAL ±1/64 2 PLACE DIMS. ±.01 3 PLACE DIMS. ±.005 ANGLES ± 1/2° BREAK ALL SHARP EDGES REMOVE ALL BURRS DO NOT SCALE DRAWINGS WORK TO DIMS.		COE PRESS EQUIPMENT CORP. STERLING HIGHTS, MI 48310	
TITLE LINE LAYOUT #46317		ASSY.	SCALE 1/24
DATE 08/01/07		CHECKED BY	DCN D-9465

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