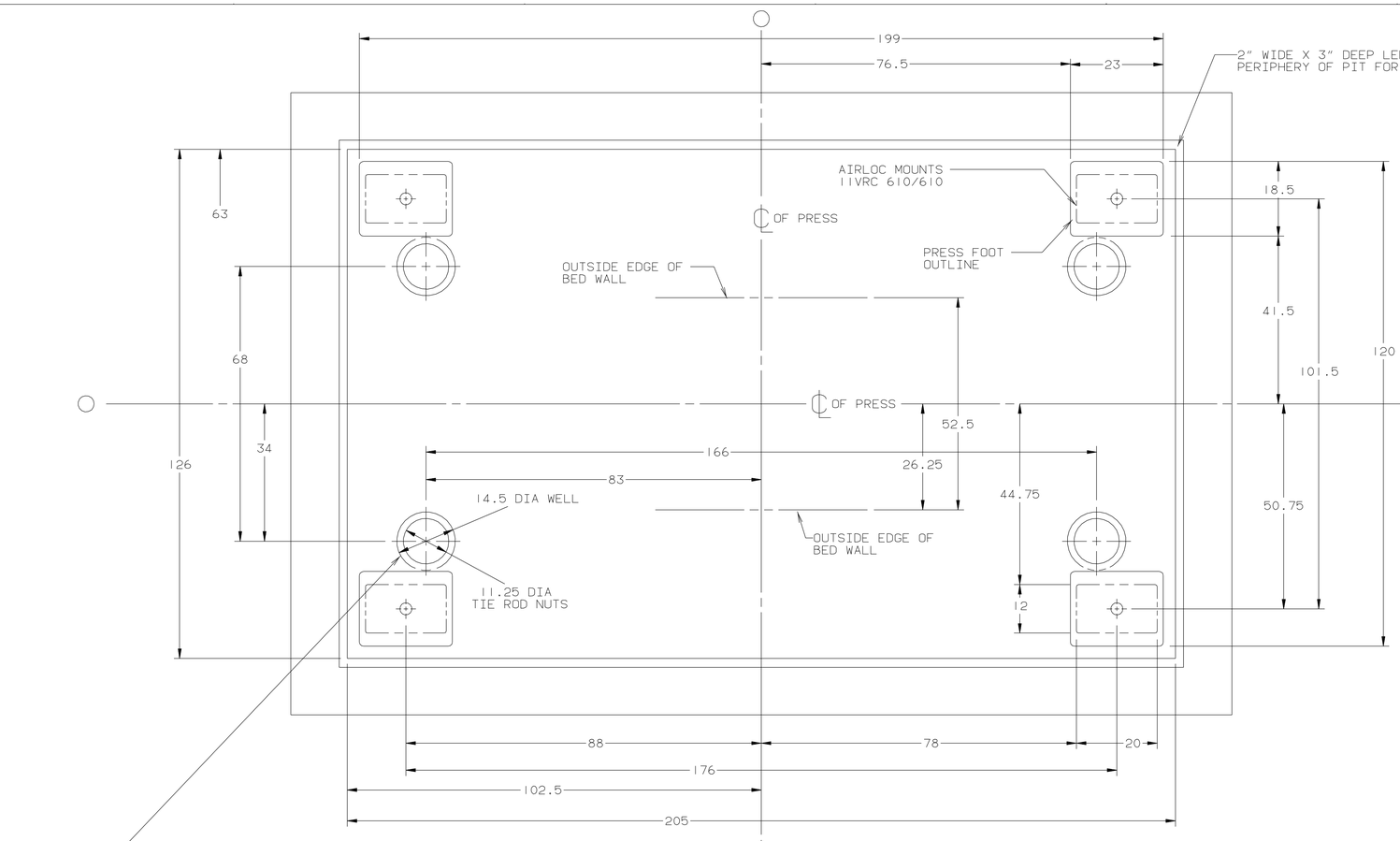
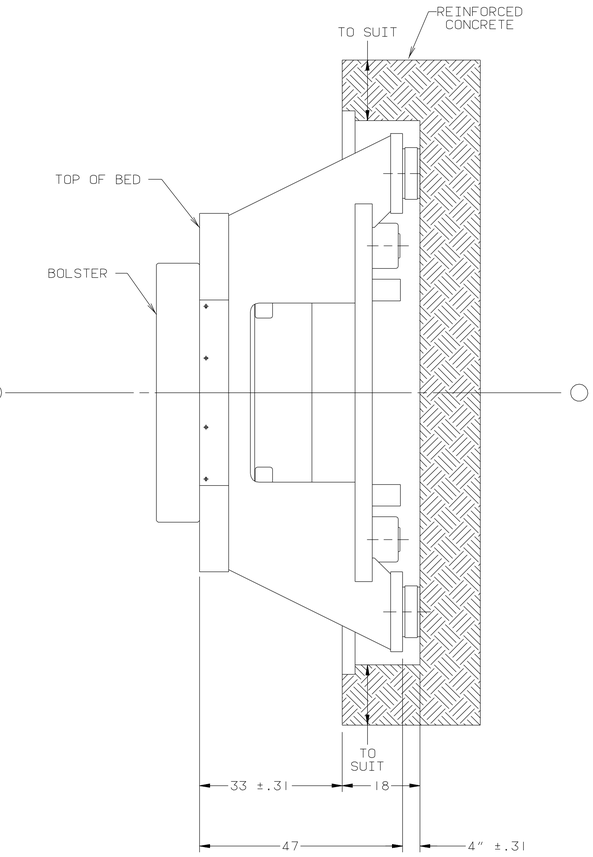
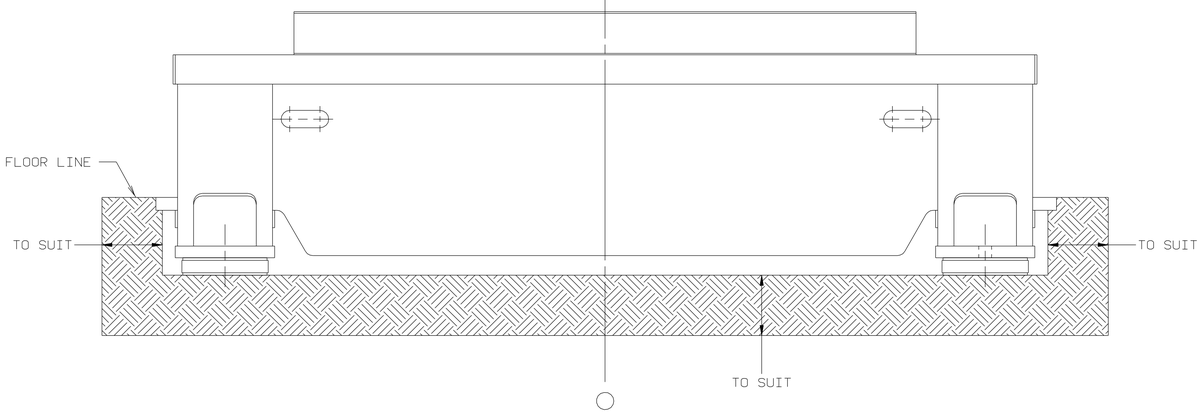
ITEM	DESCRIPTION	REQ'D.





NOTE: TO ASSEMBLE CROWN ON UPRIGHTS, IT MAY BE NECESSARY TO DROP TIE RODS FLUSH WITH TOP OF UPRIGHTS. IN THIS CASE INDIVIDUAL WELLS AS SHOWN MAY BE USED. THE MIN. DEPTH OF EACH WELL SHALL BE 69" FROM FLOOR OF PIT.



THIS FOUNDATION DRAWING IS MADE TO SATISFY THE PHYSICAL DIMENSIONS OF THE PRESS. IT DOES NOT, HOWEVER, IN ANY WAY ATTEMPT TO DESCRIBE HOW THE FOUNDATION SHOULD BE DESIGNED. THE TYPE OF CONCRETE, NUMBER AND SIZE OF REINFORCING BARS, ETC. SHOULD BE DICTATED BY LOCAL SOIL CONDITIONS AS WELL AS ANY LOCAL BUILDING CODES WHICH MAY PREVAIL.

PRESS SERIAL NO. E2-600-29537

NOTE: MAKE THICKNESS OF FOUNDATION TO SUIT LOCAL SOIL CONDITIONS & APPROX. PRESS WEIGHT OF 238,000 LBS.

EST. WEIGHT	RAW MATERIAL WEIGHT	MACHINED SURFACES UNLESS OTHERWISE SPECIFIED	THE MINSTER MACHINE CO.
GROUP TECH NO: E2-600-144-2015		DIMENSION / TOLERANCE ±	MINSTER, OHIO
REFERENCE NO		X AND X X / 0.100	REV. LEVEL: 001
SUPERSEDED BY		X .XX / 0.010	CHANGED BY: JWL/ATS
SUPERSEDES		X .XXX / 0.001	LAST REV. DATE: 5-7-98
PATTERN FILE NO		X .XXXX / 0.0005	
PATTERN BASIC NO		FINISH 125 MICROINCHES	
		BREAK SHARP CORNERS 0.03	
		⊥ 015 ∠ 015 // 015	

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DATE	DRAWN BY	CHECKED BY	SCALE
3-31-98	FJW	FJW	.0625

NAME OF PART: L/O, FOUNDATION

MATERIAL | PATT. NO

NO. REQ'D: D | PART NO: 1209-846