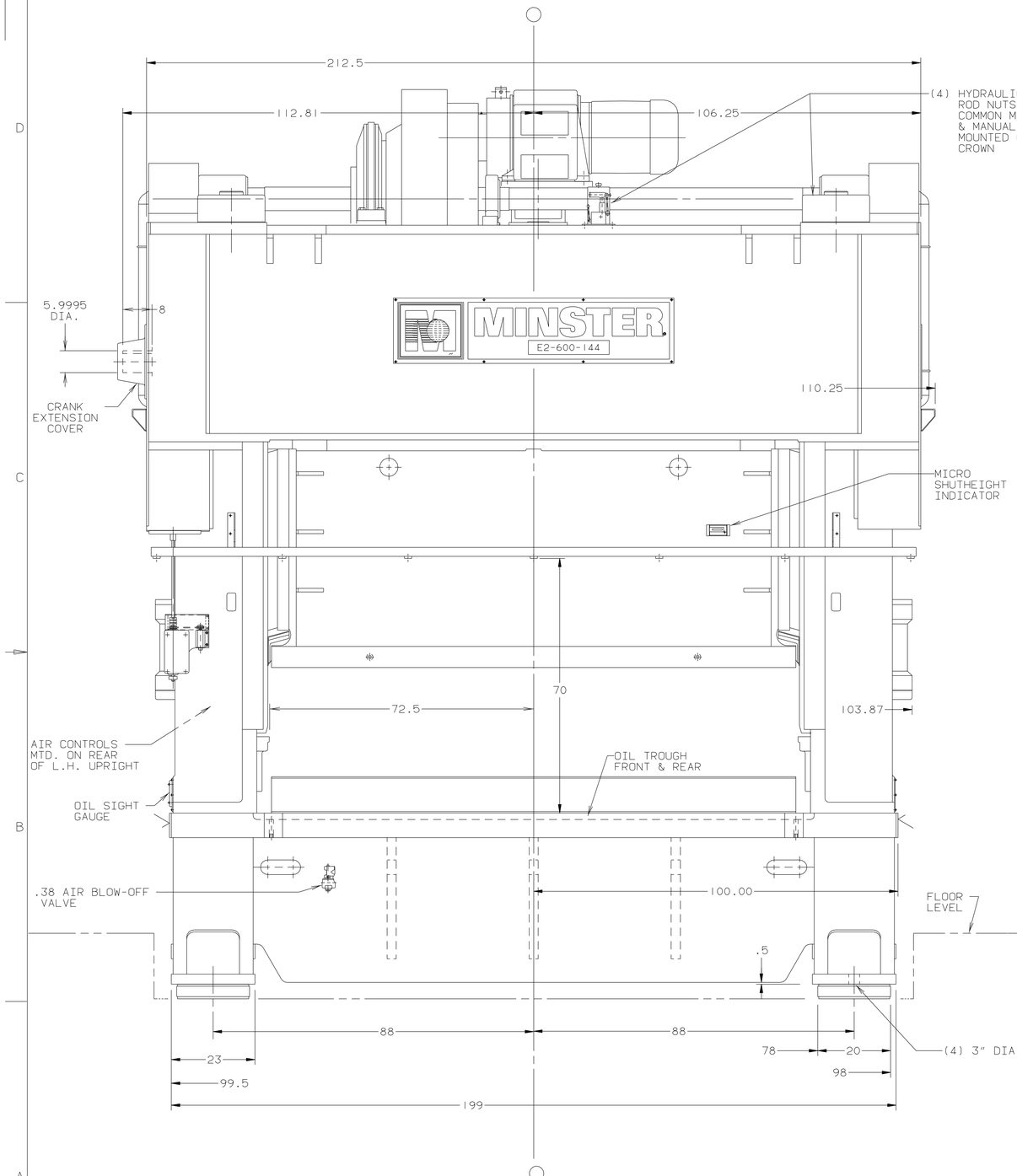
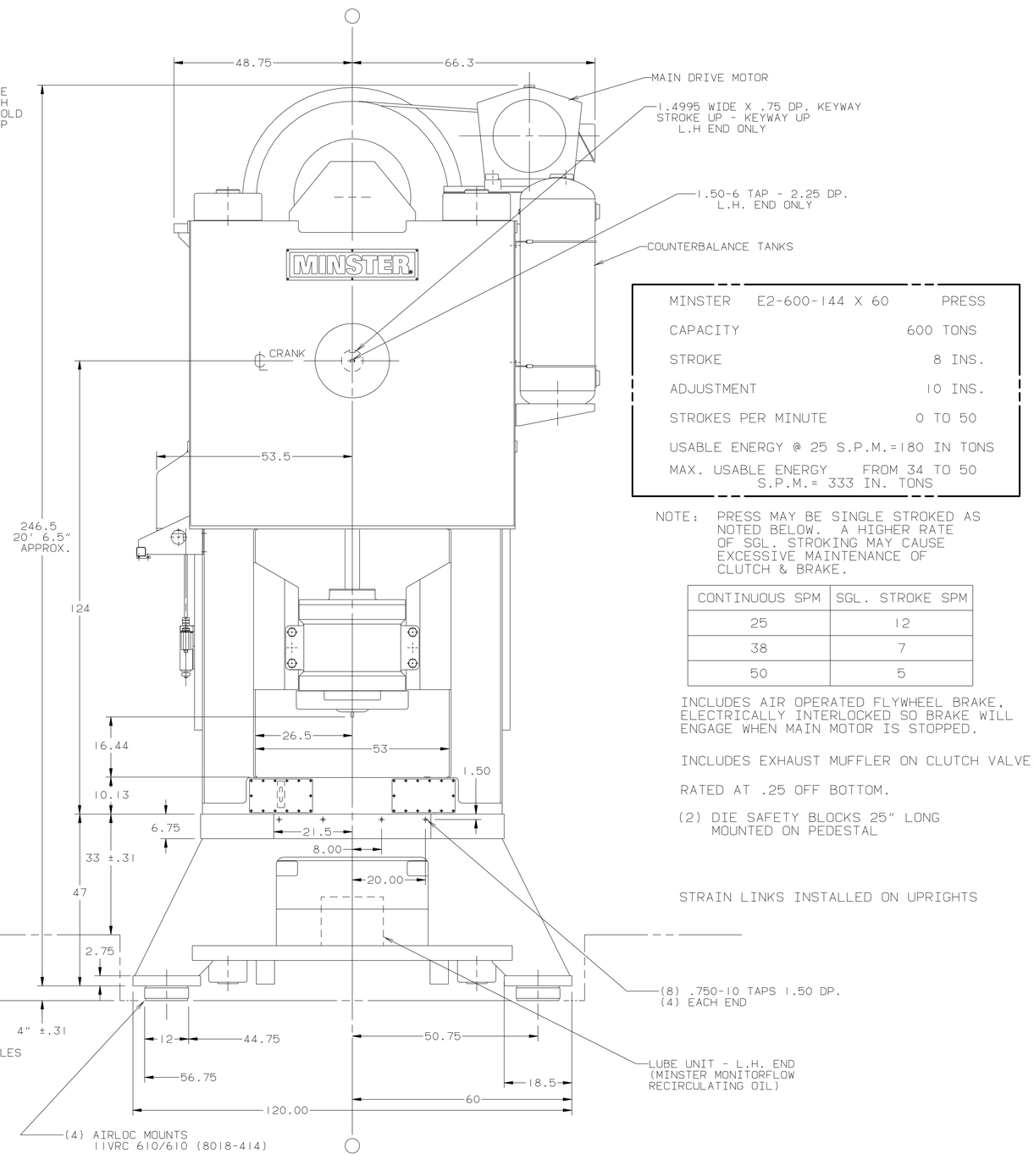
ITEM	DESCRIPTION	REQ'D.





MINSTER	E2-600-144 X 60 PRESS
CAPACITY	600 TONS
STROKE	8 INS.
ADJUSTMENT	10 INS.
STROKES PER MINUTE	0 TO 50
USABLE ENERGY @ 25 S.P.M.	180 IN TONS
MAX. USABLE ENERGY	FROM 34 TO 50 S.P.M. = 333 IN. TONS

NOTE: PRESS MAY BE SINGLE STROKED AS NOTED BELOW. A HIGHER RATE OF SGL. STROKING MAY CAUSE EXCESSIVE MAINTENANCE OF CLUTCH & BRAKE.

CONTINUOUS SPM	SGL. STROKE SPM
25	12
38	7
50	5

INCLUDES AIR OPERATED FLYWHEEL BRAKE, ELECTRICALLY INTERLOCKED SO BRAKE WILL ENGAGE WHEN MAIN MOTOR IS STOPPED.

INCLUDES EXHAUST MUFFLER ON CLUTCH VALVE.

RATED AT .25 OFF BOTTOM.

(2) DIE SAFETY BLOCKS 25" LONG MOUNTED ON PEDESTAL

STRAIN LINKS INSTALLED ON UPRIGHTS

EST. WEIGHT	RAW MATERIAL WEIGHT
GROUP TECH NO	E2-600-144-2000
REFERENCE NO	
SUPERSEDED BY	
SUPERSEDES	
PATTERN FILE NO	
PATTERN BASIC NO	

MACHINED SURFACES UNLESS OTHERWISE SPECIFIED

DIMENSION	TOLERANCE ±
X AND X X	0.100
.X XX	0.010
.X XXX	0.001
.X XXXX	0.0005

FINISH 125 MICROINCHES
BREAK SHARP CORNERS 0.03
⊥ 015 ∠ 015 // 015

THE MINSTER MACHINE CO.

LAST REV. DATE 5-13-98

MINSTER, OHIO | REV. LEVEL 001 | CHANGED BY FJW

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DATE	DRAWN BY	CHECKED BY	SCALE
3-31-98	FJW	FJW	.0625

NAME OF PART: GENERAL ASSEMBLY

MATERIAL | PATT NO

NO. REQ'D. D | PART NO. 1209-841