

LIVE WEBCAST AUCTION

Complete Facility of: **DEXTER STAMPING**



WORLD-CLASS PRECISION METAL STAMPINGS/ ASSEMBLIES MANUFACTURER FOR THE AUTOMOTIVE INDUSTRY

Tuesday, November 17 at 10am ET

Location: 1800 Joe B Jackson Pkwy, Murfreesboro, TN 37127

Inspection: Friday, November 13 and Monday, November 16, from 8am to 4pm ET



1996 1,200-Ton Minster Mechanical Power Press

1,200-Ton

FEATURING:

- Aida, Minster, Niagara, Press Lines, Up to 1,200-Tons, As Late as 2010
- CNC Wire Bending
- Robotic Manufacturing Cells
- Robotic Welding Cells
- Machine Shop Equipment
- Bridge Cranes
- Rolling Stock
- Air Compressors
- Welders & Much More...

CHECKOUT DATES:

Wednesday, November 18
through Friday, December 11

FOR ALL QUESTIONS ON EQUIPMENT AND INSPECTIONS,

PLEASE CONTACT: Shawn Gaffney, Holland Industrial Group,
shawn@hollandindustrialgroup.com or 562.480.3041

Online Bidding Only at:

BidSpotter

HOLLAND
INDUSTRIAL GROUP

305.638.5838
contact@hollandindustrialgroup.com
hollandindustrialgroup.com

Sale in Conjunction with:

 **Hilco Global**



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PRESS LINES

- **2010 1200-Ton AIDA TMX-S2-12000 Transfer Stamping Press**, Equipped, with Coiltech Servo Feed Line, Coiltech Press Servo Straightening System, and Decoiler
- **1996 1200-Ton Minster SC2 Mechanical Power Press**, Equipped, with Minster Stock Straightener & Feed Line & Minster Decoiler
- **Minster 500-Ton Mechanical Power Press**, Equipped, with Perfecto Coil Feed Line, Perfecto Decoiler
- **400-Ton AIDA PMX-L2-4000 Mechanical Press**, Equipped, with Aida Feed Straightener, Aida Straightener & Motorized Steel Coil Uncoiler / Decoiler System, with Coil Loading Ramp
- **300-Ton Niagara SE2-300-84-48UH Stamping Press**, Equipped, with SAX 1V18 Servo Roll Feed, Heavy-Duty Powered Coil Straightener and Pinch Roll Feeder Industrial Coil Line Equipment for Metal Stamping and Press Feed Applications
- **300-Ton Clearing Niagara Straight Side Mechanical Press**, Equipped, with Cooper-Weymouth, Peterson Servo Feed System and Niagara Decoiler
- **200-Ton Niagara SC2-200-72-36 Stamping Press**, Equipped, with Coil Straightener & Decoiler



1996 1,200-Ton Minster Mechanical Power Press

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PRESS LINES (Continued)

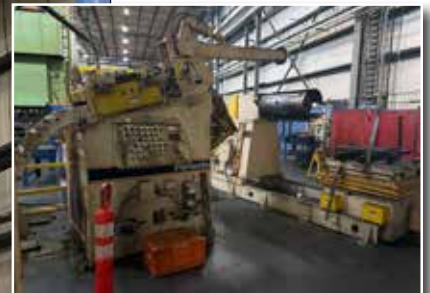
2010

1,200-Ton



1,200-Ton Aida
TMX-S2-12000 Transfer
Stamping Press,
with CoilTech Servo Feed
Line Coil Loading Ramp,
CoilTech Press Servo
Straightening System
and Decoiler

500-Ton



500-Ton Minster
Mechanical Power Press,
with Perfecto Coil Feed Line,
Perfecto RS2030H Decoiler

PRESS LINES (Continued)



400-Ton



400-Ton Aida PMX-L2-4000 Mechanical Press,
with Aida LFG-800R-3A Feed Straightener, Aida Straightener & Motorized Steel Coil Uncoiler / Decoiler System with Coil Loading Ramp



300-Ton



300-Ton Niagara SE2-300-84-48UH Stamping Press,
with SAX 1V18 Servo Roll Feed - 13' Wide Capacity, 460V, Programmable Press Feed Unit, Heavy-Duty Powered Coil Straightener & Pinch Roll Feeder

PRESS LINES (Continued)



300-Ton

300-Ton Clearing Niagara Straight Side Mechanical Press



200-Ton

200-Ton Niagara SC2-200-72-36 Stamping Press

CNC WIRE BENDING

- (2) 2022 IP AUTOMATION 3D CNC Wire Bending Machine Cell, IP Wire Feeder, 2022 FANUC Robot M-10iD/12, FANUC R-30iB PLUS Controller and Pendant AND SAFETY Cage
- (2) AIM Accuform Compact 6D (AFC-6D) High-Speed CNC Wire Bending Machines, Each with Yaskawa Robots, AIM SA300 Vertical Parts Accumulation / Staging Systems and Safety Caging
- (3) 2021 AIM CNC Wire Bending Machines, Wire Feeder and AIM Conveyor C48, Safety Caging

- 2021 AIM CNC Wire Bending Machine, Wire Feeder and AIM Conveyor C24, Safety Caging
- (2) 2020 AIM CNC Wire Bending Machines, Wire Feeder and AIM Conveyor C24, Safety Caging
- 2021 AIM AFM-3D8SD CNC Wire Bender, AIM Wire Feeder and AIM Conveyor C24, Safety Caging



2022

2 Available

IP AUTOMATION 3D CNC Wire Bending Machine Cell,
with IP Wire Feeder, 2022 FANUC Robot M-10iD/12, FANUC R-30iB PLUS Controller and Pendant and Safety Cage

CNC WIRE BENDING (Continued)



2 Available

AIM AccuForm Compact 6D (AFC-6D) High-Speed CNC Wire Bending Machine



2021

AIM CNC Wire Bending Machine,
with Wire Feeder and AIM Conveyor C48, Safety Caging



2021

AIM RS6 Automated Industrial Machine
with AFE-3DH6RS6 System, Electrical Cabinet & Internal Feed/Straightener



2020

AIM CNC Wire Bending Machine,
with AIM Wire Feeder



2020

AIM AFM-3D85D CNC Wire Bender,
with AIM Wire Feeder, AIM Conveyor C48, Safety Caging

ROBOTIC MANUFACTURING CELLS

- **STAMTEC OCP-45 45-Ton Robotic Press Cell**, with Yaskawa YR-1-06VXH12-A00 Robot, YRC Controller, SMT Servo Feed System & Safety Enclosure Complete Automation Line
- **UTE CNC Tube Bending Cell**, with Yaskawa GP12 Robot & YRC1000 Controller, Automated Tube Feed System, Robotic Tube Handling, AGS Safety Enclosure, Turnkey Robotic Tube Fabrication
- **Complete Robotic Press Cell**, STAMTEC OCP-45 45-Ton Press, with Yaskawa GP12 Robot, YRC1000 Controller, UTE Tube Loader & Full Safety Enclosure
- **Complete Robotic Automotive Seat Headrest Frame Manufacturing Cell**, Featuring (3) Yaskawa Motoman Robots, Tube Bending & Notch/Forming Stations, Hydraulic Power Units, Conveyor Transfer, and Allen-Bradley Controlled Automation System



STAMTEC OCP-45 45-Ton Robotic Press Cell

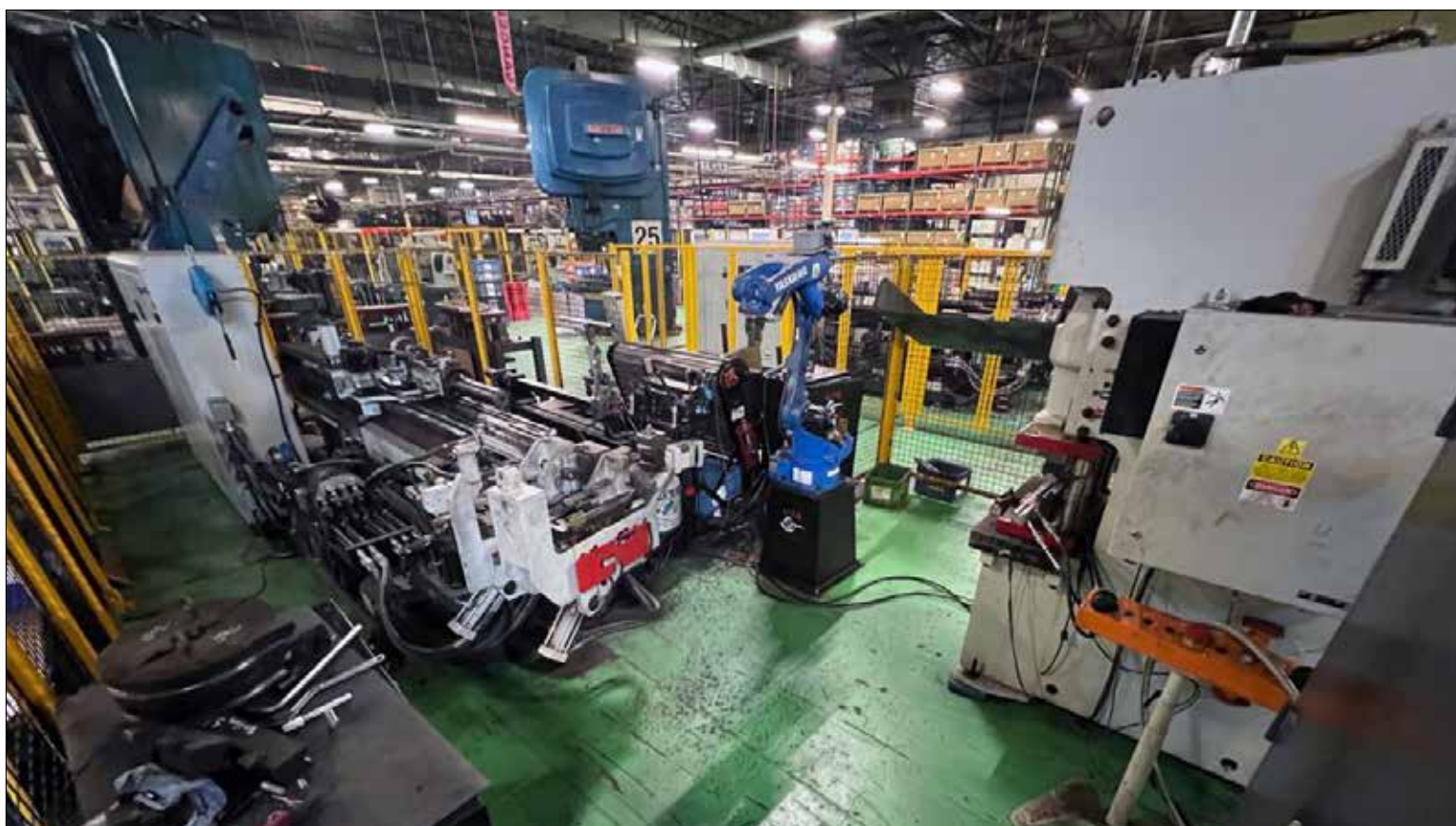
with Yaskawa YR-1-06VXH12-A00 Robot, YRC Controller, SMT Servo Feed System & Safety Enclosure - Complete Automation Line

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ROBOTIC MANUFACTURING CELLS (Continued)



UTE CNC Tube Bending Cell, with Yaskawa GP12 Robot and YRC1000 Controller, Automated Tube Feed System, Robotic Tube Handling, AGS Safety Enclosure, Turnkey Robotic Tube Fabrication Line



Complete Robotic Press Cell - STAMTEC OCP-45 45-Ton Press, with Yaskawa GP12 Robot, YRC1000 Controller, UTE Tube Loader & Full Safety Enclosure



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MACHINE SHOP EQUIPMENT

- **Komatsu OBS60A Open Back Gap Frame Press**, 60-Ton Capacity, 800mm x 550mm Bed, 450mm x 350mm Ram, 285mm Shut Height, 150mm Stroke, 70mm Adj., 70-SPM, Air Clutch
- **2018 HAAS VF4SS CNC Vertical Machining Center**, 52" x 20.25" Table, 50" X-Axis Travel, 20" Y-Axis Travel, 25" Z-Axis Travel, 12,000-Rpm Max. Spindle Speed, 1,750-Lb. Max. Table Load Capacity, 30-Tool ATC, HAAS CNC Control
- **2016 HAAS ST10 CNC Turning Center**, 12-Station Turret, 8"D 3-Jaw Chuck, 16" Swing, 1.75"D Bar Capacity, Tailstock, Henning Chip Conveyor, S/N 102192, (2021), HAAS CNC Control
- **E.W. Bliss 250-Ton Industrial Press Machine**
- **Atrump K4F CNC Vert. Milling Machine**, w/Centroid CNC Control
- **Baileigh PBM-4EVS Vert. Milling Machine**, w/Mitutoyo KA Counter DRO
- **2015 Kent KGS-250AHD Hyd. Surface Grinder**, Electromagnetic Chuck
- **Clausing CSG-3A1632 Hydraulic Surface Grinder**, 16" x 32" Electromagnetic Chuck
- **2021 Acer Supra 618 II Hand Feed Surface Grinder**, 6" x 18" Electromagnetic Chuck
- **2018 Agie Cut E 600 CNC Electrical Discharge Machine**, 40.55" x 31.5" x 13.58" Max. Workpiece, 2,205-Lb. Max. Workpiece Weight, 5-Axis, 23.62" X-Axis Travel, 15.75" Y-Axis Travel, 13.78" Z-Axis Travel, 1.97" U/V-Travel, with Chiller, Touch Screen CNC Control
- **Baileigh Tool Room Lathe**, 17" x 72", 3-Jaw Chuck, 2-Axis DRO
- **Wulftec/M.J. Maillis WSMH-200-B Pallet Stretch Wrapper**
- **Wenzel XO 87 High-Precision Coordinate Measuring Machine (CMM)**, w/Profile Head Controller System and Dell Computer & Monitor
- **Tinius Olsen H100KU Universal Testing Machine**, 100 kN Capacity, Digital Control, Floor Model



Haas VF-4SS Super-Speed Vertical Machining Center



Haas ST-10 CNC Turning Center



E.W. Bliss 250-Ton Industrial Press



Wulftec / M.J. Maillis
WSMH-200-B Pallet Stretch Wrapper



Wenzel XO 87 High-Precision CMM,
with Profile Head Controller System,
and Dell Computer & Monitor



Tinius Olsen H100KU Universal
Testing Machine, 100 kN Capacity,
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BRIDGE CRANES

- (2) **Deshazo Bridge Cranes**, 7.5-Metric-Ton Capacity, 80' Span, Single Girder, Top Riding, Hoist, Radio Controlled
- **2010 Kone Bridge Crane**, 12.5-Ton Capacity, 80' Span, Double Girder, Top Riding, Hoist, Radio Controlled



2 Available

Deshazo Overhead Bridge Crane
7.5 Metric Ton with STAHL CraneSystems Electric Hoist



2010

Konecranes Overhead Double-Girder Bridge Crane
12.5-Ton, with Electric Hoist

ROBOTIC WELDING CELLS

- **2017 Accubilt Automated Systems Robotic Welding Cell**, Custom Designed & Fabricated, Dual Station, (1) Fanuc Model Arc Mate 100IC 6-Axis Robot, S/N F193851, (2016), with Fanuc System R-30IB Control, (1) Miller Continuum 350 Arc Welding Power Supply, S/N MK260564C, (2019), Allen Bradley PLC Control
- **2014 Accubilt Automated Systems Robotic Welding Cell**, Custom Designed & Fabricated, Dual Station, (1) Fanuc Model Arc Mate 100IC 6-Axis Robot, S/N F143967, (2013), with Fanuc System R-30IB Control, (1) Lincoln Powerwave 1000 Arc Welding Power Supply, S/N U1150609004, (2015), Allen Bradley PLC Control
- **Lincoln Electric Robotic Welding Cell**, Dual Sided Cell, (2) Weld Fixture Tables, (2) PLC Control Panels, with (2) Fanuc Model Arc Mate 100IBE 6-Axis Robots, S/N's F-80756, (2006) & F-80757, (2006), Each with Fanuc Model System R-J3IC Control And (2) Miller Auto-Continuum 350 350-Amp Arc Welding Power Supplies, S/N's MJ200516C & MJ310518C, (Both 2018), Robovent Exhaust System
- **Custom Robotic Welding Cell, Single Sided Cell**, Weld Fixture Table, PLC Control Panel, with (2) Fanuc Model Arc Mate 120IB 6-Axis Robots, S/N's F-53268, (2002) & F-53473, (2002), Each with Fanuc Model System R-J3IB Control And (2) Miller Auto-Continuum 350 350-Amp Arc Welding Power Supplies, S/N's MJ030627C and MJ040539C, (Both 2018), Robovent Exhaust System
- **Custom Robotic Welding Cell, Single Sided Cell**, Weld Fixture Table, PLC Control Panel, with (2) Fanuc Model Arc Mate 120IB 6-Axis Robots, S/N's F-57095, (2002) & F-53473, (2002), Each with Fanuc Model System R-J3IB Control And (2) Miller Auto-Continuum 350 350-Amp Arc Welding Power Supplies, S/N's MJ180534C and MJ060515C, (Both 2018), Robovent Exhaust System

ROLLING STOCK

- **Advance Vehicles, Inc. MDHR-E Electric Die Handler**, 45,000-Lb. Cap., 36" Load Center, OHG, Solid Tires, Dual Batteries, Battery Charger
- **Royal T300B LP Gas Forklift Truck**, 30,000-Lb. Capacity, 107" Max. Lift Height, Solid Tires, OHG
- **2008 Yale GLC120SVXNGGE106 LP Gas Forklift Truck**, 9,550-Lb. Capacity, 220" Max. Lift Height, Solid Tires, OHG, Lights, Cascade Fork Positioner
- **Nissan MCUG1F2F30LV LP Gas Forklift Truck**, 5,250-Lb. Capacity, 187" Max. Lift Height, Solid Tires, OHG, 3-Stage Mast, Mast Guard, Lights, Side Shift
- **2017 Unicarriers MCP1F1A18LV LP Gas Forklift Truck**, 4,750-Lb. Capacity, 187" Max. Lift Height, Solid Tires, OHG, 3-Stage Mast, Mast Guard, Lights, Side Shift
- **2002 JLG 3246E2 Electric Scissor Lift**, 32' Max. Lift Height, 700-Lb. Rated Platform Capacity, Solid Tires, Battery Charger
- **JLG 20MVL Electric Manlift**, 19.5' Max. Lift Height, 350-Lb. Platform Capacity, Solid Tires, Battery Charger
- **2004 Genie Z-45/25 Electric Manlift**, 45' Max. Lift Height, 500-Lb. Platform Capacity, Pneumatic Tires, Battery Charger
- **Tennant 7100 Elect. Floor Scrubber**, Sit Down Rider, Battery Charger

AIR COMPRESSORS

- **Ingersoll Rand IRN-75 Air Compressor**, 75-HP, Rotary Screw, Package Type
- **Ingersoll Rand Air Compressor**, Est. 75-HP, Rotary Screw, Package Type
- **Ingersoll Rand NVC800A400 Air Dryer**, 230 MAWP PSIG

WELDERS

- **Miller Millermatic 252 Welder** • **Miller CP200 Welder** • **Miller Syncrowave 250DX Welder** • **Lincoln Ivertec Welder**